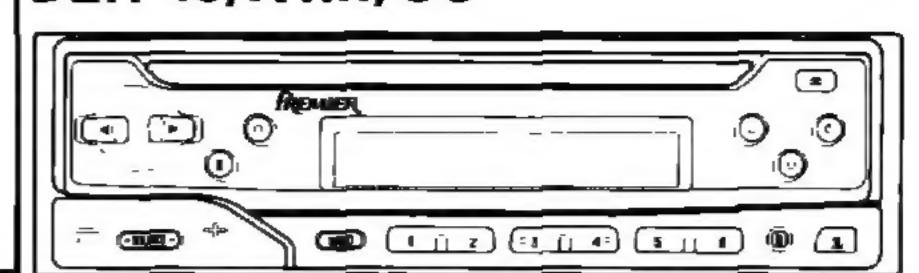
(PIONEER® The Art of Entertainment

Service Manual

DEH-48/X1M/UC



ORDER NO. CRT1966

XIM/UC

HIGH POWER CD PLAYER WITH FM/AM TUNER

DEH-435 XIM/UC DEH-436 XIM/ES DEH-235 XIM/UC



- See the separate manual CX-597(CRT1829) for the CD mechanism description, disassembly and circuit description.
- The CD mechanism employed in this model is one of CX-597 series.

CONTENTS

1. SAFETY INFORMATION2	7. GENERAL INFORMATION	66
2. EXPLODED VIEWS AND PARTS LIST3	7.1 PARTS	66
3. SCHEMATIC DIAGRAM13	7.1.1 IC	66
4. PCB CONNECTION DIAGRAM44	7.1.2 DISPLAY	72
5. ELECTRICAL PARTS LIST54	7.2 DIAGNOSIS	73
6. ADJUSTMENT60	7.2.1 DISASSEMBLY	73
-	7.2.2 TEST MODE	74
	7.3 BLOCK DIAGRAM	76

PIONEER ELECTRONIC CORPORATION

4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

PIONEER ELECTRONICS SERVICE INC. P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A.

PIONEER ELECTRONIC [EUROPE] N.V. Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium

PIONEER ELECTRONICS ASIACENTRE PTE.LTD. 501 Orchard Road, #10-00, Lane Crawford Place, Singapore 0923

8. OPERATIONS AND SPECIFICATIONS......78

DEH-48,435,43,436,235,236

CD Player Service Precautions

- For pickup unit(CXX1230) handling, please refer to "Disassembly" (CX-597 Service Manual CRT1829).
 During replacement, handling precautions shall be taken to prevent an electrostatic discharge (protection by a short pin).
- 2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.
- 3. Please checking the grating after changing the pickup unit(see page 63).

1. SAFETY INFORMATION

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

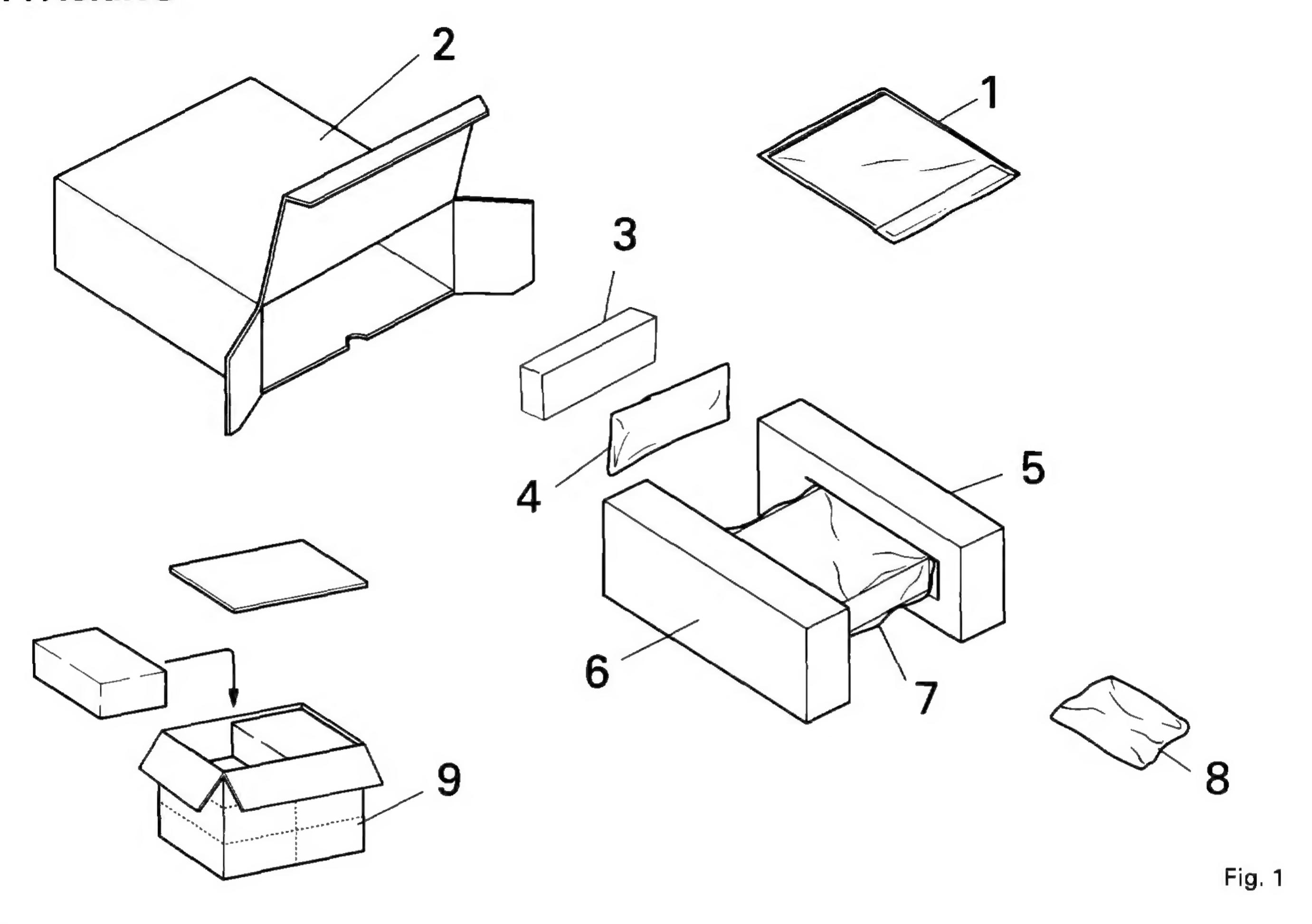
Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING



NOTE:

- Parts marked by "*" are generally unavailable because they are not in our Master Spare Parts List.
- Screws adjacent to T mark on the product are used for disassembly.

Parts List

Pa	rts Li	IST						
			Part No.					
Mark	No.	Symbol & Description	DEH-48/X1M/UC	DEH-435/X1M/UC	DEH-43/X1M/UC	DEH-436/X1M/ES	DEH-235/X1M/UC	DEH-236/X1M/ES
	1-1	Owner's Manual	CRD2233	CRD2235	CRD2235	CRD2242	CRD2237	CRD2244
	1-2	Installation Manual	CRD2234	CRD2236	CRD2236	CRD2243	CRD2236	CRD2243
	1-3	Polyethylene Bag	CEG1116	CEG1116	CEG1116	CEG1116	CEG1116	CEG1116
*	1-4	Warranty Card	CRY1070	Not used	Not used	Not used	Not used	Not used
*	1-5	Card	Not used	ARY1048	ARY1048	Not used	ARY1048	Not used
	2	Carton	CHG3257	CHG3258	CHG3259	CHG3262	CHG3264	CHG3265
	3	Case Assy	CXB1063	CXB1063	CXB1063	CXB1063	Not used	Not used
	4	Cord	CDE4867	CDE4867	CDE4867	CDE4867	CDE4867	CDE4867
	5	Protector	CHP1769	CHP1769	CHP1769	CHP1769	CHP1769	CHP1769
	6	Protector	CHP1768	CHP1768	CHP1768	CHP1768	CHP1768	CHP1768
	7	Polyethylene Bag	CEG1173	CEG1173	CEG1173	CEG-162	CEG1173	CEG-162
	8	Accessory Assy	CEA1918	CEA1918	CEA1918	CEA2002	CEA1918	CEA2002
	_9	Contain Box	CHL3257	CHL3258	CHL3259	CHL3262	CHL3264	CHL3265

Owner's Manual

Model	Part No.	Language
DEH-48/X1M/UC	CRD2233	English, French
DEH-43/X1M/UC, DEH-435/X1M/UC	CRD2235	English, French, Spanish
DEH-436/X1M/ES	CRD2242	English, French, Spanish, Arabic
DEH-235/X1M/UC	CRD2237	English, French, Spanish
DEH-236/X1M/ES	CRD2244	English, French, Spanish, Arabic

Installation Manual

Model	Part No.	Language
DEH-48/X1M/UC	CRD2234	English, French
DEH-43/X1M/UC, DEH-435/X1M/UC	CRD2236	English, French, Spanish
DEH-436/X1M/ES	CRD2243	English, French, Spanish, Arabic
DEH-235/X1M/UC	CRD2236	English, French, Spanish
DEH-236/X1M/ES	CRD2243	English, French, Spanish, Arabic

Accessory Assy

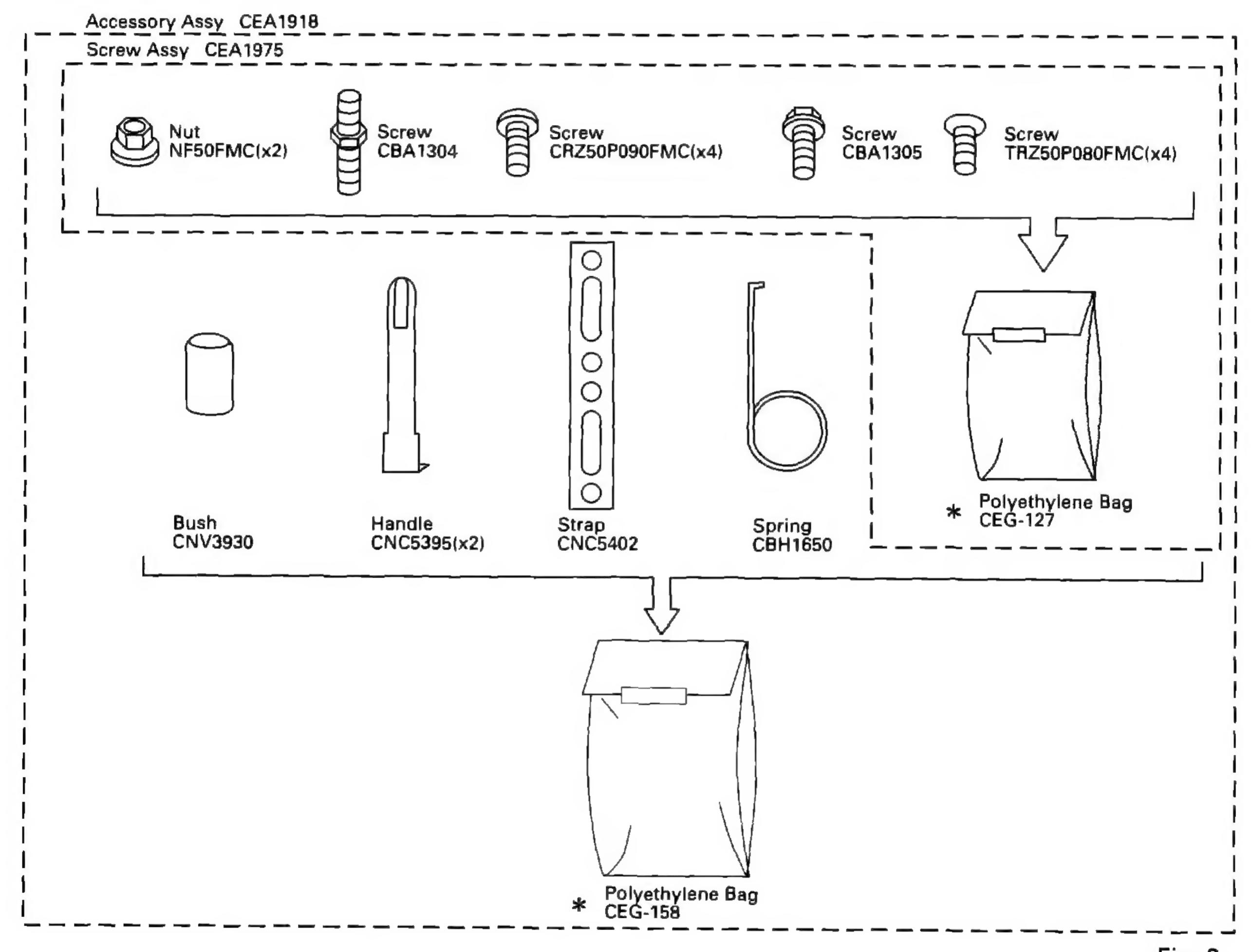
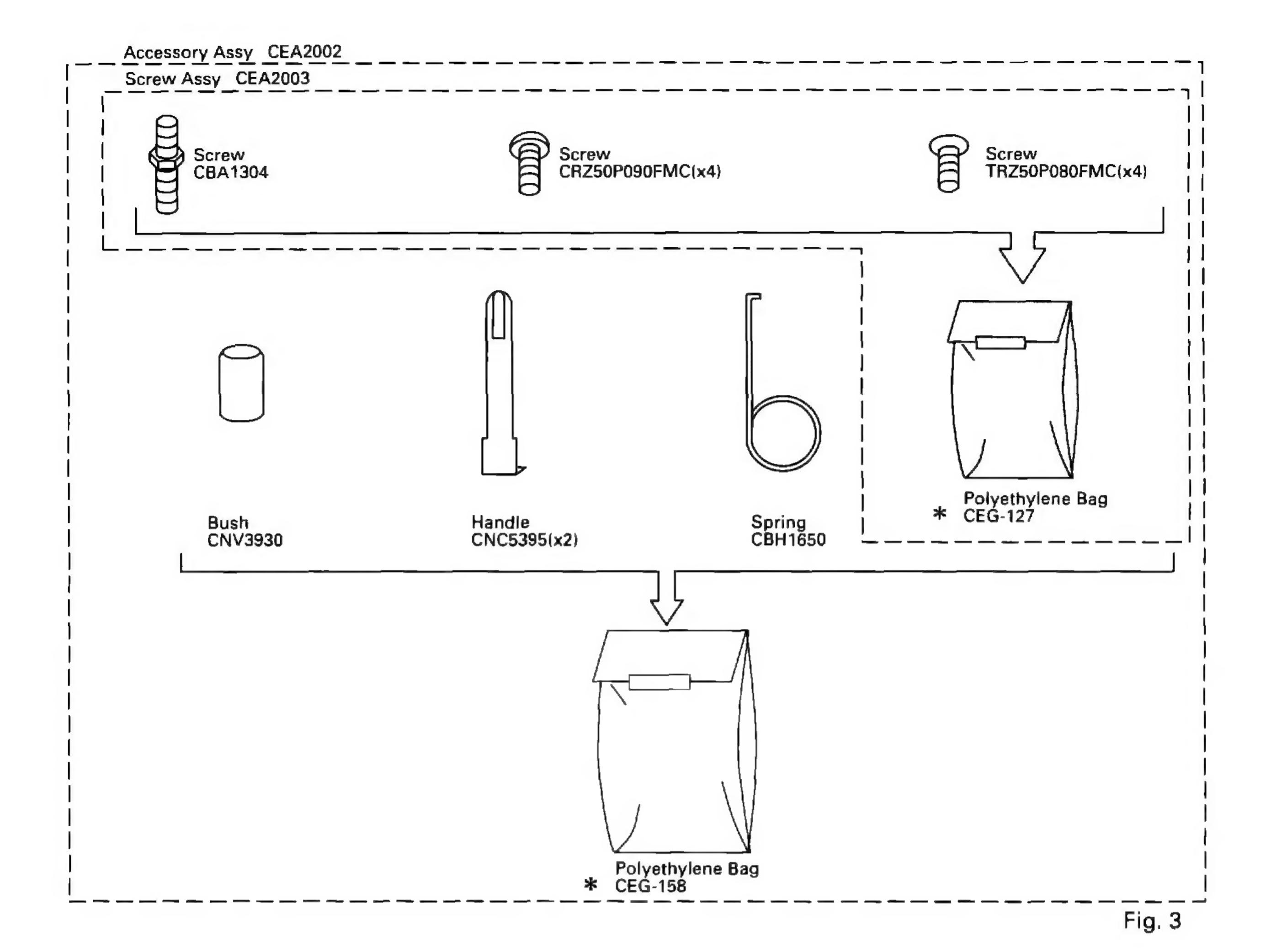


Fig. 2

DEH-48,435,43,436,235,236



2.2 CD MECHANISM MODULE

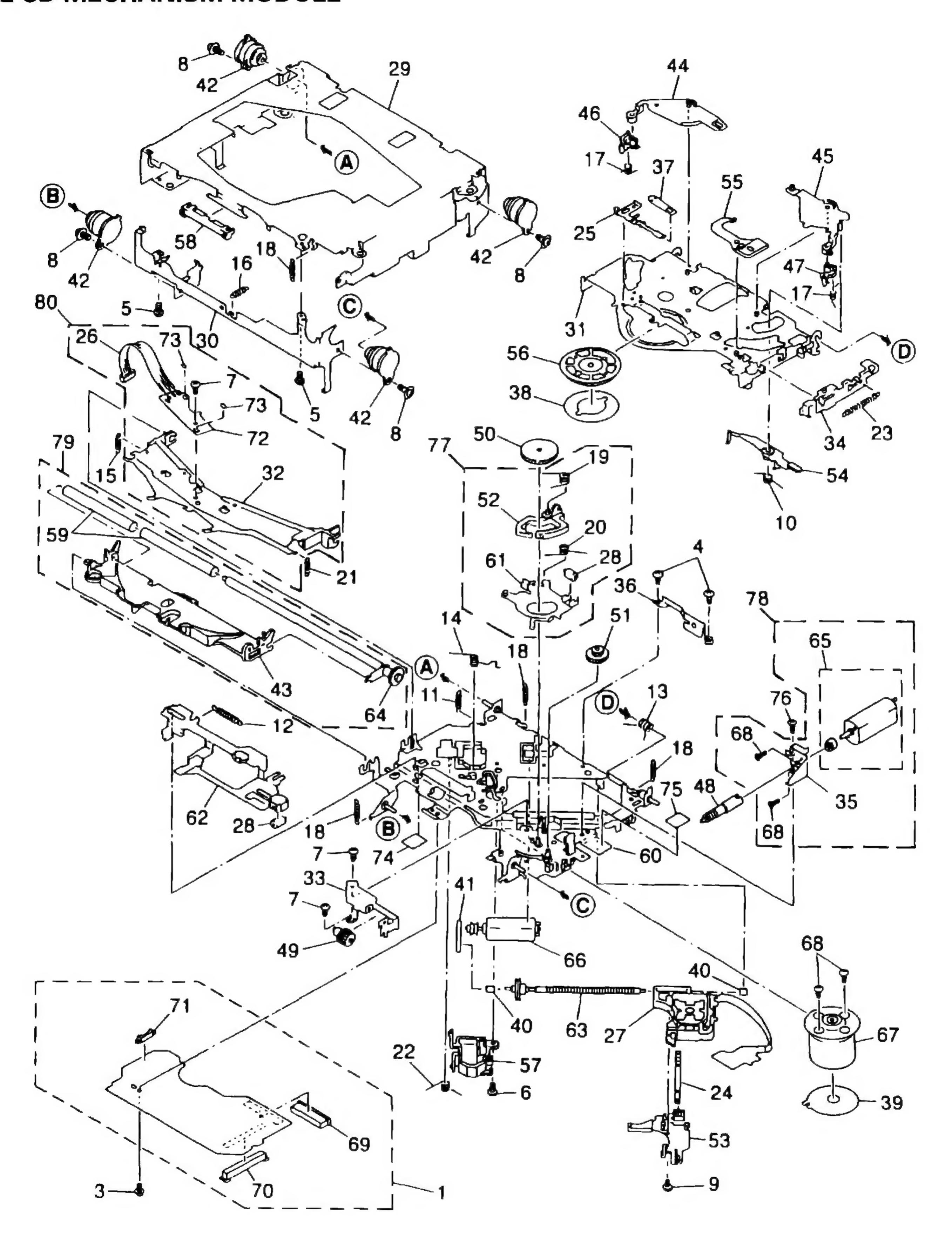
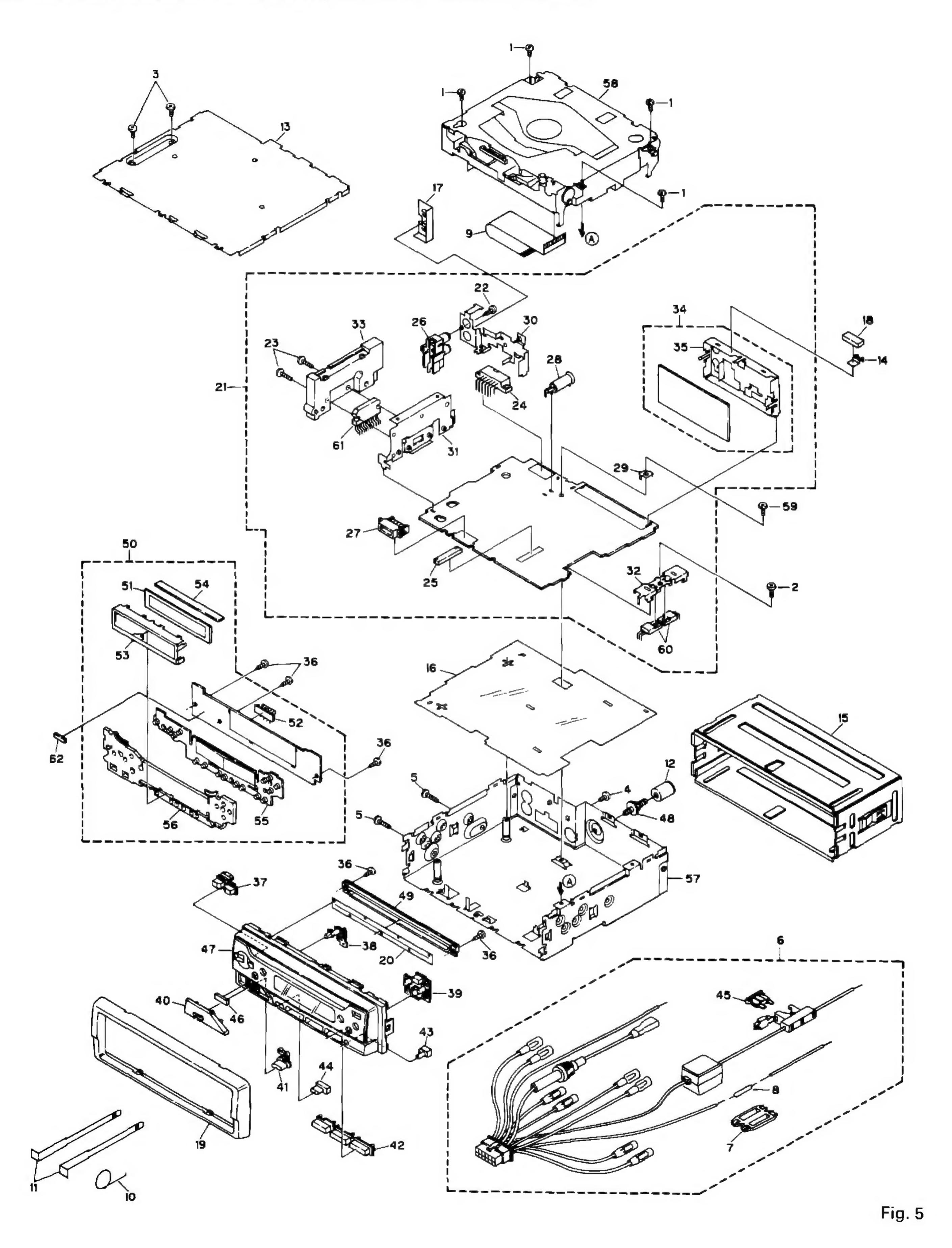


Fig. 4

Parts List

Mark 1	Vo.	Description	Part No.	Mark	No.	Description	Part No.
	1	Control Unit	CWX1889		46	Arm	CNV4124
	2				47	Arm	CNV4125
	3	Screw	IMS26P035FMC			Gear	CNV4128
	4	Screw	BMZ20P040FMC			Gear	CNV4129
		Screw	BSZ20P040FMC			Gear	CNV4130
							01104130
	6	Screw(M2×3)	CBA1077		51	Gear	CNV4131
	7	Screw(M2×2)	CBA1250		52	Arm	CNV4136
	8	Screw(M2×5)	CBA1296		53	Holder	CNV4663
	9	Screw(M2X3.85)	CBA1362		54	Arm	CNV4138
	10	Spring	CBH1916		55	Arm	CNV4139
		Spring	CBH1724			Clamper	CNV4712
		Spring	CBH1939		57	Holder	CNV4664
	13	Spring	CBH1729		58	Guide	CNV4484
	14	Spring	CBH1730		59	Roller	CNV4509
	15	Spring	CBH1731		60	Chassis Unit	CXA8561
	10		OD114700				
		Spring	CBH1732			Arm Unit	CXA8565
		Spring	CBH1736		62	Lever Unit	CXA9300
		Spring	CBH1745		63	Screw Unit	CXA9388
	19	Spring	CBH1832		64	Gear Unit	CXA9389
	20	Spring	CBH1833		65	Load Motor Unit(M3)	CXA9391
	21	Spring	CBH1848		66	CRG Motor Unit(M2)	CXA9392
		Spring	CBH1849			Motor Unit(M1)	CXA9407
		Spring	CBH1863			Screw	JFZ20P025FMC
		Spring	CBL1214				
		Spring	CBL1214 CBL1269			Connector(CN101)	CKS1953
	25	Spring	CBL 1209		70	Connector(CN701)	CKS2774
	26	Connector(CN1)	CDE4576		71	Connector(CN801)	CKS2196
	27	Pickup Unit(Service)	CXX1230	*	72	Gathering PCB	CNX2445
	28	Roller	CLA2627			Photo-transistor(Q1, 2)	CPT-230S-X
	29	Frame	CNC5796			Sheet	CNM4873
	30	Frame	CNC5797			Cushion	CNM3917
		Arm	CNC5799		76	Screw	BMZ20P025FMC
		Arm	CNC5801		77	****	
	33	Bracket	CNC5871		78		
	34	Lever	CNC6054		79	****	
	35	Bracket	CNC6056		80	****	
*	36	Bracket	CNC6376				
		Spacer	CNM3315				
		Sheet					
			CNID4333				
		PCB	CNP4230				
	40	Bearing	CNR1415				
	41	Belt	CNT1071				
	42	Damper	CNV3974				
		Arm	CNV4120				
		Arm	CNV4122				
		Arm	CNV4122 CNV4123				
			CITVTIZJ				

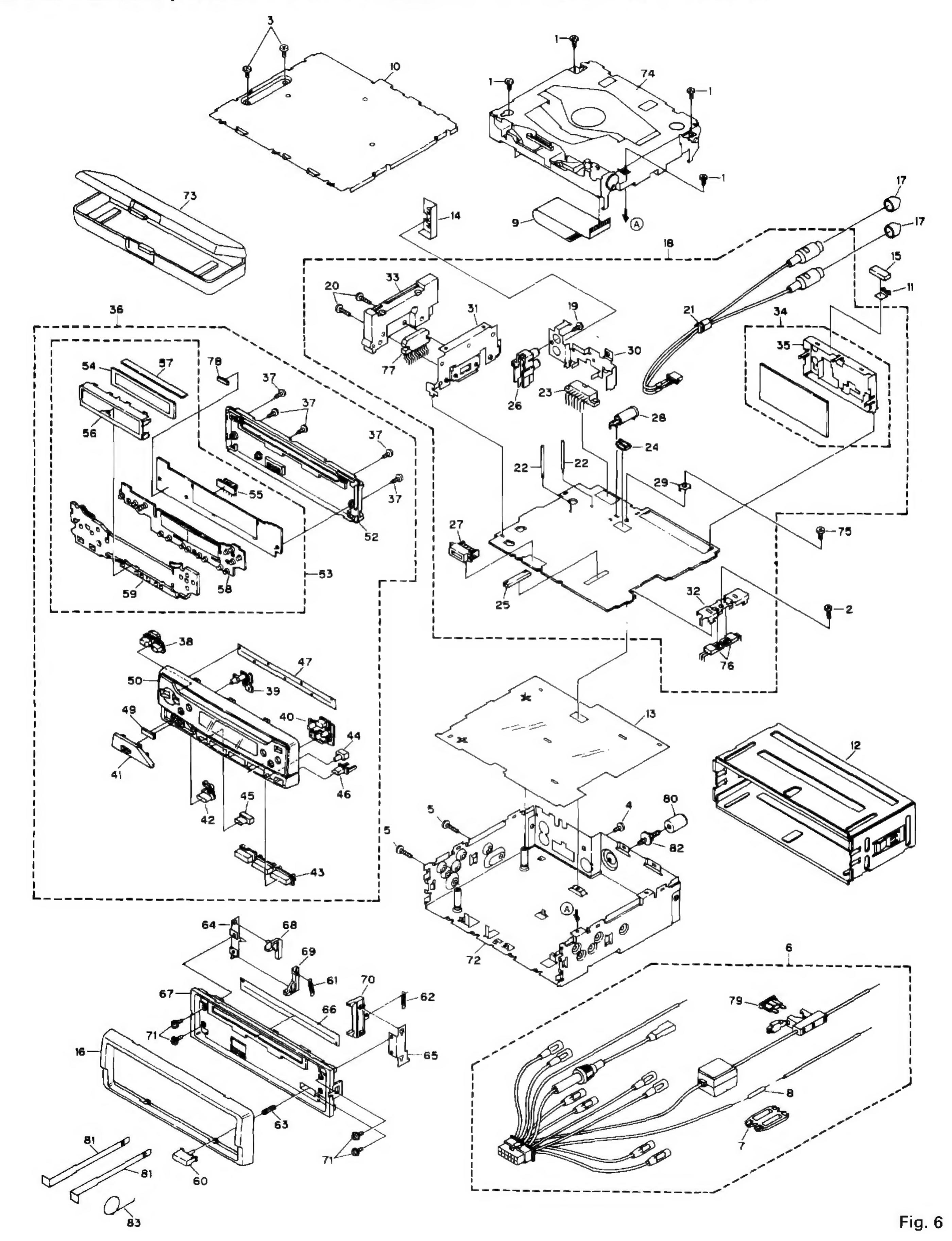
2.3 EXTERIOR(DEH-235/X1M/UC, DEH-236/X1M/ES)



Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BSZ26P050FMC	33	Heat Sink	CNR1407
2	Screw	ASZ26P080FMC	34	FM/AM Tuner Unit	CWE1417
3	Screw	BSZ30P050FMC		(DEH-235/X1M/UC)	
4	Screw	BSZ30P060FMC		FM/AM Tuner Unit	CWE1485
5	Screw	BSZ30P160FMC		(DEH-236/X1M/ES)	
6	Cond	CDE4867	25	Holder	CNC6555
	Cord				
	Cap	CNS1472		Screw	BPZ20P100FZK
	Resistor	RS1/2PMF102J		Button(S.SEEK)	CAC4900
	Cable	CDE4869		Button(LOC.CLOCK)	CACE248
10	Spring	CBH1650	39	Button(EJECT)	CAC5248
11	Handle	CNC5395	40	Button(- +)	CAC4903
12	Bush	CNV3930	41	Button(SOURCE)	CAC4904
13	Case	CNB1989	42	Button(1-6)	CAC4905
14	Holder	CNC6469	43	Button(BSM)	CAC4906
15	Holder	CNC6798	44	Button(BAND)	CAC4907
16	Insulator	CNM5067	45	Fuse(10A)	CEK1136
	Insulator	CNM4811		Cushion	CNM5156
	Cushion	CNM5210		Grille Unit	CXB1469
	Panel	CNS4200	77	(DEH-235/X1M/UC)	CADITOO
	Cover	CNM4704		Grille Unit	CXB1470
20	COVEI	CIVIVIA		(DEH-236/X1M/ES)	CADIA70
21	Tuner Amp Unit	CWM4968			
	(DEH-235/X1M/UC)		48	Screw	CBA1304
	Tuner Amp Unit	CWM4969		Holder	CNV4778
	(DEH-236/X1M/ES)			Keyboard Unit	CWM5203
22	Screw	BPZ26P120FMC		LCD(LCD901)	CAW1330
23	Screw	BSZ26P120FMC	52	Connector(CN901)	CKS3580
24	Plug(CN951)	CKM1225	53	Holder	CNC6873
25	Connector(CN681)	CKS2228	54	Connector	CNV4449
26	Connector(CN421)	CK\$3357	55	Rubber	CNV4766
27	Connector(CN651)	CKS3581	56	Lighting Conductor	CNV4777
28	Antenna Jack(CN501)	CKX1056	57	Chassis Unit	CXA9729
	Holder	CNC5399		CD Mechanism Module(S7)	
	Bracket	CNC6130		Screw	BSZ30P055FUC
	Holder	CNC6130		Transistor(Q981,991)	2SD2396
	Holder	CNC6131			
32	Holder	CIVCOISZ	01	IC(IC551)	TDA7384A
			62	Cushion	CNM5271

2.4 EXTERIOR (EXCEPT FOR DEH-235/X1M/UC, DEH-236/X1M/ES)



(1)PARTS LIST

Mark	No.	Description	Part No.	Mark No.	Description	Part No.
	1	Screw	BSZ26P050FMC	46	Button(DETACH)	CAC4908
	2	Screw	ASZ26P080FMC	47	Cover	CNM4704
	3	Screw	BSZ30P050FMC	48	••••	
	4	Screw	BSZ30P060FMC	49	Cushion	CNM5156
	5	Screw	BSZ30P160FMC	50	Grille Unit	See Contrast table(2)
	6	Cord	CDE4867	51	••••	
		Cap	CNS1472	52	Cover	CNS4203
		Resistor	RS1/2PMF102J		Keyboard Unit	CWM4973
		Cable	CDE4869		LCD(LCD901)	CAW1330
		Case	CNB1989		Connector(CN901)	CKS3580
	11	Holder	CNC6469	56	Holder	CNC6873
		Holder	CNC6798		Connector	CNV4449
		Insulator	CNM5067		Rubber	CNV4449 CNV4766
		Insulator	CNM4811			
		Cushion	CNM5210		Lighting Conductor	CNV4777
	15	Cusinon	CIVIVISZ IU	00	Button	CAC4836
	16	Panel	CNS4200	61	Spring	CBH1834
	17	Cap	See Contrast table(2)		Spring	CBH1835
	18	Tuner Amp Unit	See Contrast table(2)		Spring	CBH1933
	19	Screw	BPZ26P120FMC		Bracket	CNC6135
	20	Screw	BSZ26P120FMC		Bracket	CNC6791
	21	Cord	See Contrast table(2)	66	Cover	CNM4875
	22	Clamper	See Contrast table(2)		Panel	CNS4209
		Plug(CN951)	CKM1225		Arm	CNV4692
		Plug(CN422)	CKS1238		Arm	CNV4693
		Connector(CN681)	CKS2228		Arm	CNV4728
	26	Connector(CN421)	CKS3357	71	Screw	IMS20P030FZK
		Connector(CN651)	CKS3581		Chassis Unit	
		Antenna Jack(CN501)	CKX1056		Case Assy	See Contrast table(2) CXB1063
		Holder	CNC5399		CD Mechanism Module(S7)	
		Bracket	CNC6130		Screw	BSZ30P055FUC
	31	Holder	CNC6131	76	Transister/0001 001)	3CD330C
		Holder	CNC6132		Transistor(Q981,991)	2SD2396
		Heat Sink	CNR1407		IC(IC551)	TDA7384A
		FM/AM Tuner Unit	See Contrast table(2)		Cushion Euge/10A)	CNM5271
		Holder	CNC6555	/5	Fuse(10A)	CEK1136
	26	Detech Caille Assess			Bush	CNV3930
		Detach Grille Assy	See Contrast table(2)		Handle	CNC5395
		Screw	BPZ20P100FZK		Screw	CBA1304
		Button(S.SEEK)	CAC4900	83	Spring	CBH1650
		Button(LOC.CLOCK)	CAC4901			
	40	Button(EJECT)	CAC5248			
		Button(- +)	CAC4903			
		Button(SOURCE)	CAC4904			
		Button(1-6)	CAC4905			
	44	Button(BSM)	CAC4906			
	45	Button(BAND)	CAC4907			

DEH-48,435,43,436,235,236

(2) CONTRAST TABLE
DEH-48/X1M/UC, DEH-435/X1M/UC, DEH-43/X1M/UC and DEH-436/X1M/ES have the same construction except for the following:

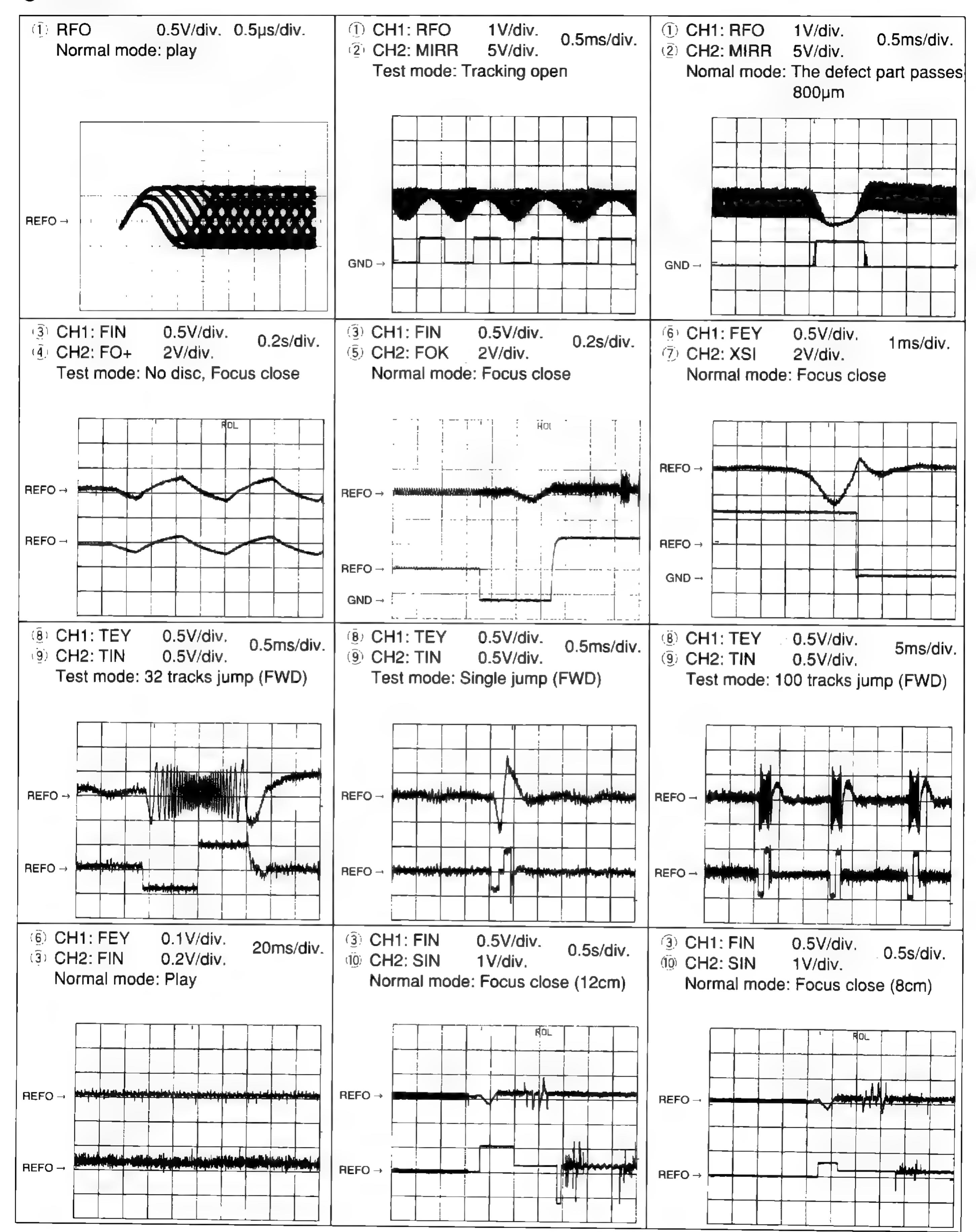
		Part No.				
Mark No.	Symbol & Description	DEH-48/X1M/UC	DEH-435/X1M/UC	DEH-43/X1M/UC	DEH-436/X1M/ES	
17	Сар	CNV2680	Not used	Not used	Not used	
18	Tuner Amp Unit	CWM4964	CWM4965	CWM4966	CWM4967	
21	Cord	CDE4770	Not used	Not used	Not used	
22	Clmper	CEF1005	Not used	Not used	Not used	
34	FM/AM Tuner Unit	CWE1417	CWE1417	CWE1417	CWE1485	
36	Detach Grille Assy	CXA9574	CXA9575	CXA9576	CXA9577	
50	Grille Unit	CXB1465	CXB1466	CXB1467	CXB1468	
72	Chassis Unit	CXA9687	CXA9729	CXA9729	CXA9729	

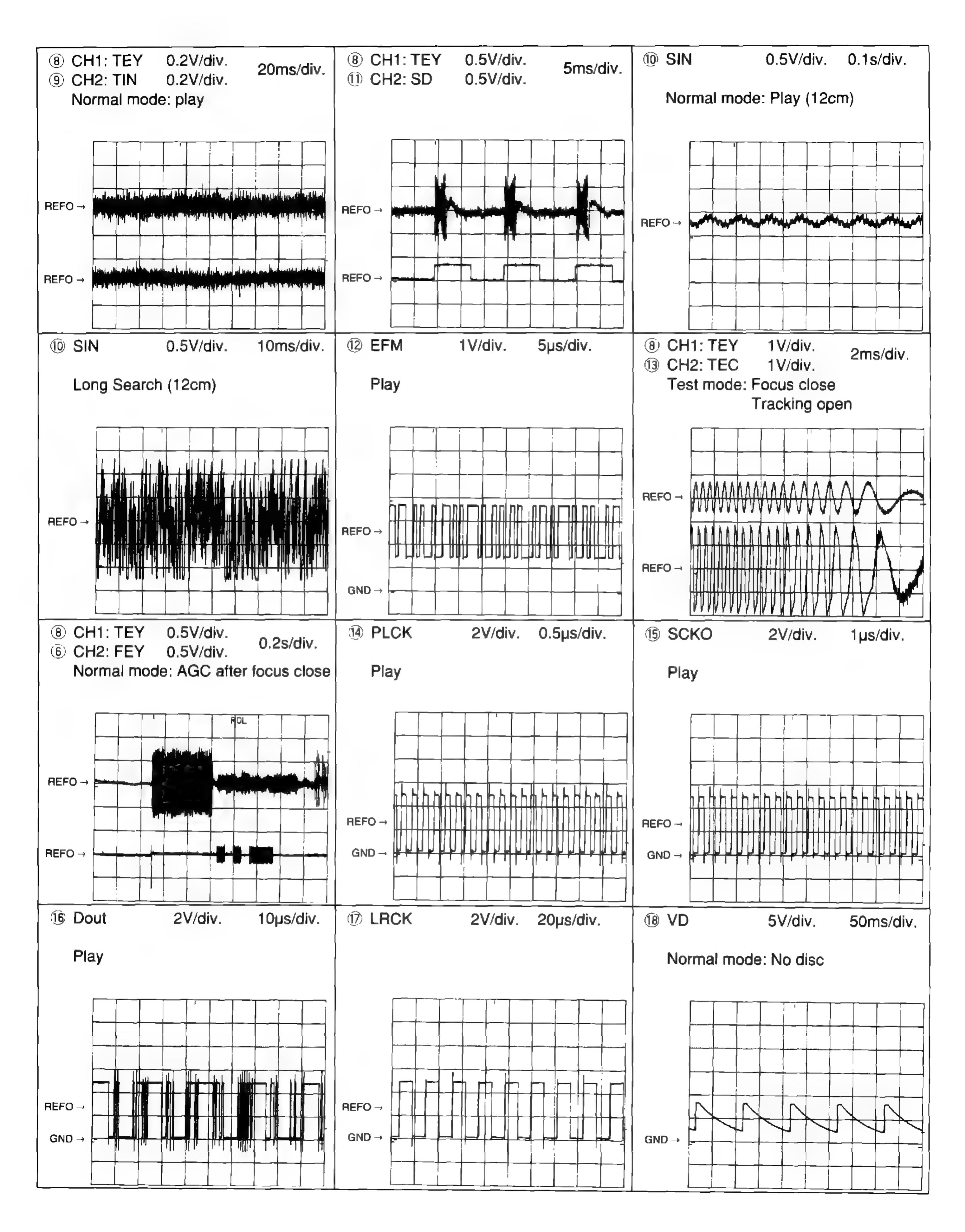
3. SCHEMATIC DIAGRAM

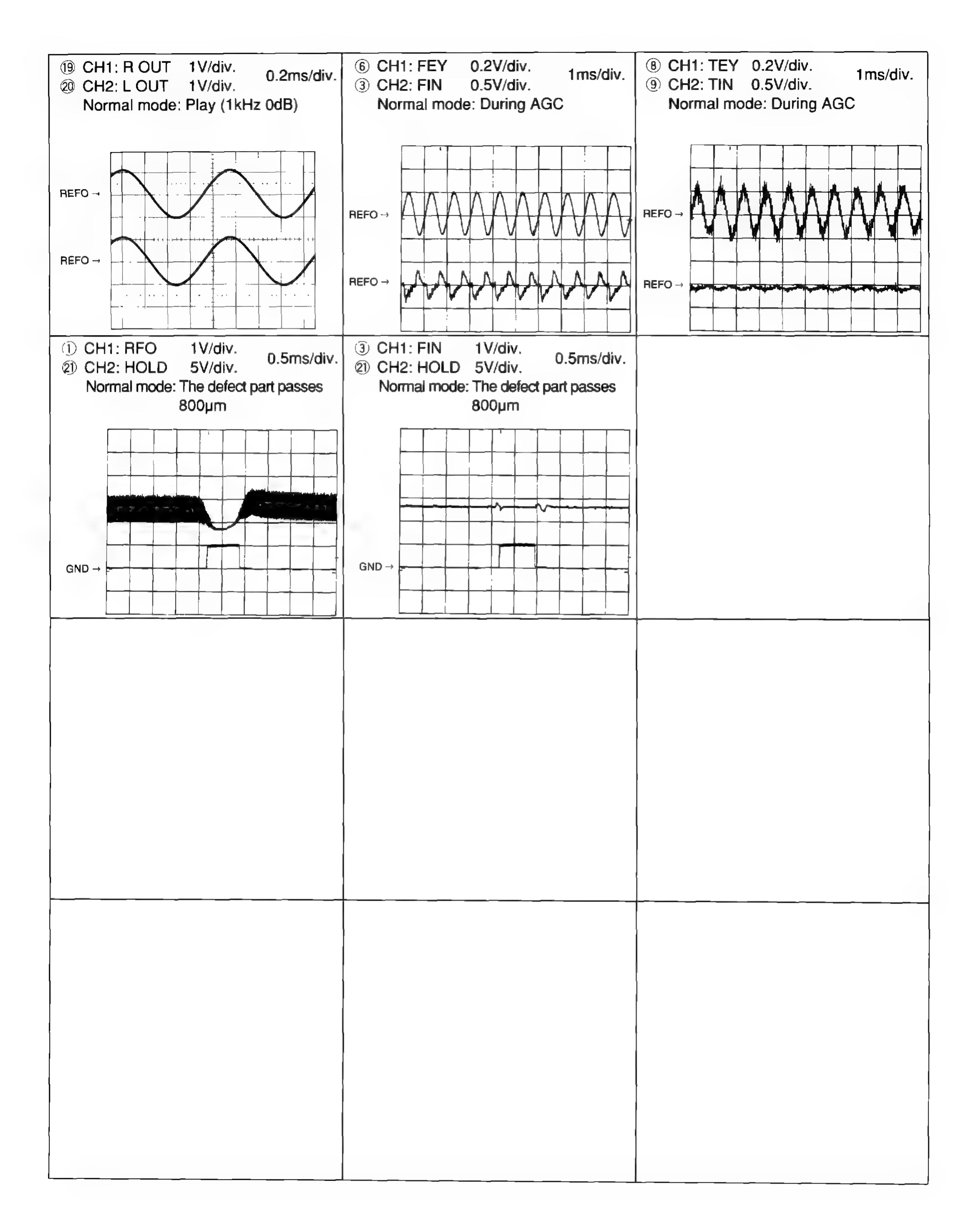
Note: 1. The encircled numbers denote measuring pointes in the circuit diagram.

2. Reference voltage REFO:2.5V

Waveforms

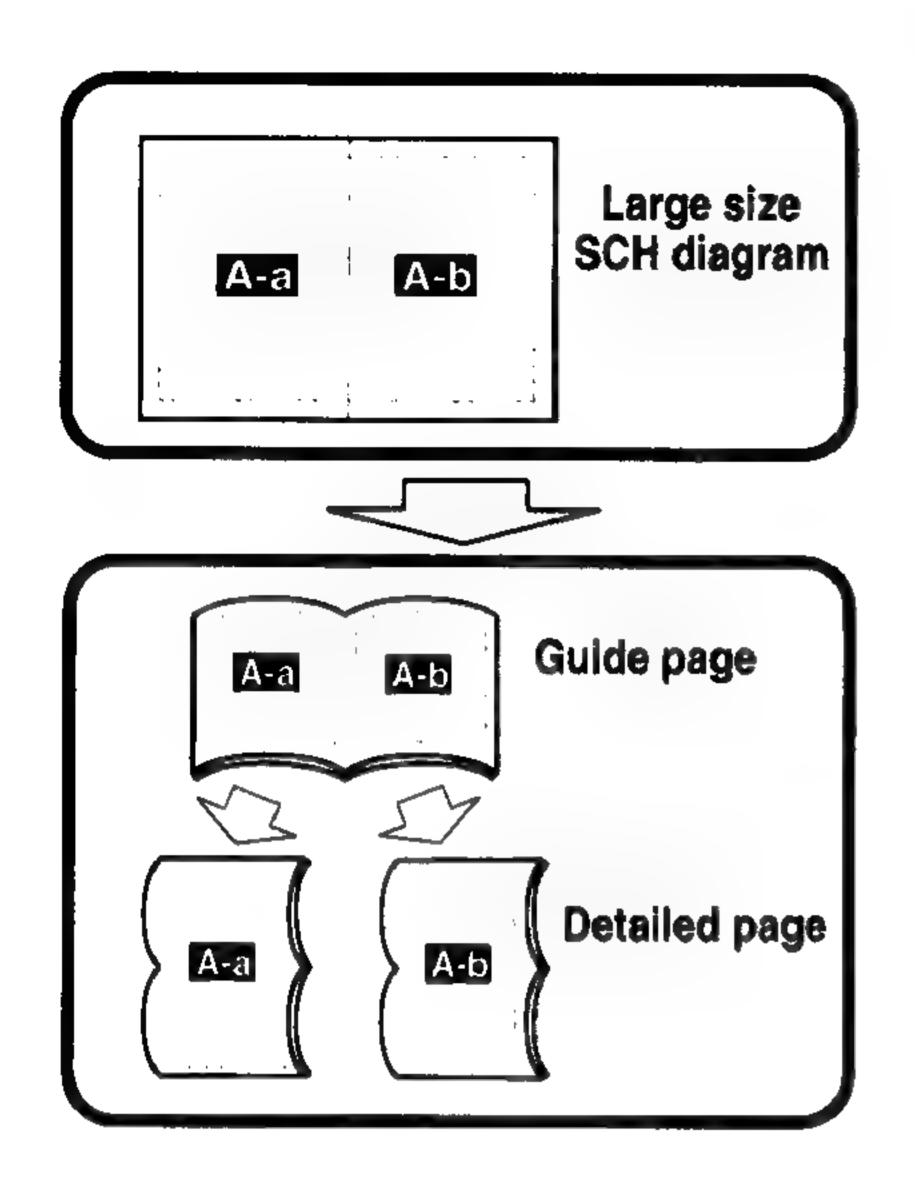


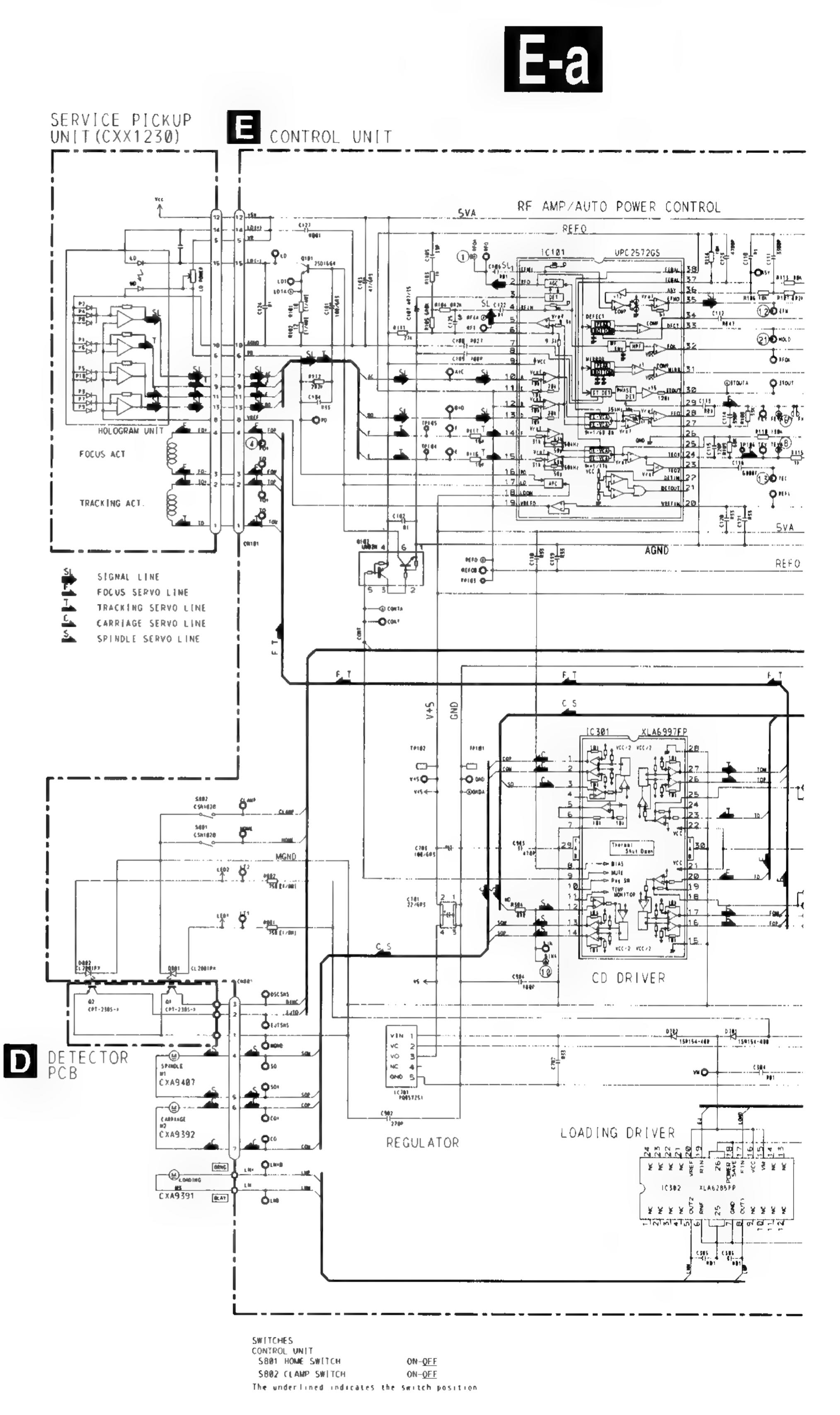




3.1 CD MECHANISM MODULE(GUIDE PAGE)

Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".





E-b

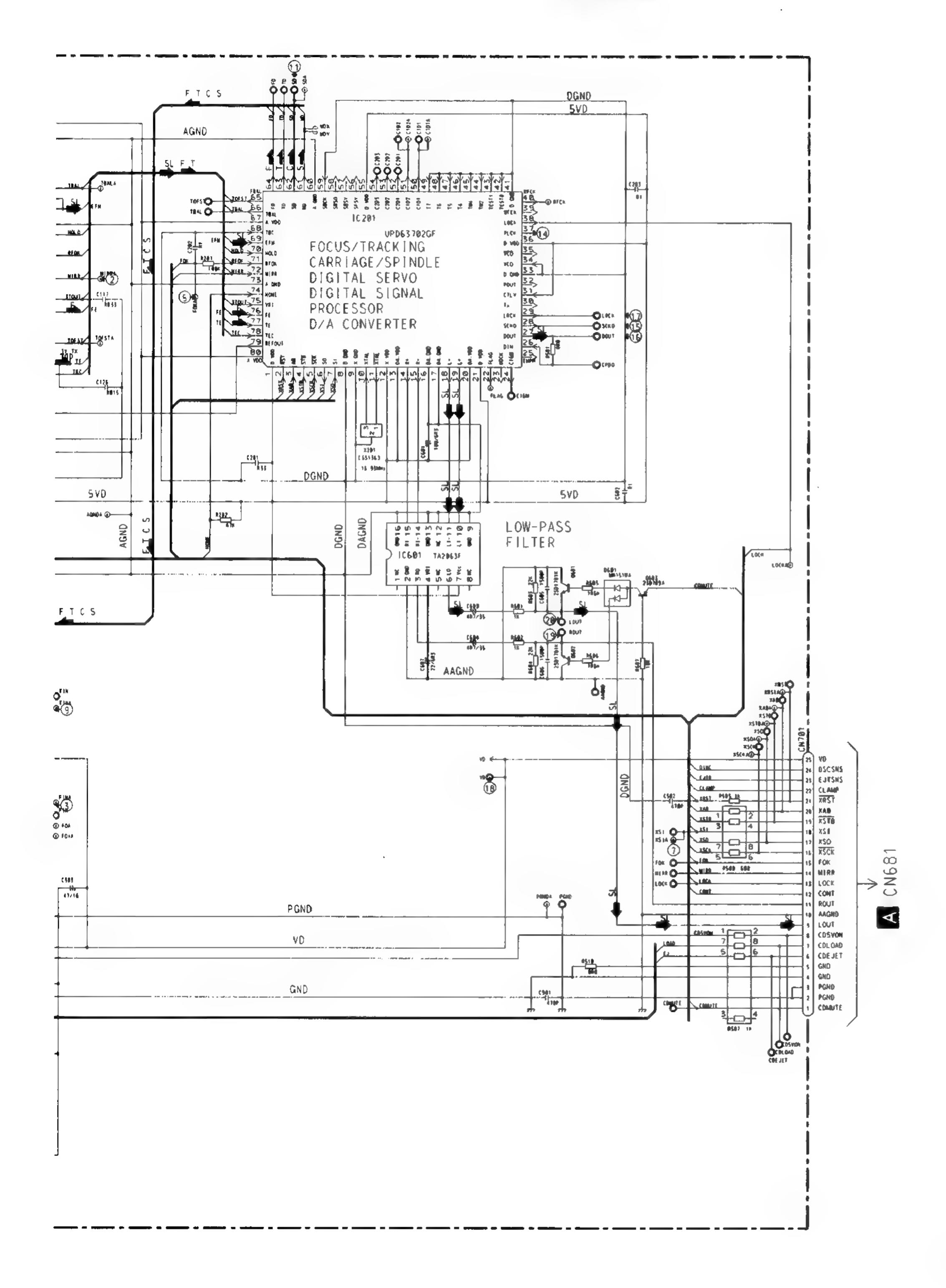
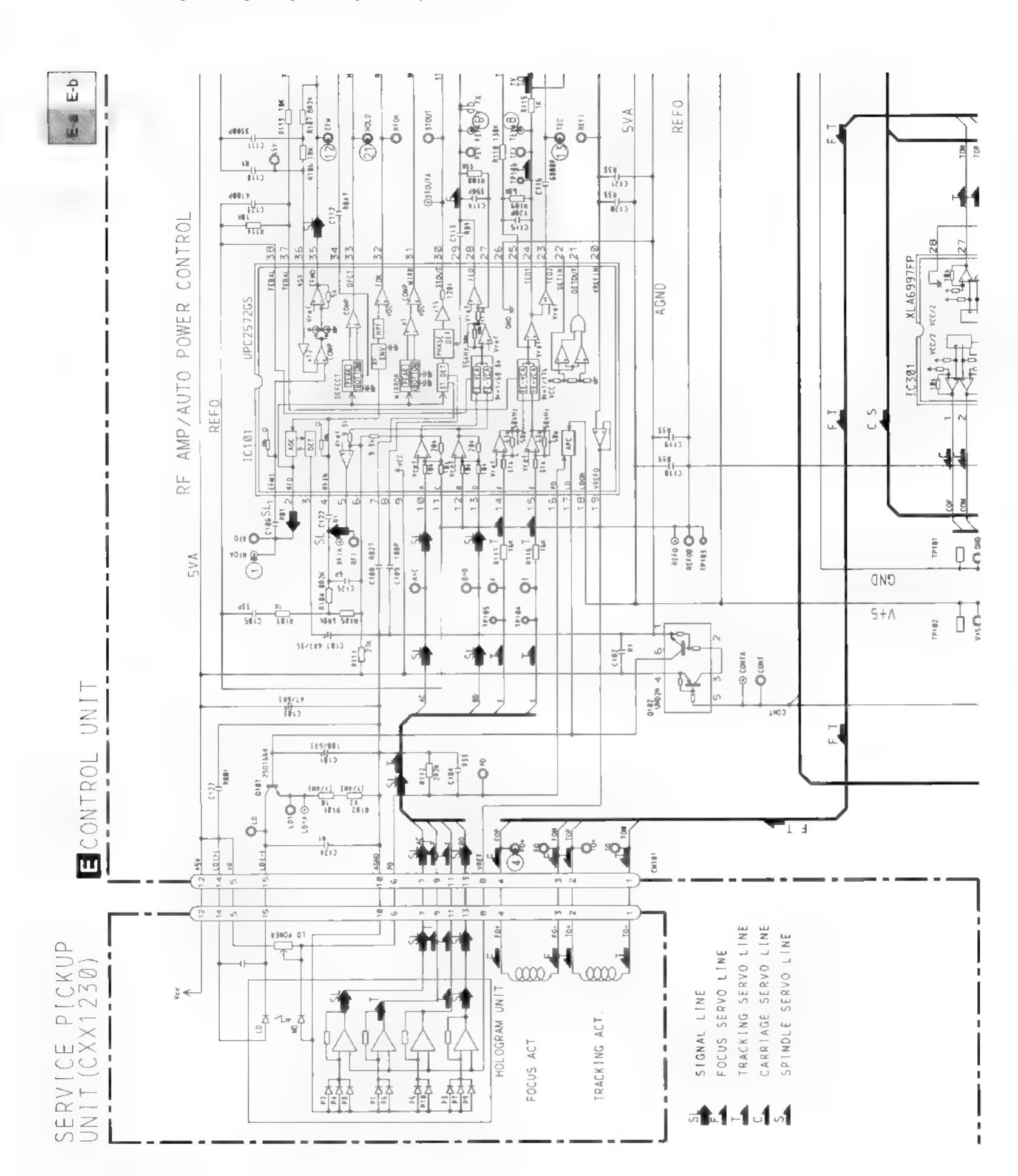


Fig. 7



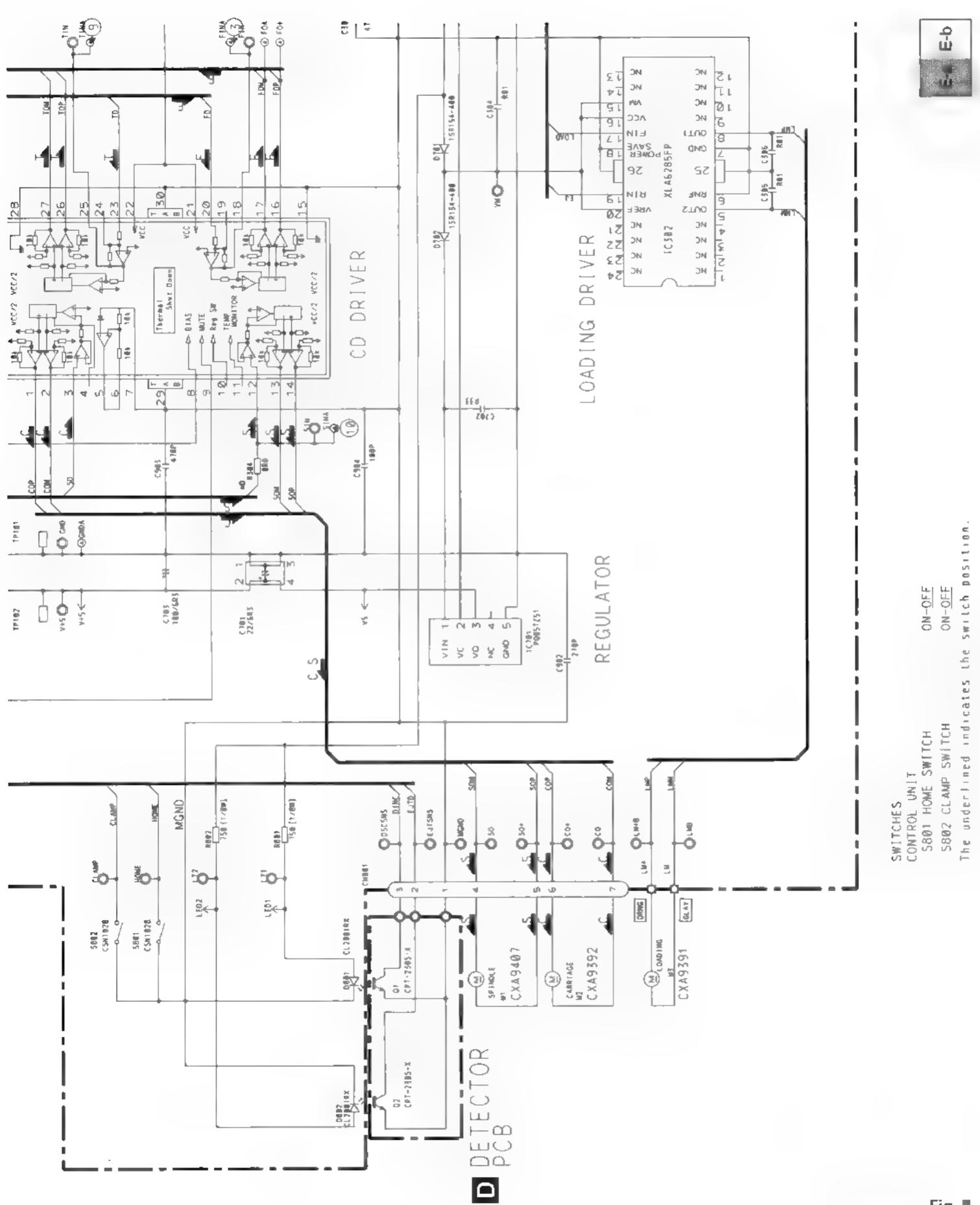
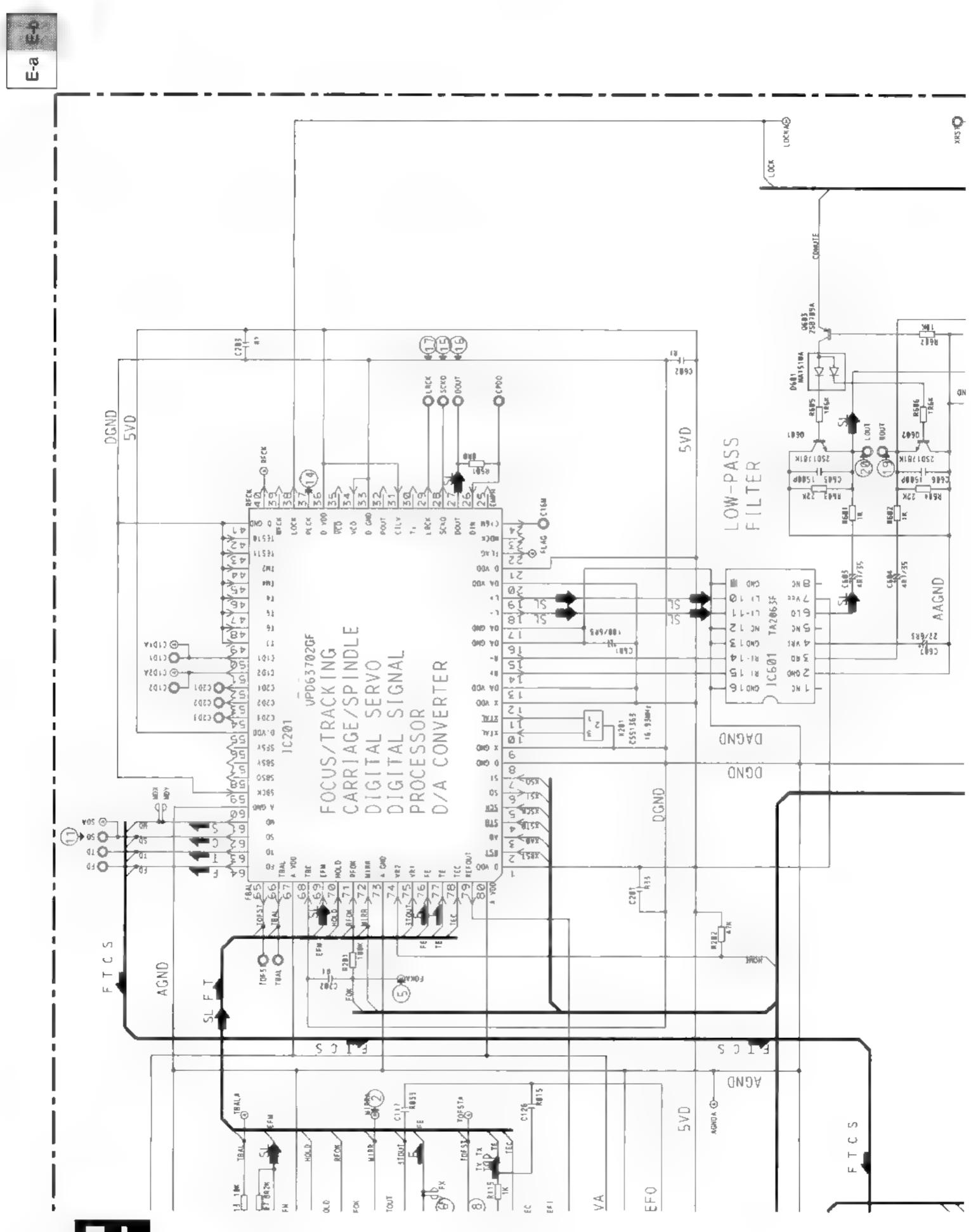
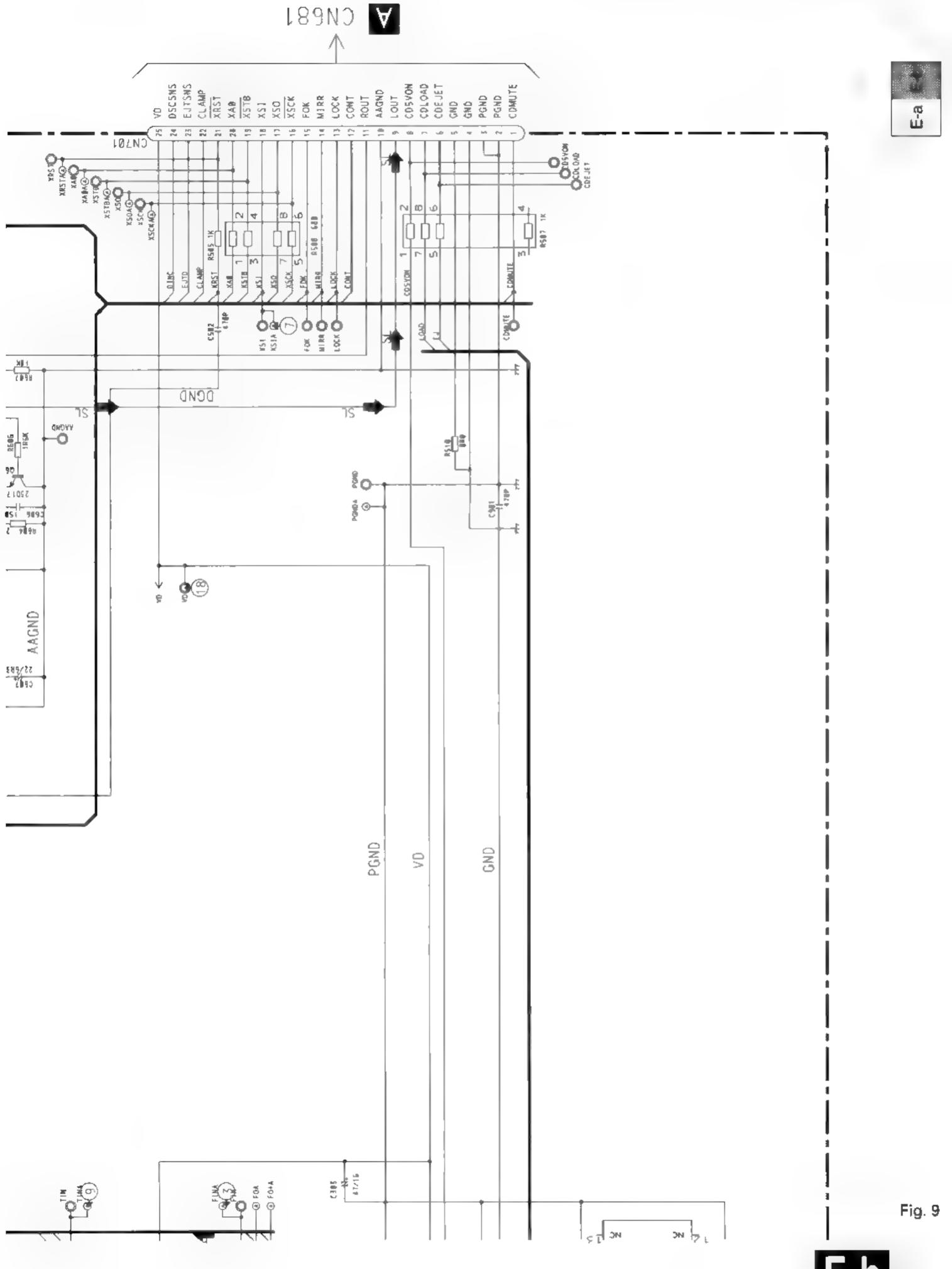
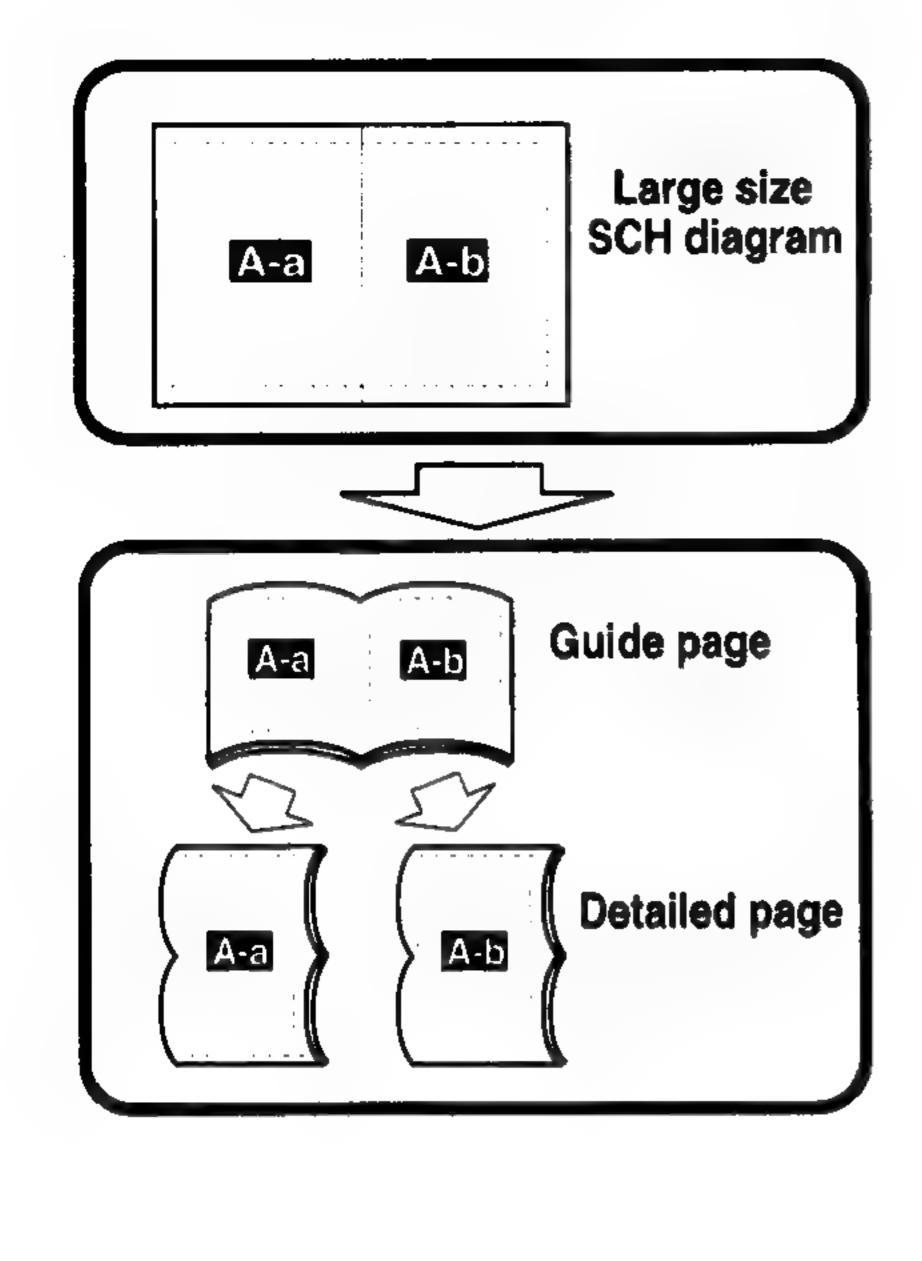


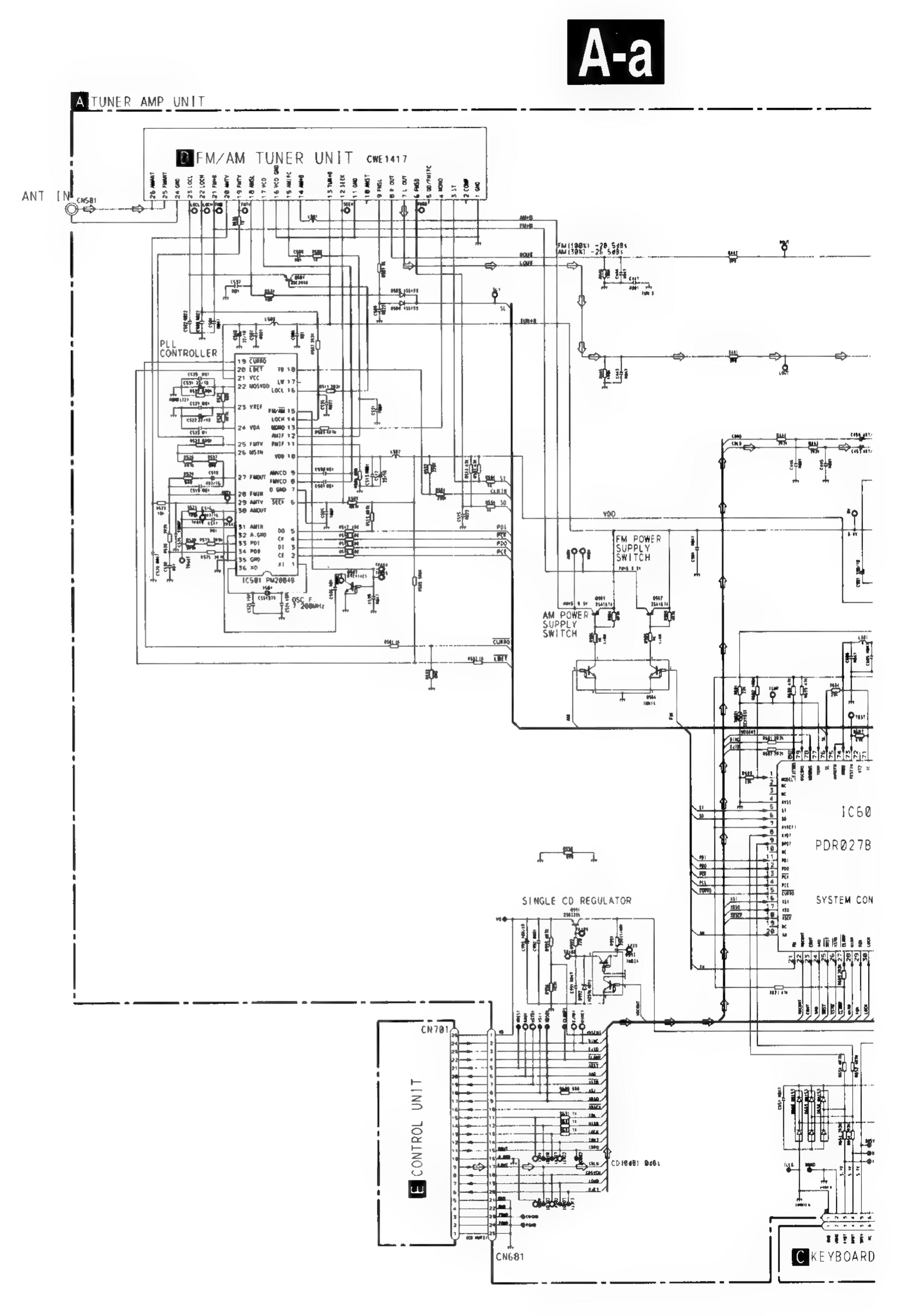
Fig. ■





3.2 OVERALL CONNECTION DIAGRAM(GUIDE PAGE) (DEH-48/X1M/UC)





A-b

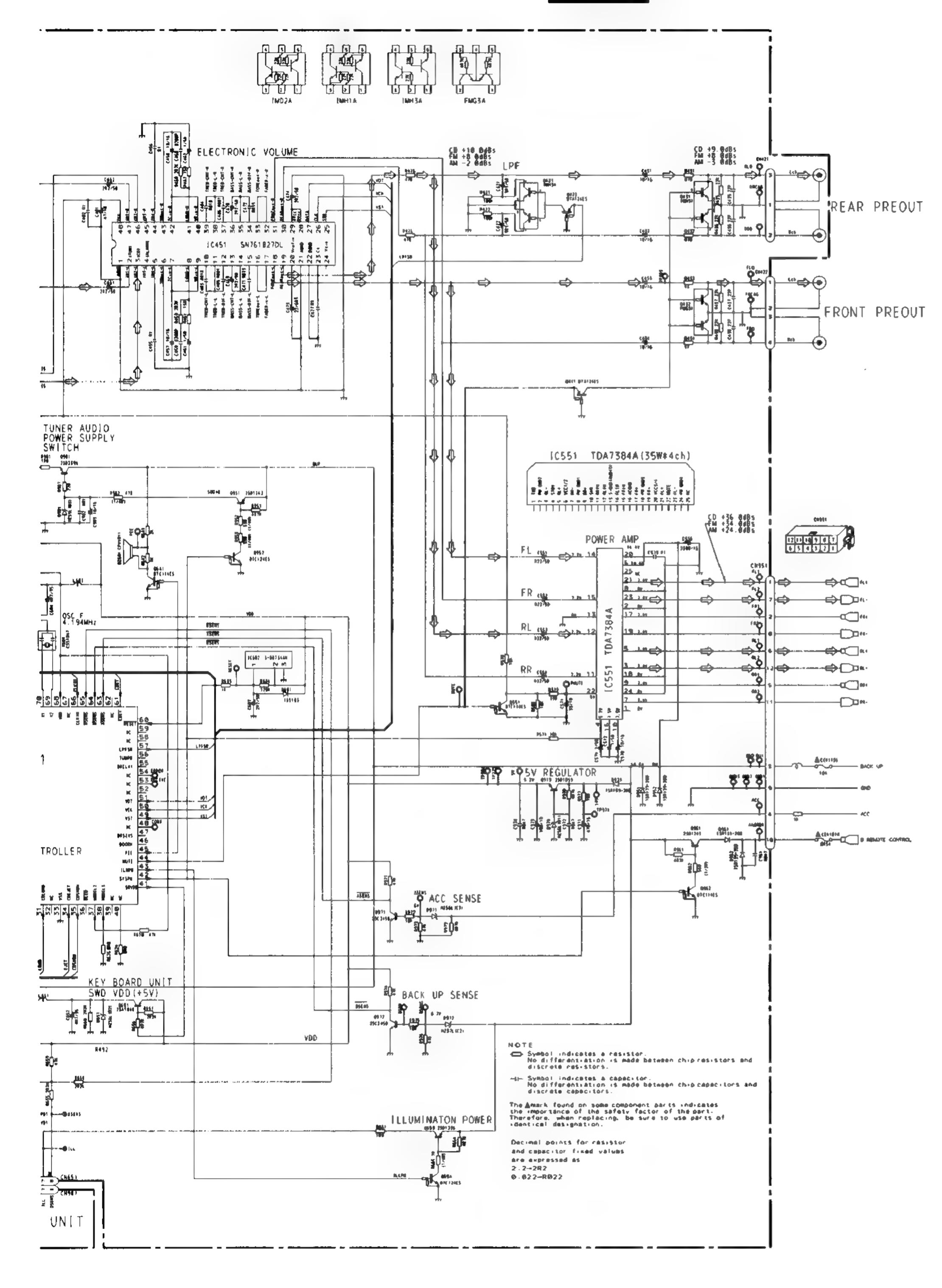
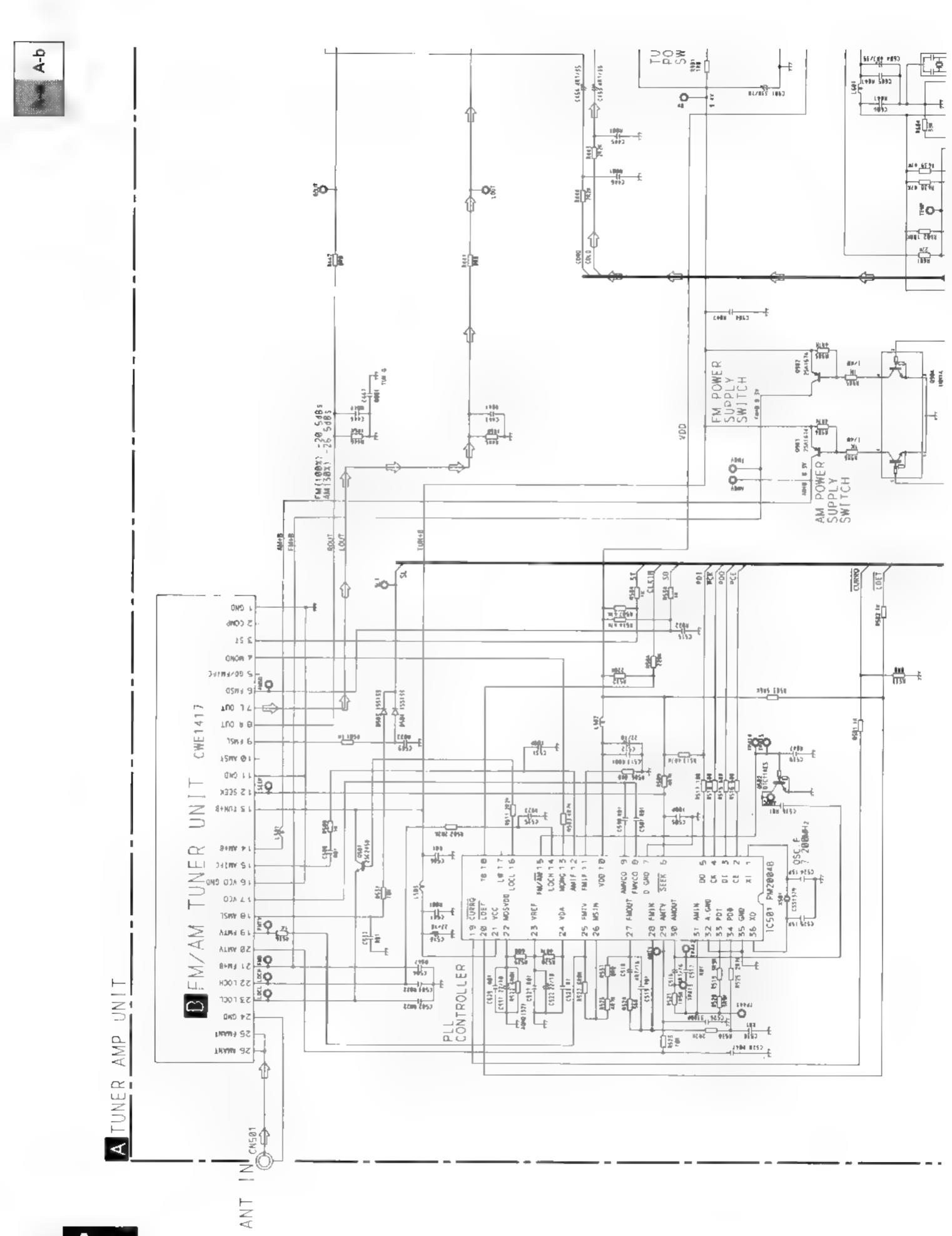


Fig. 10



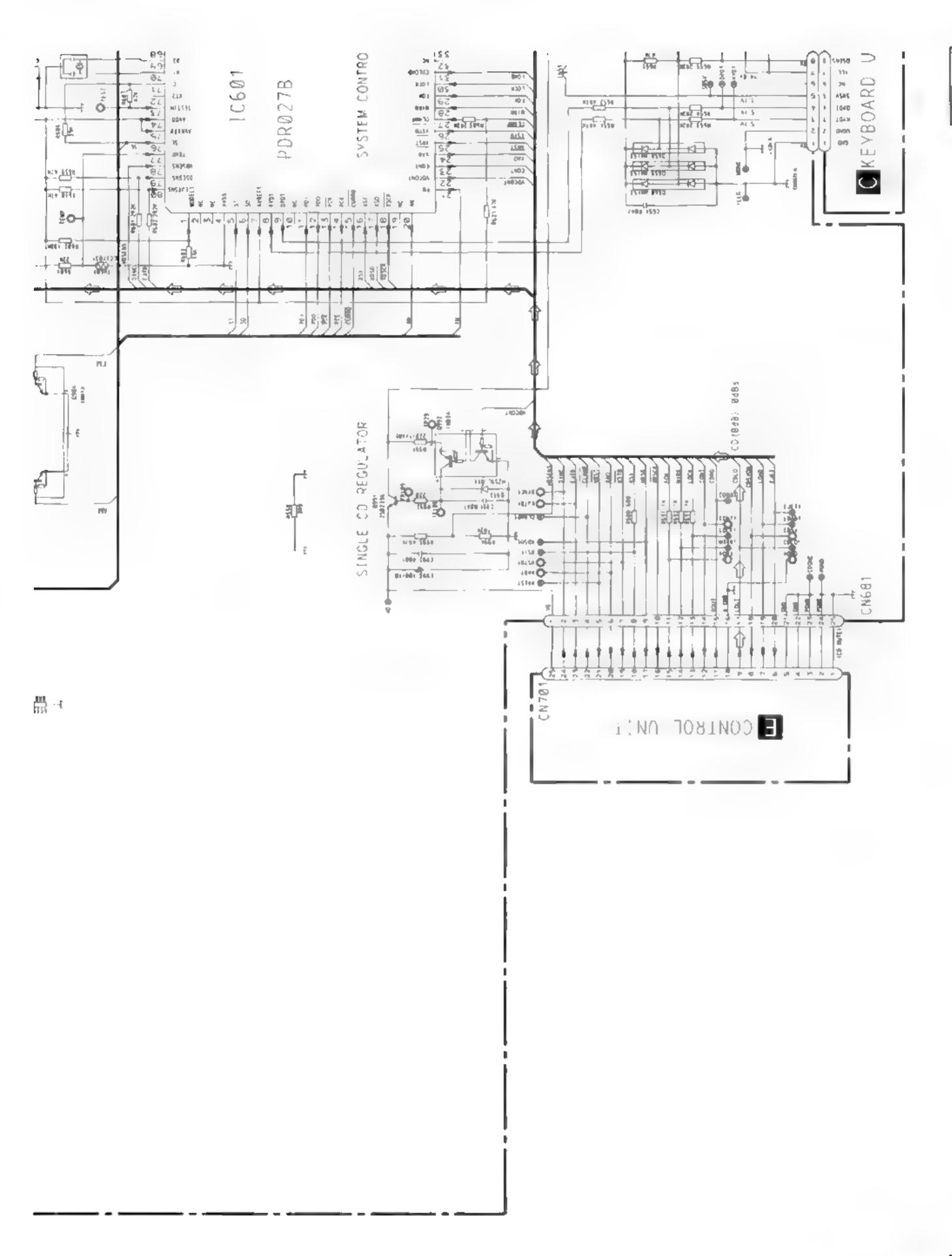
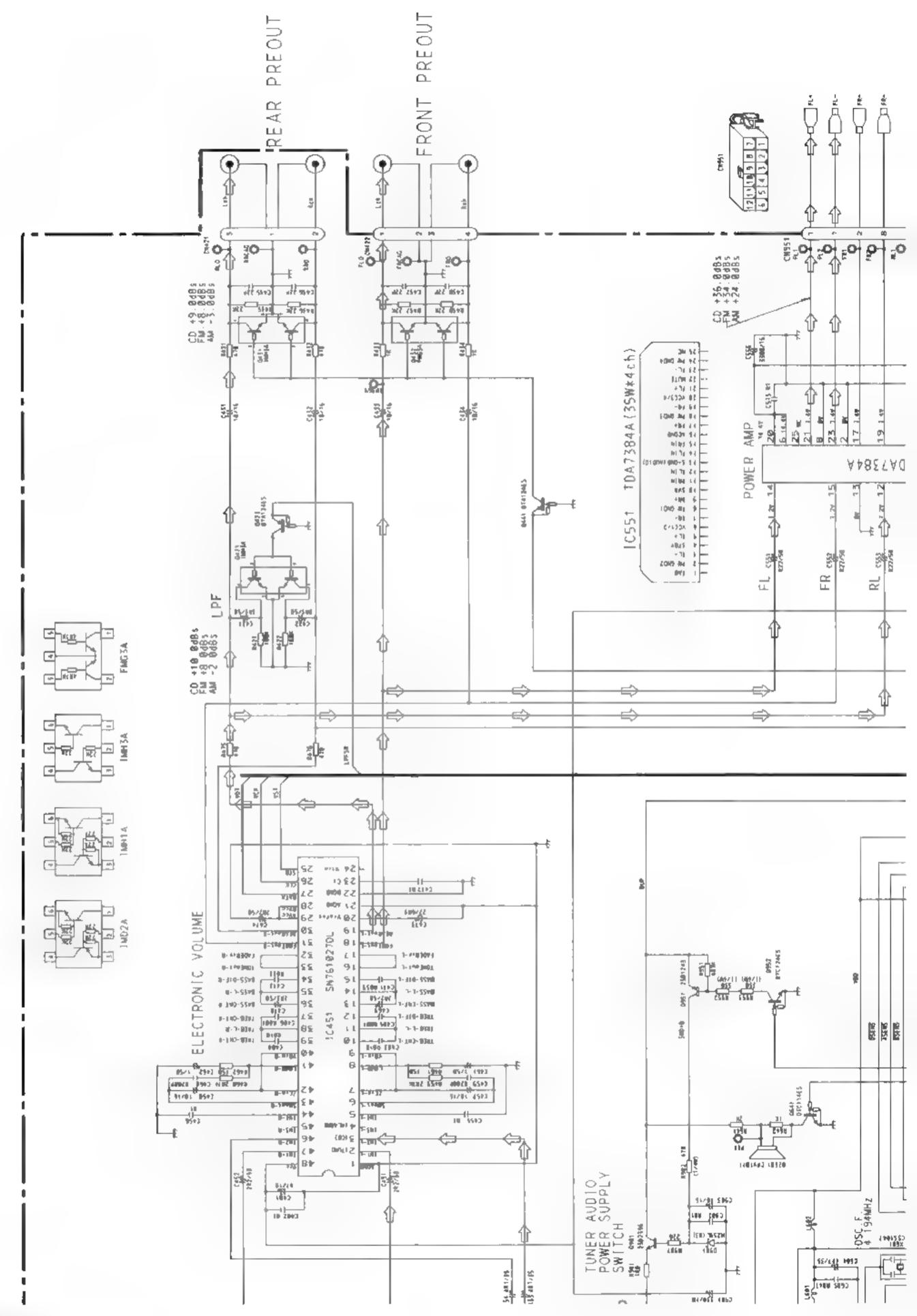


Fig. 11

DEH-48,435,43,436,235,236





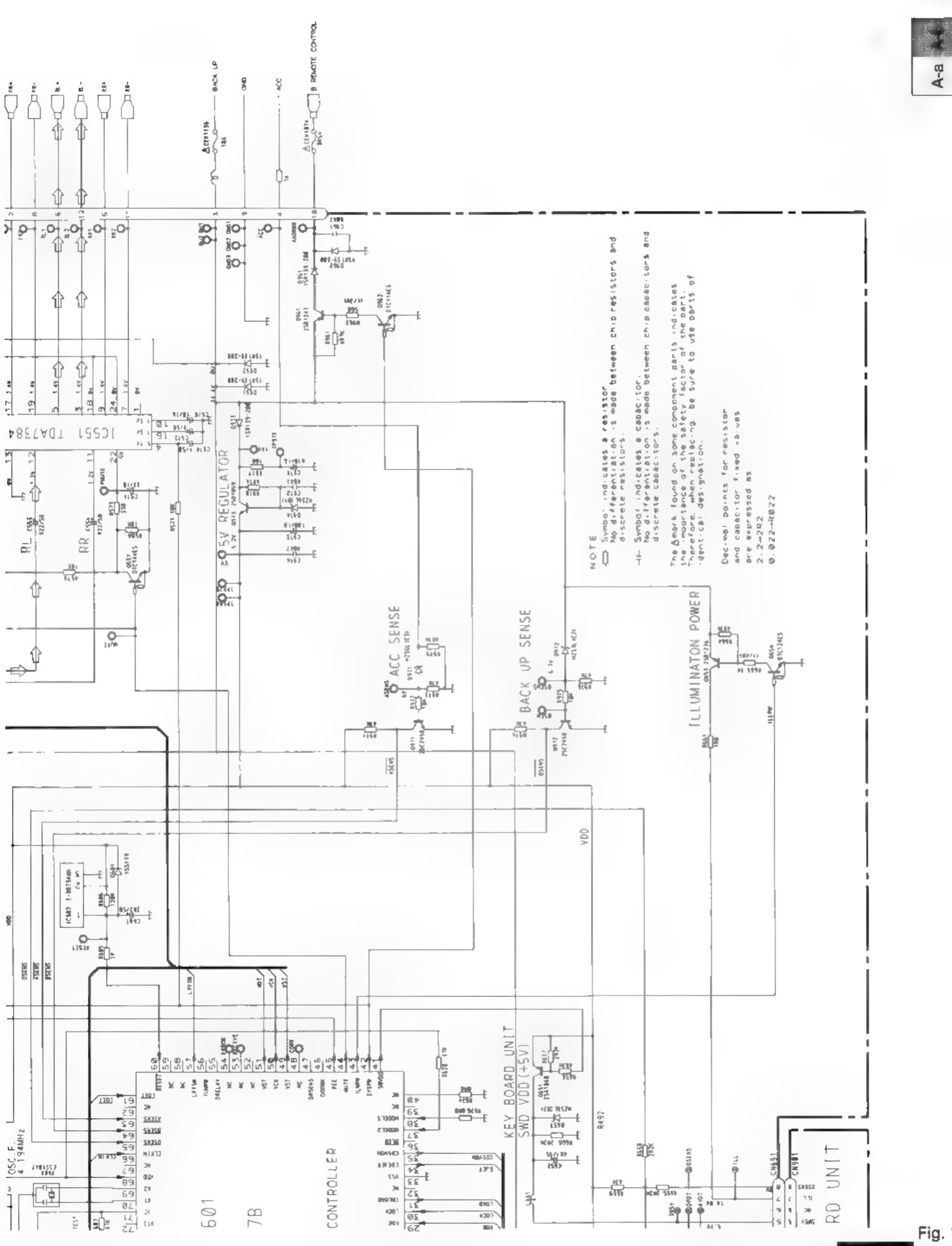
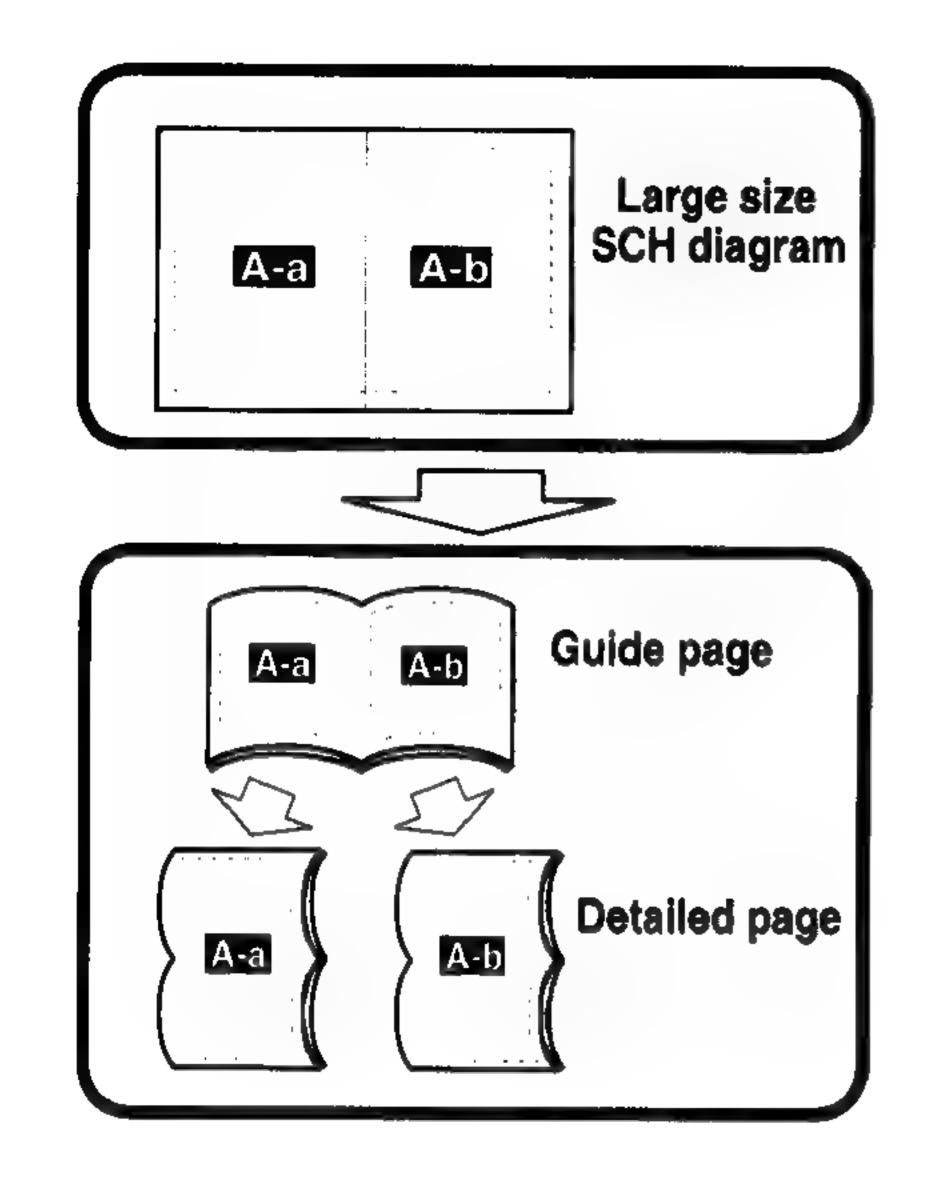
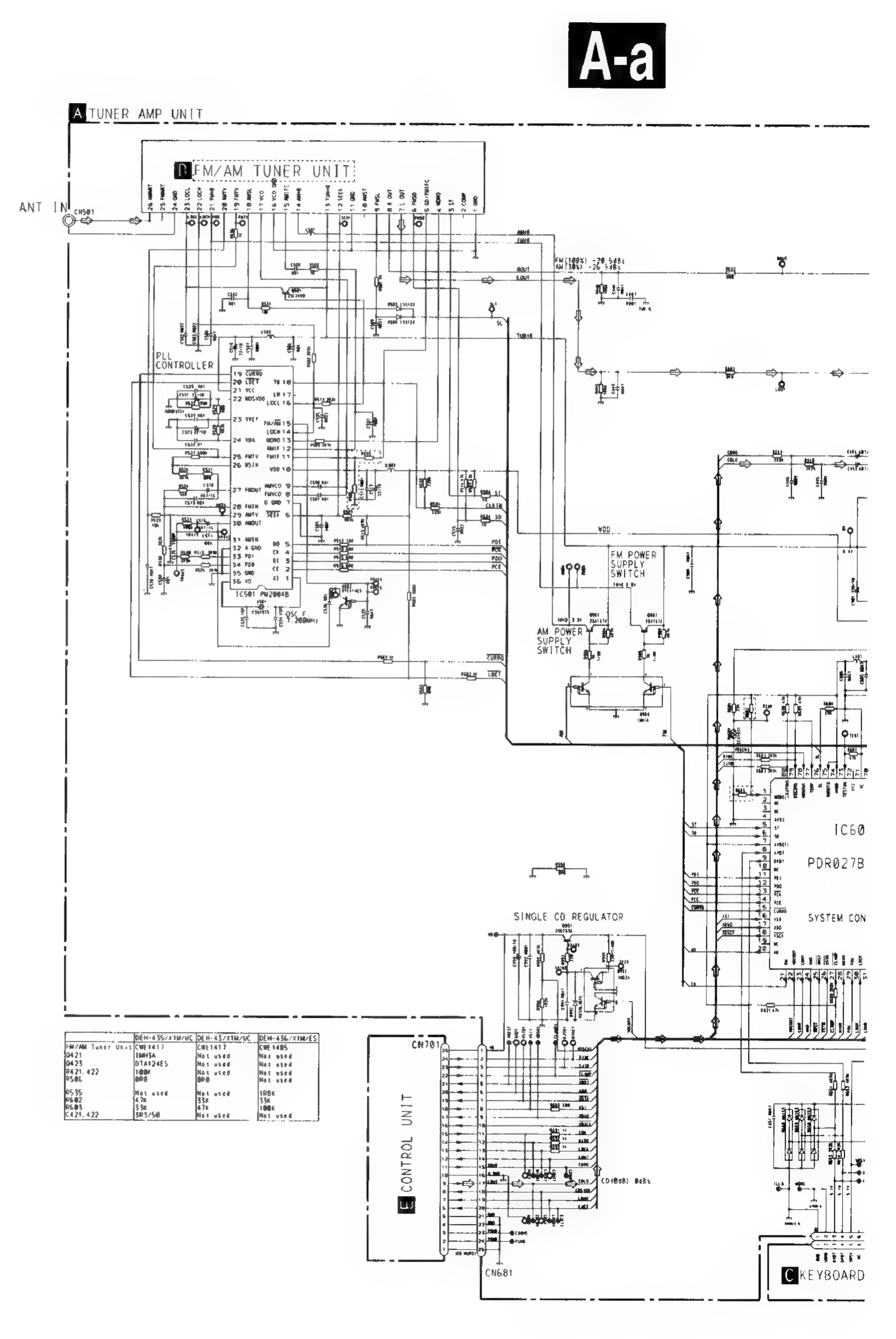


Fig. 12

3.3 OVERALL CONNECTION DIAGRAM(GUIDE PAGE) (DEH-435/X1M/UC, 43/X1M/UC, 436/X1M/ES)





A-b

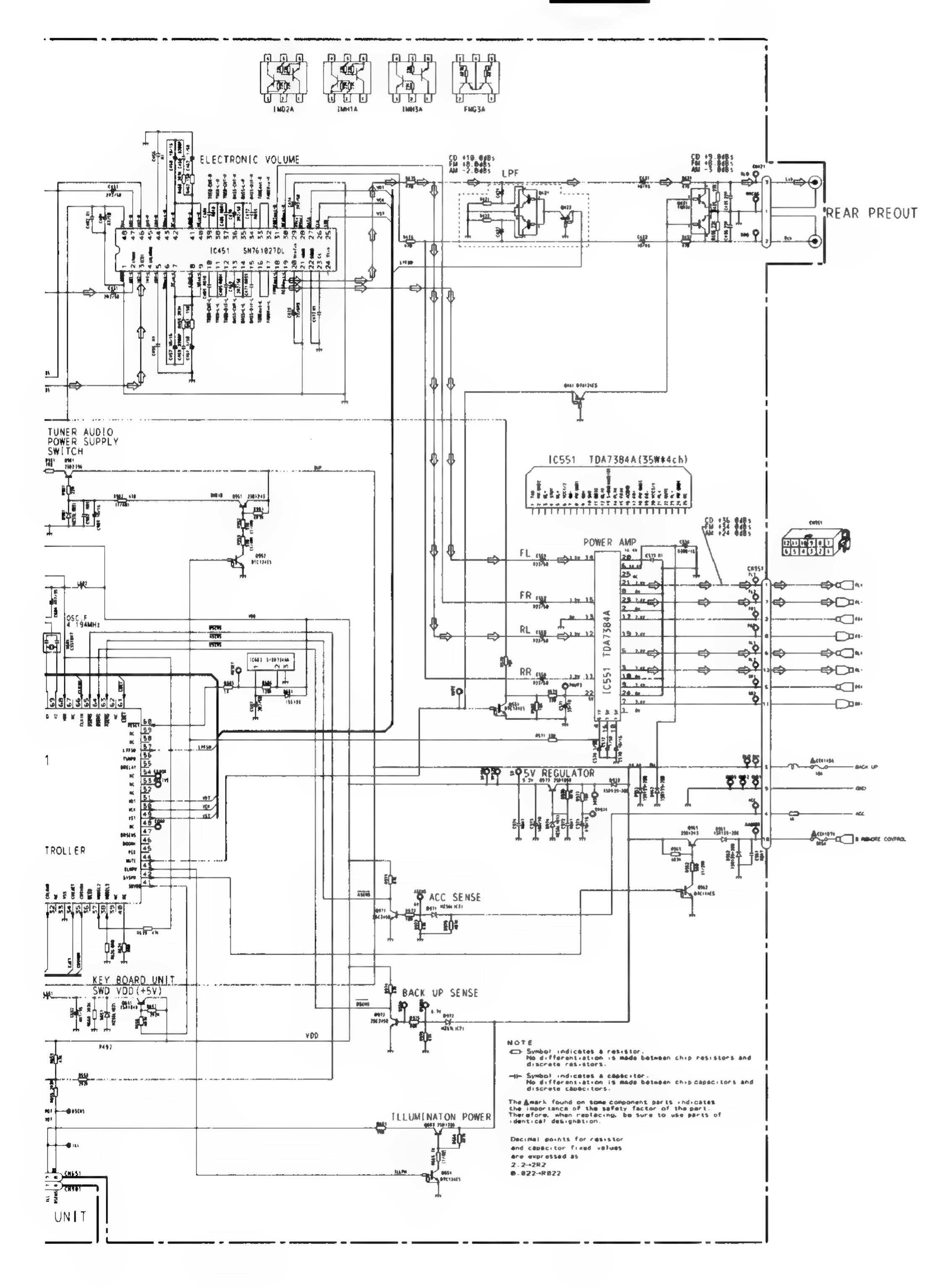
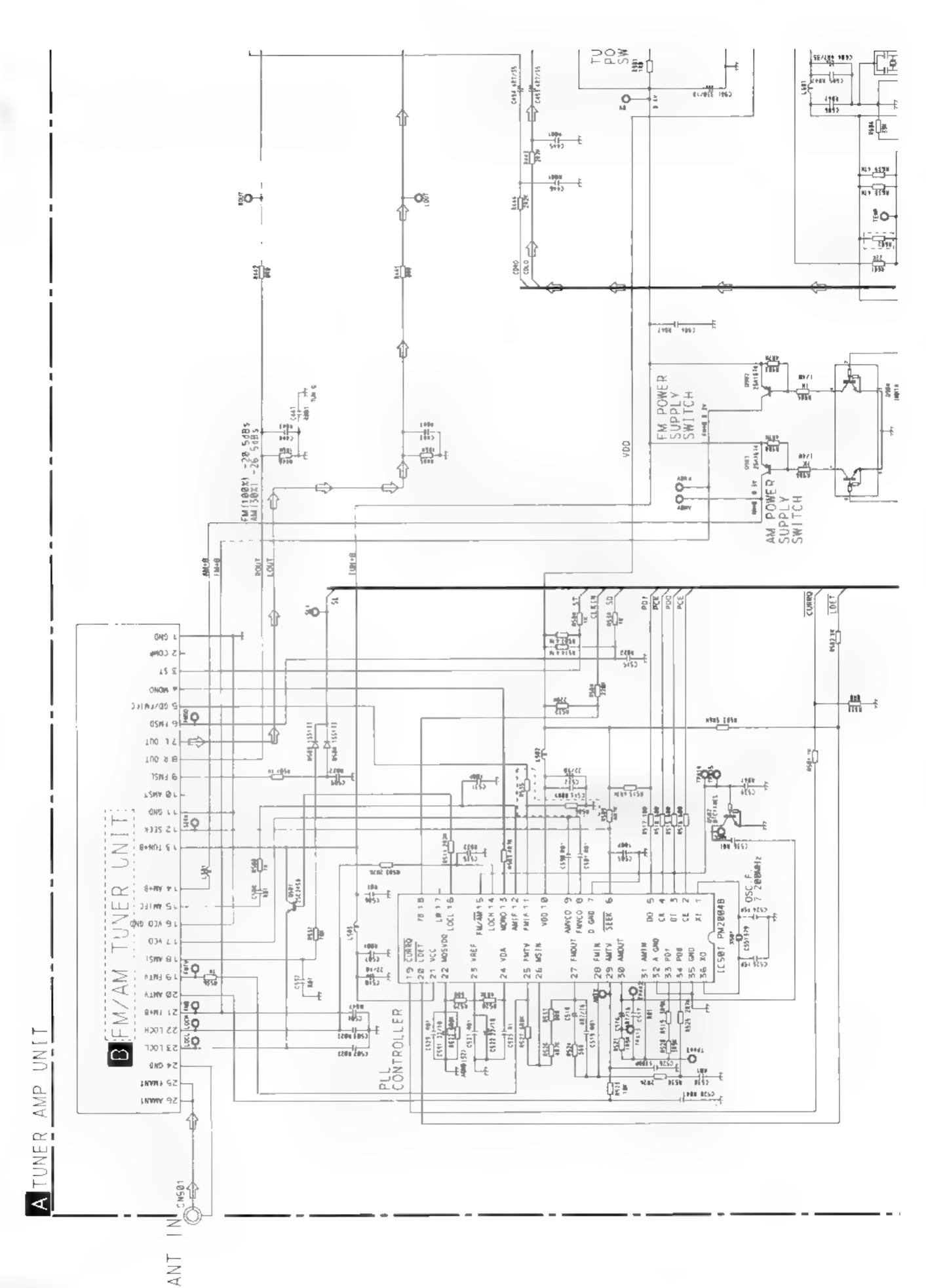


Fig. 13





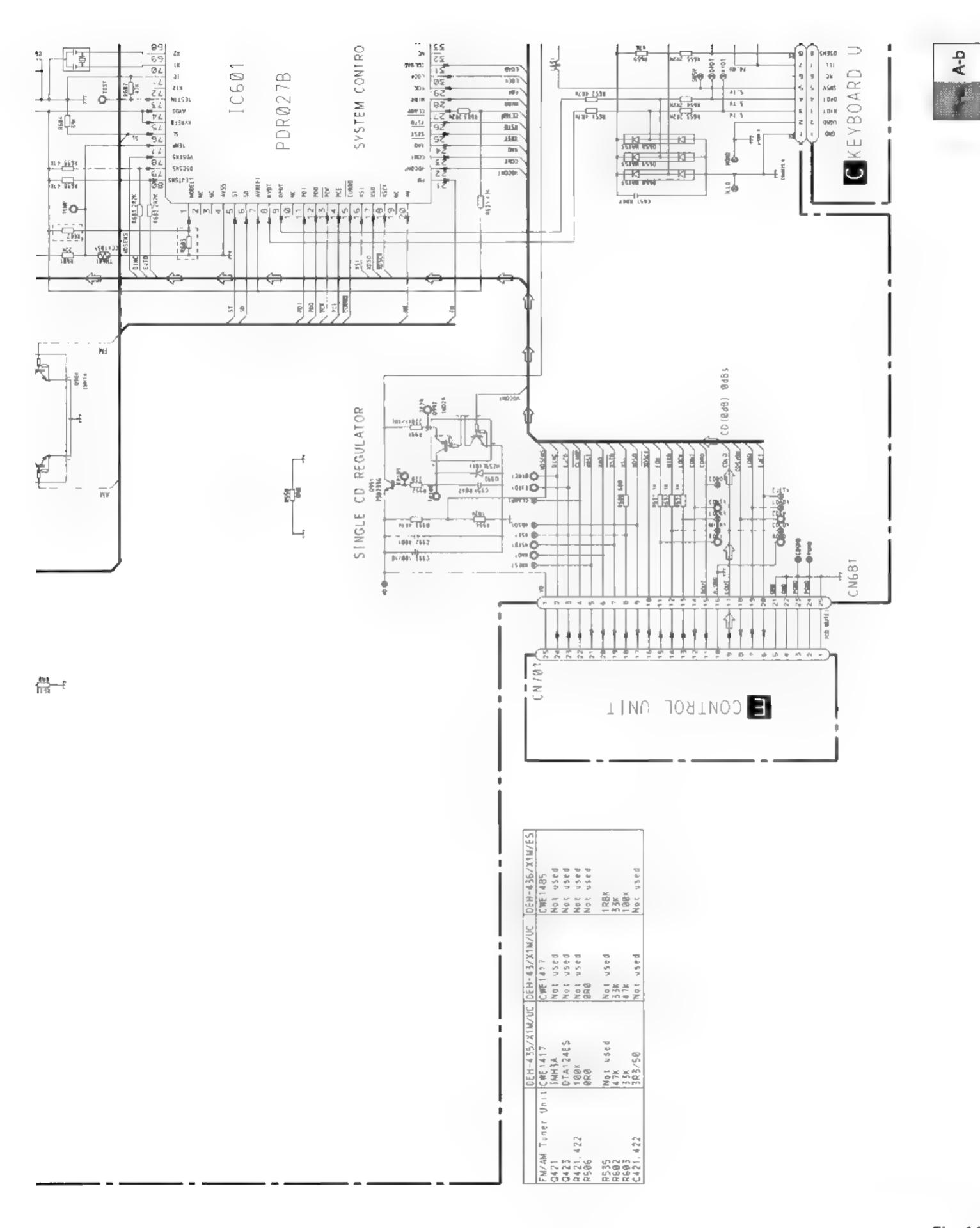
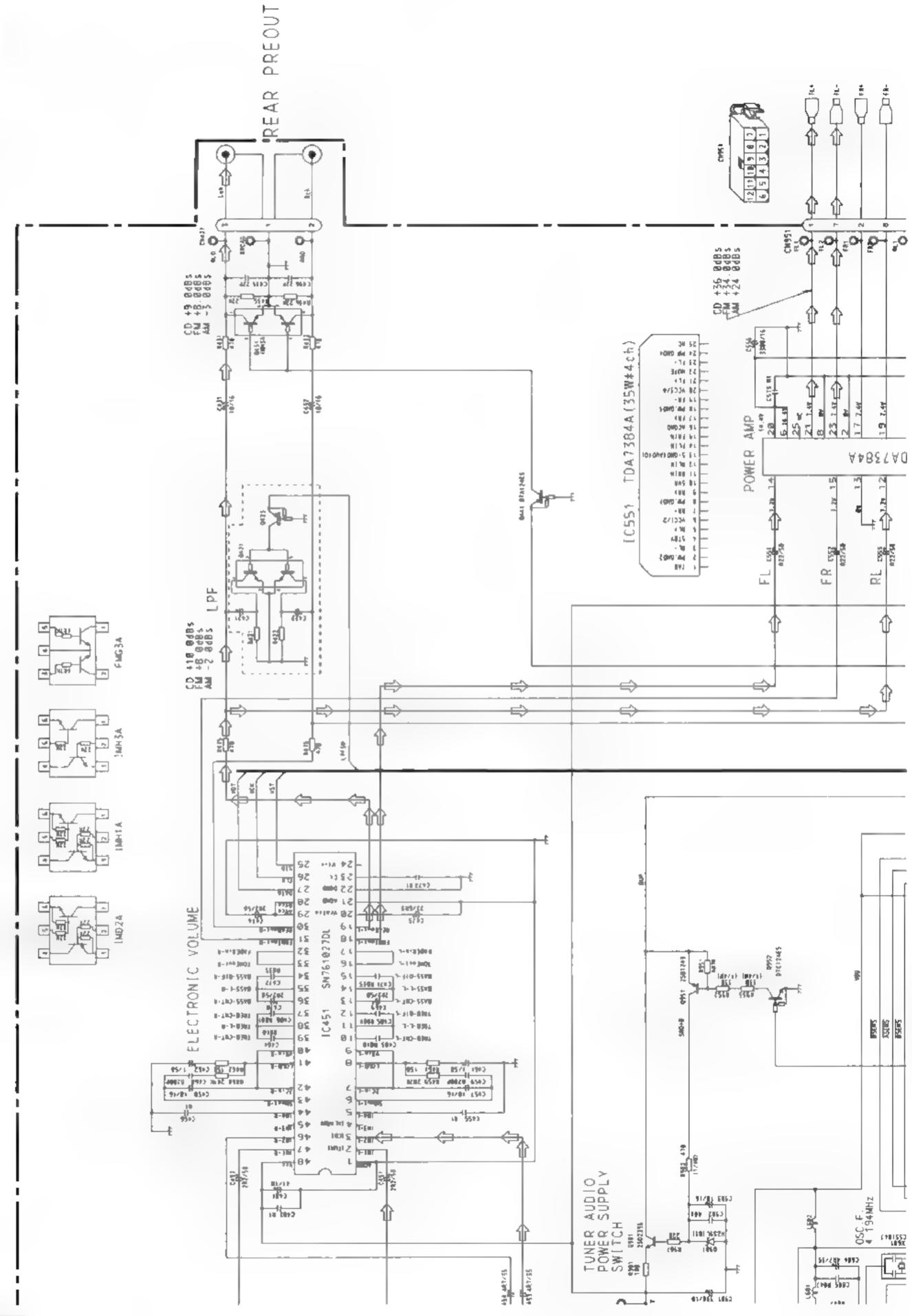


Fig. 14

31





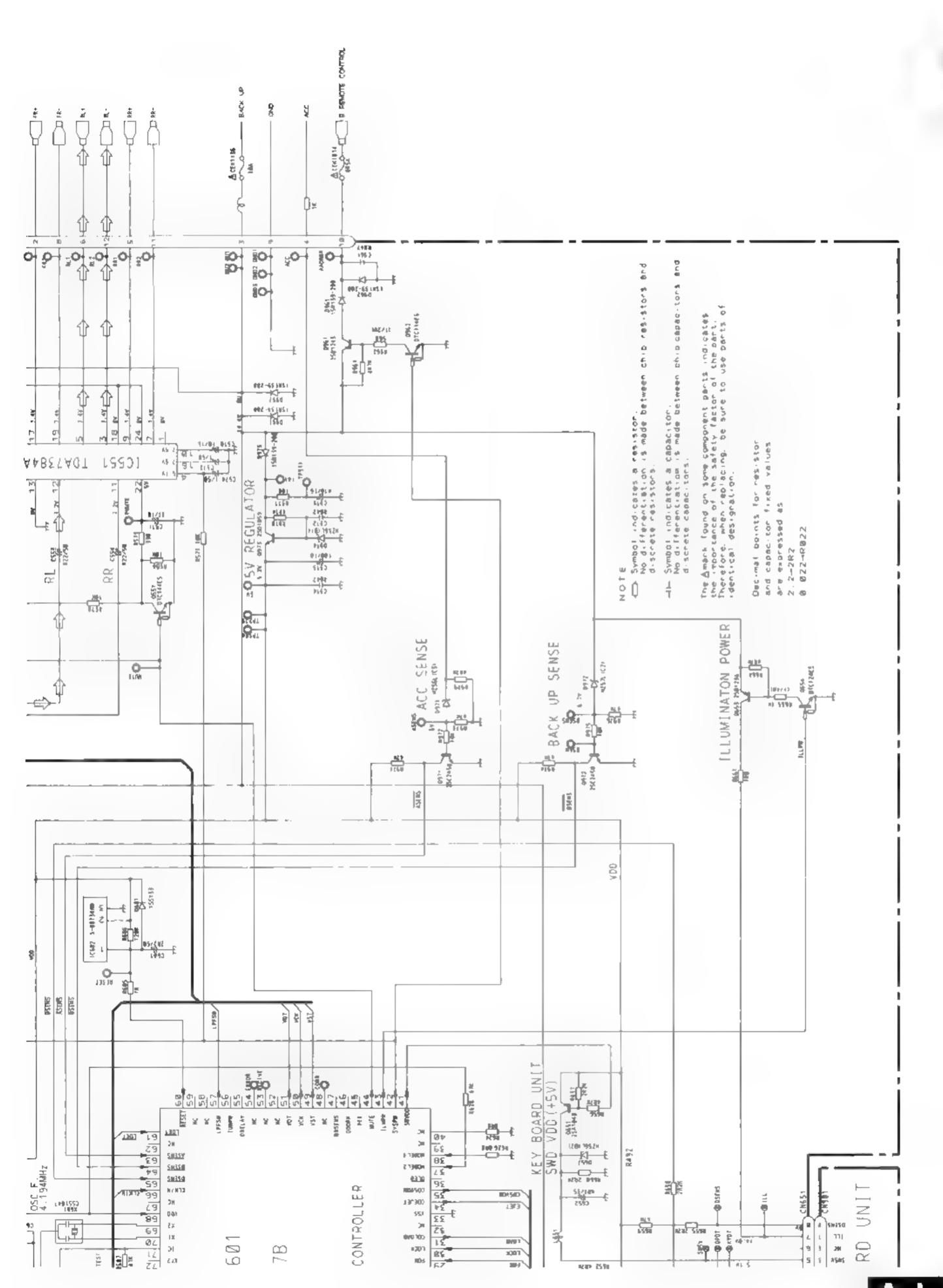
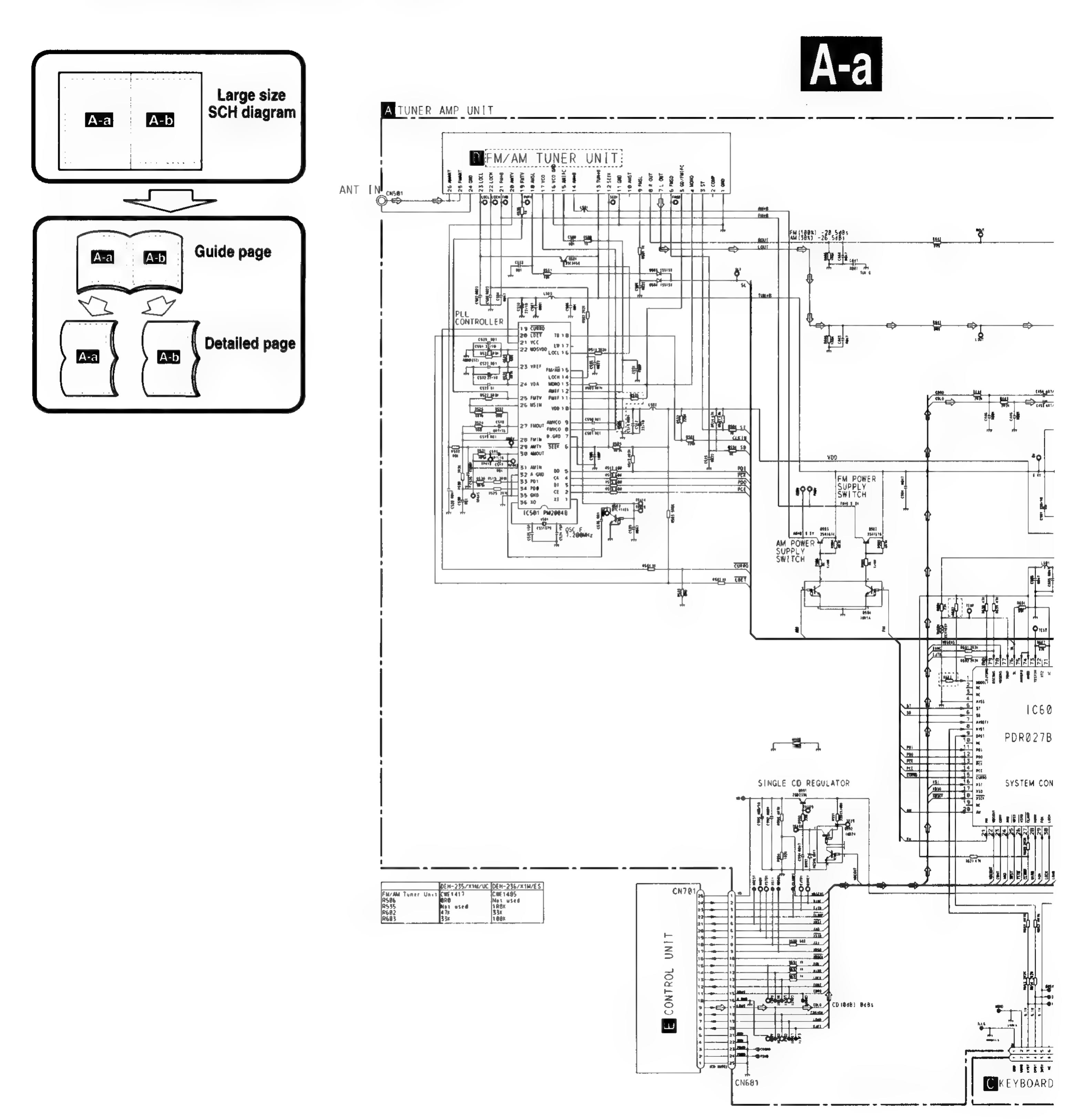


Fig. 15

3.4 OVERALL CONNECTION DIAGRAM(GUIDE PAGE) (DEH-235/X1M/UC, 236/X1M/ES)



A-b

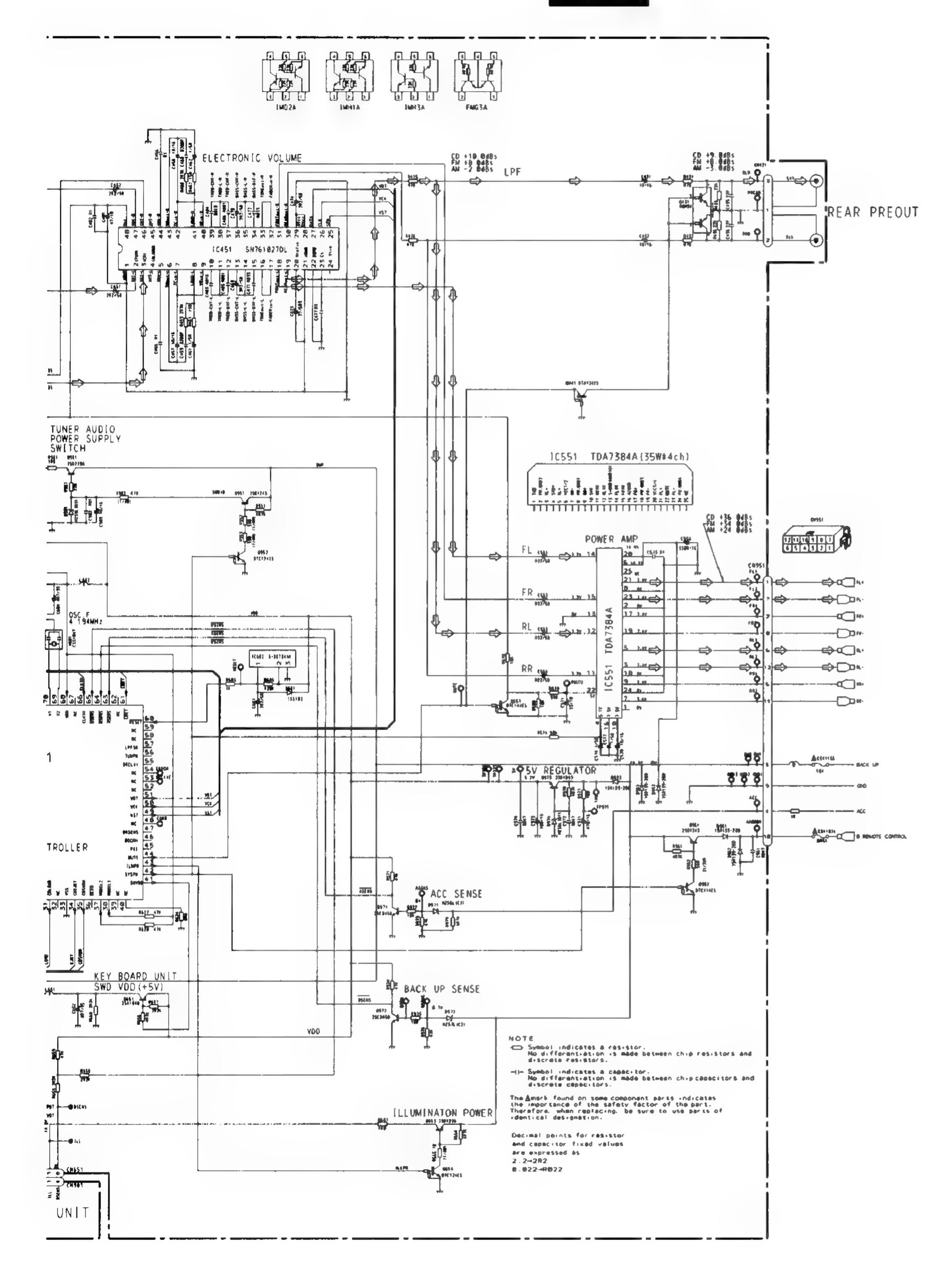
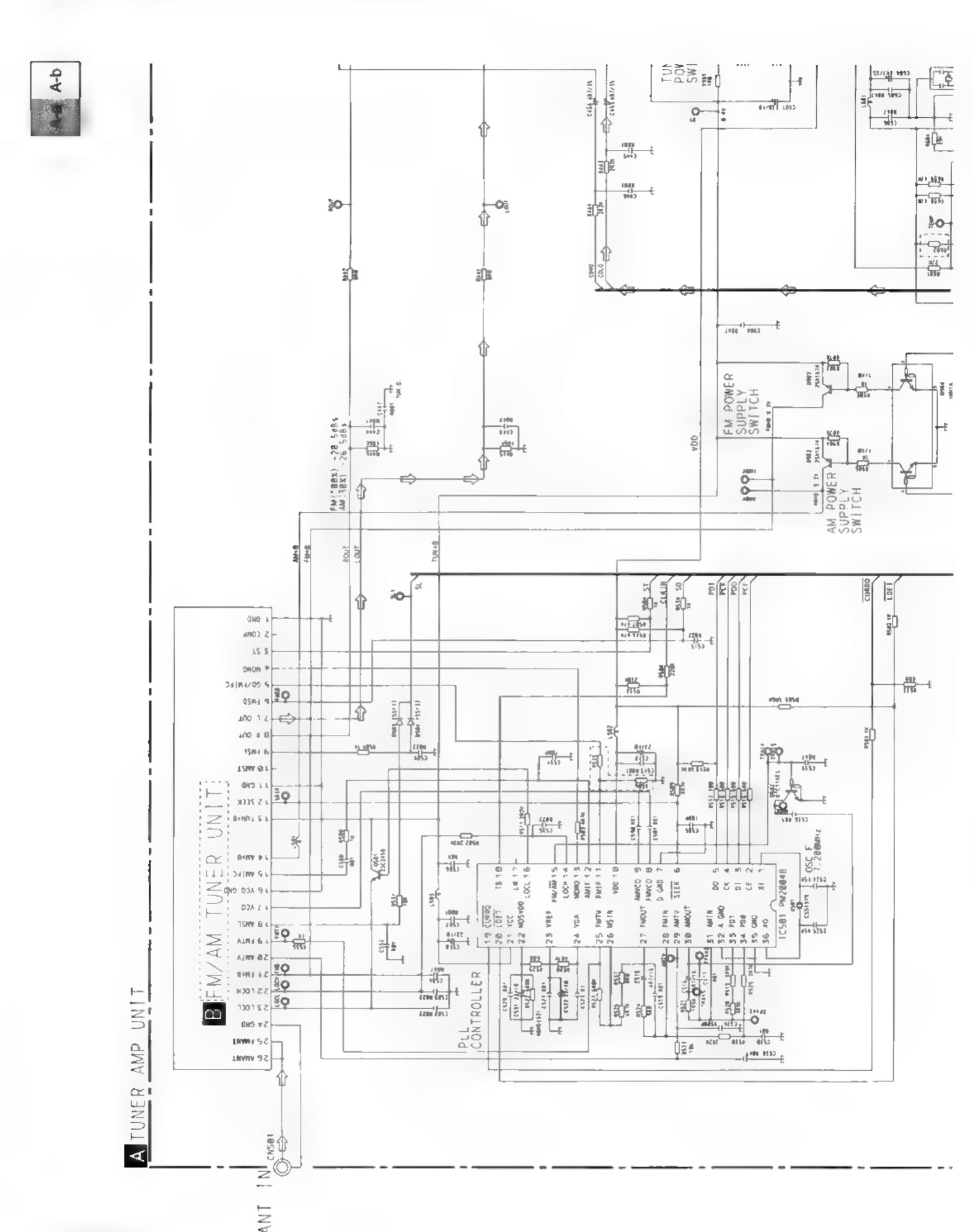


Fig. 16



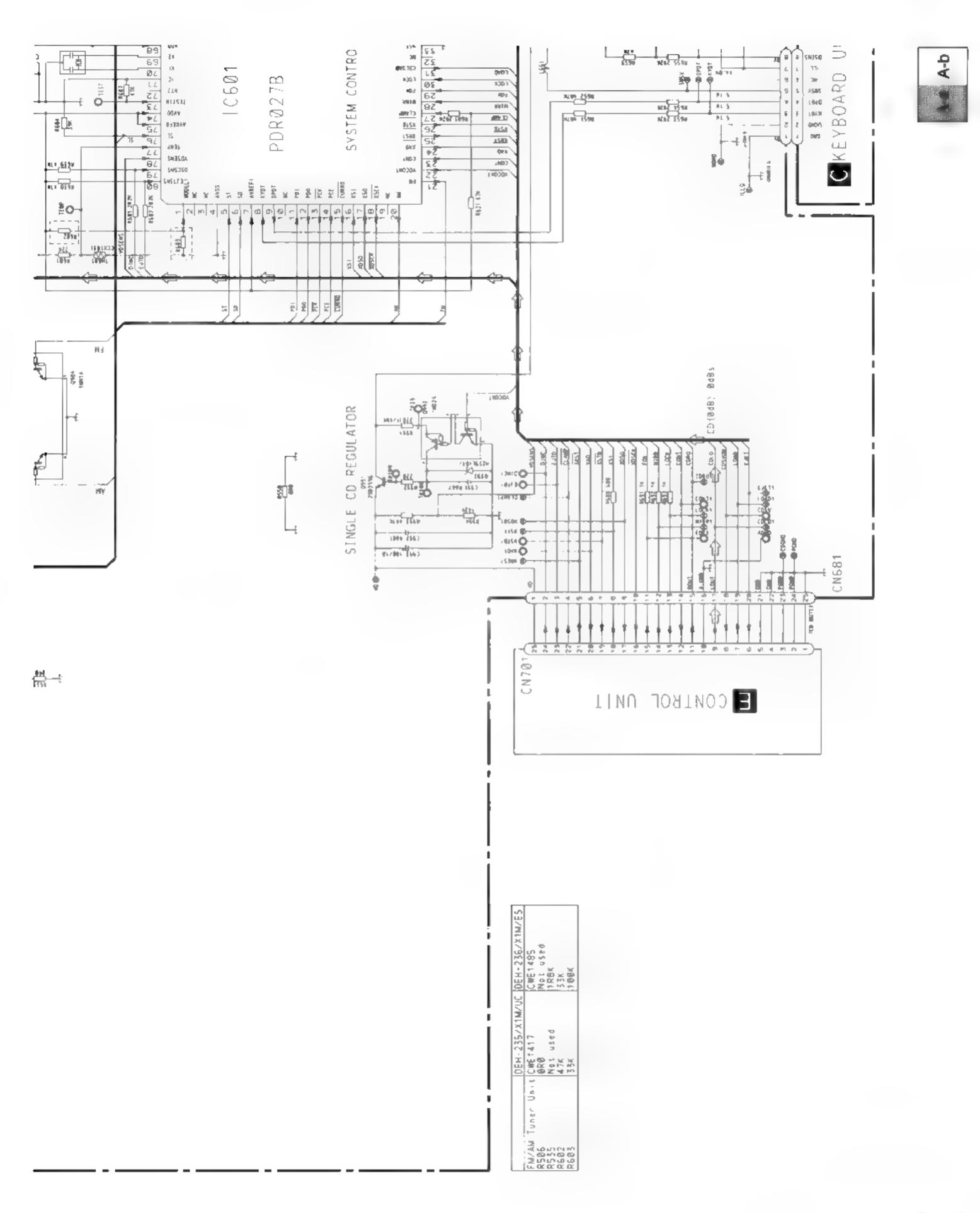
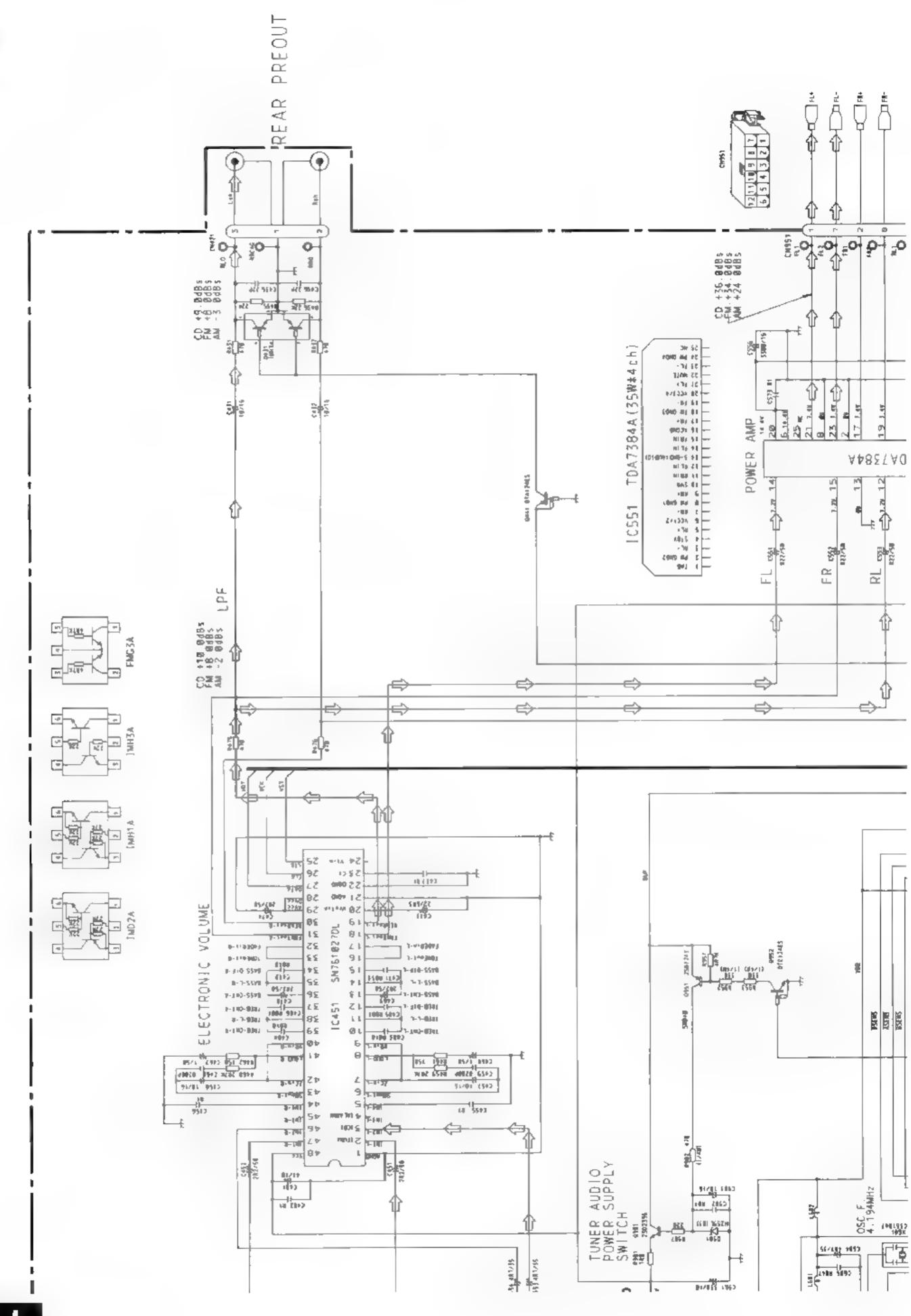
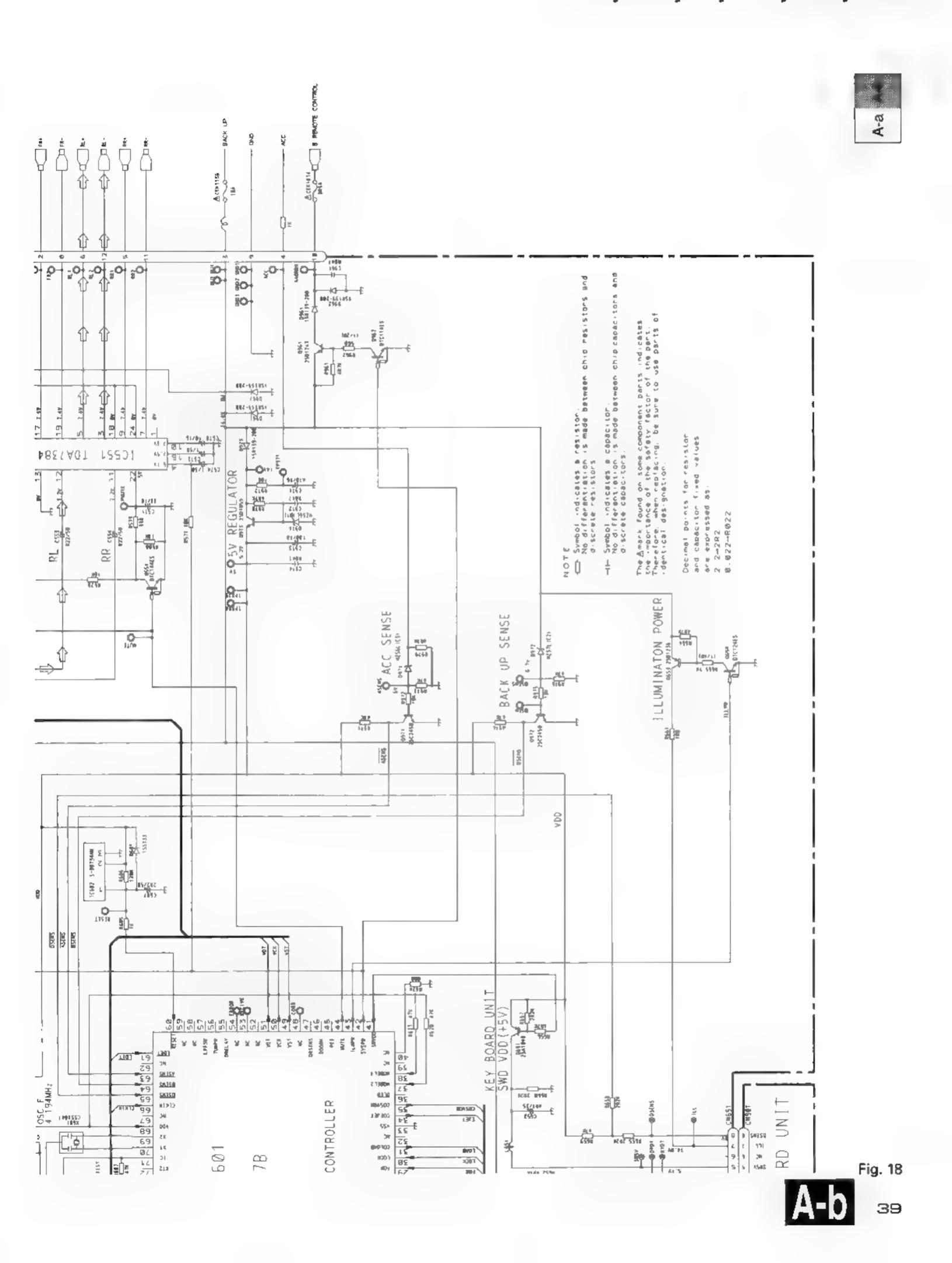


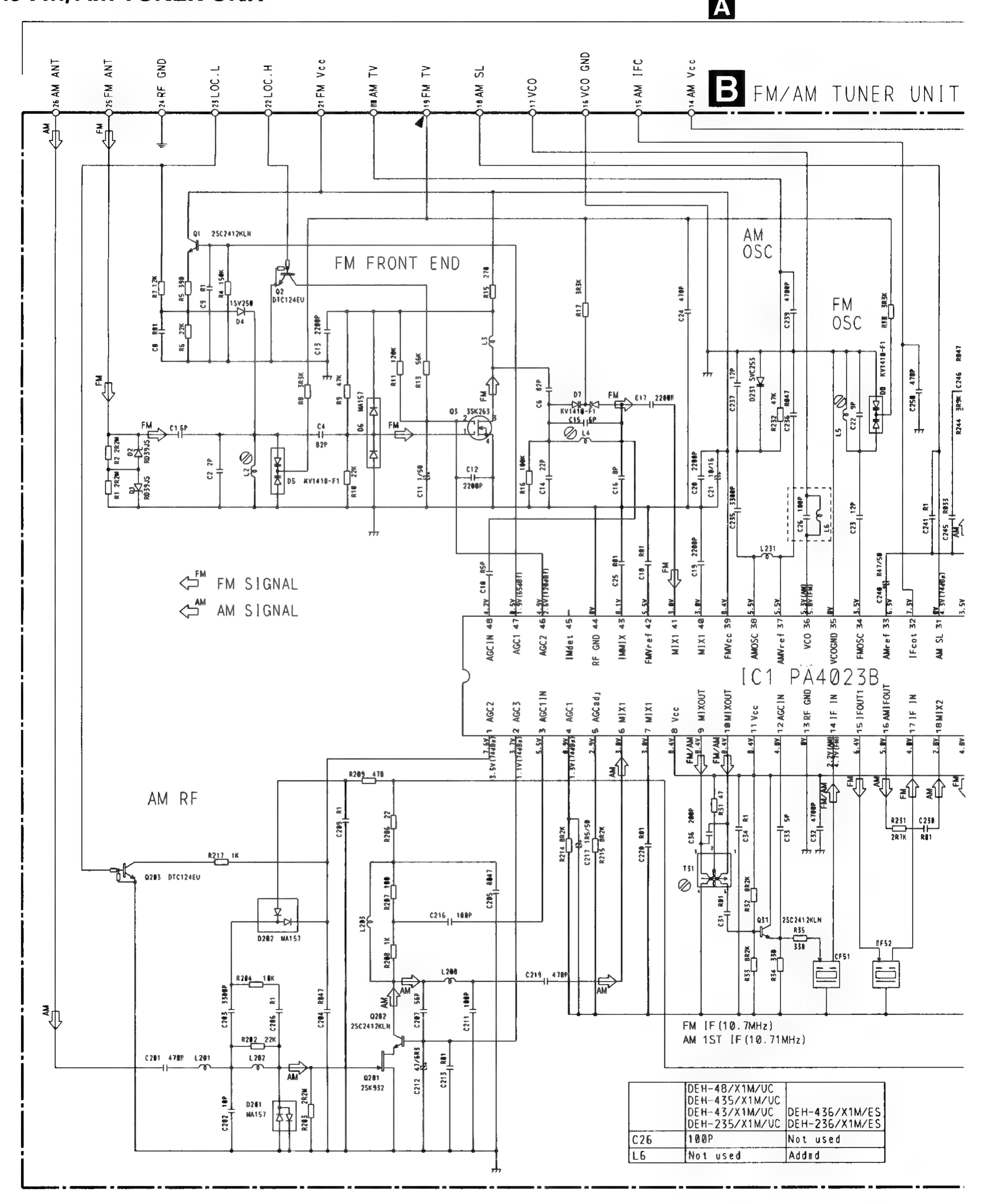
Fig. 17

A-a





3.5 FM/AM TUNER UNIT



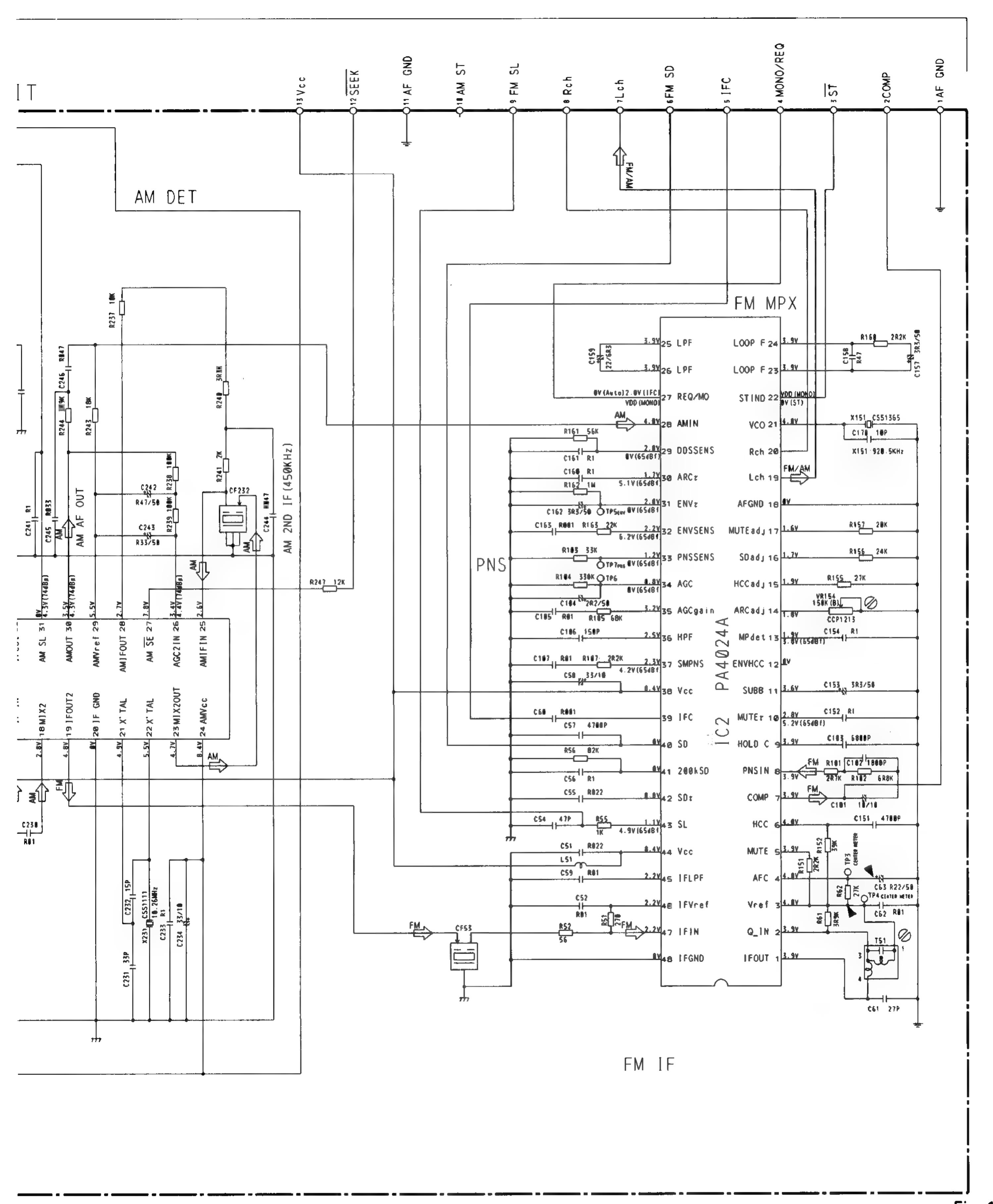
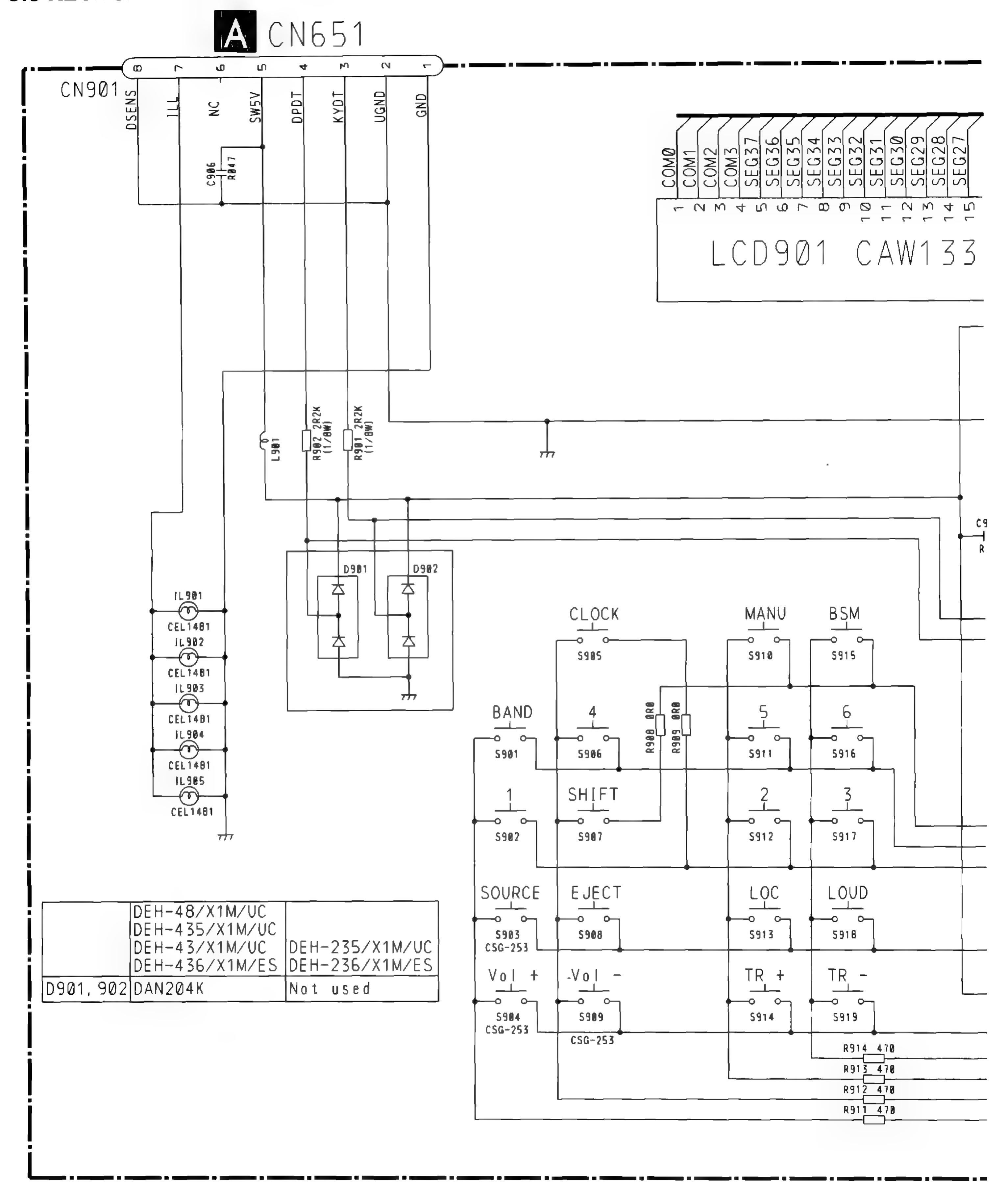


Fig. 19

3.6 KEYBOARD UNIT



CKEYBOARD UNIT

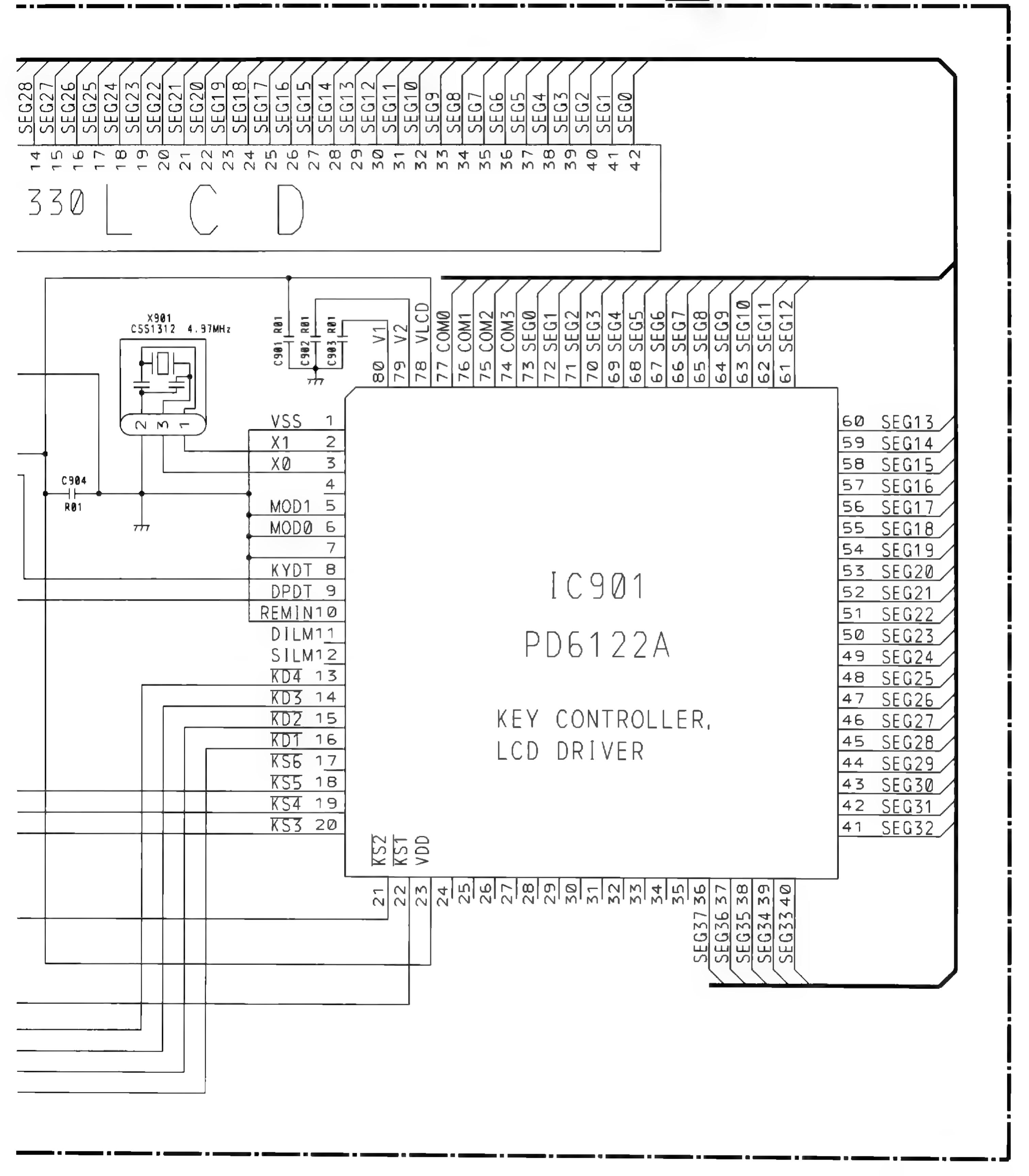


Fig. 20



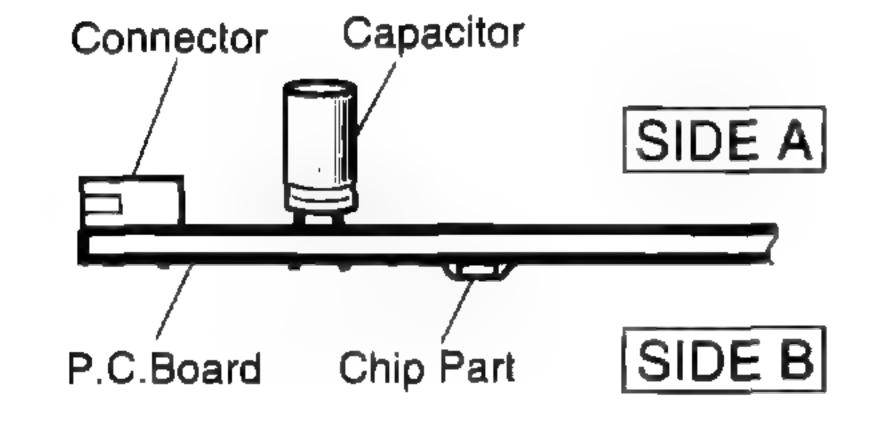
4. PCB CONNECTION DIAGRAM

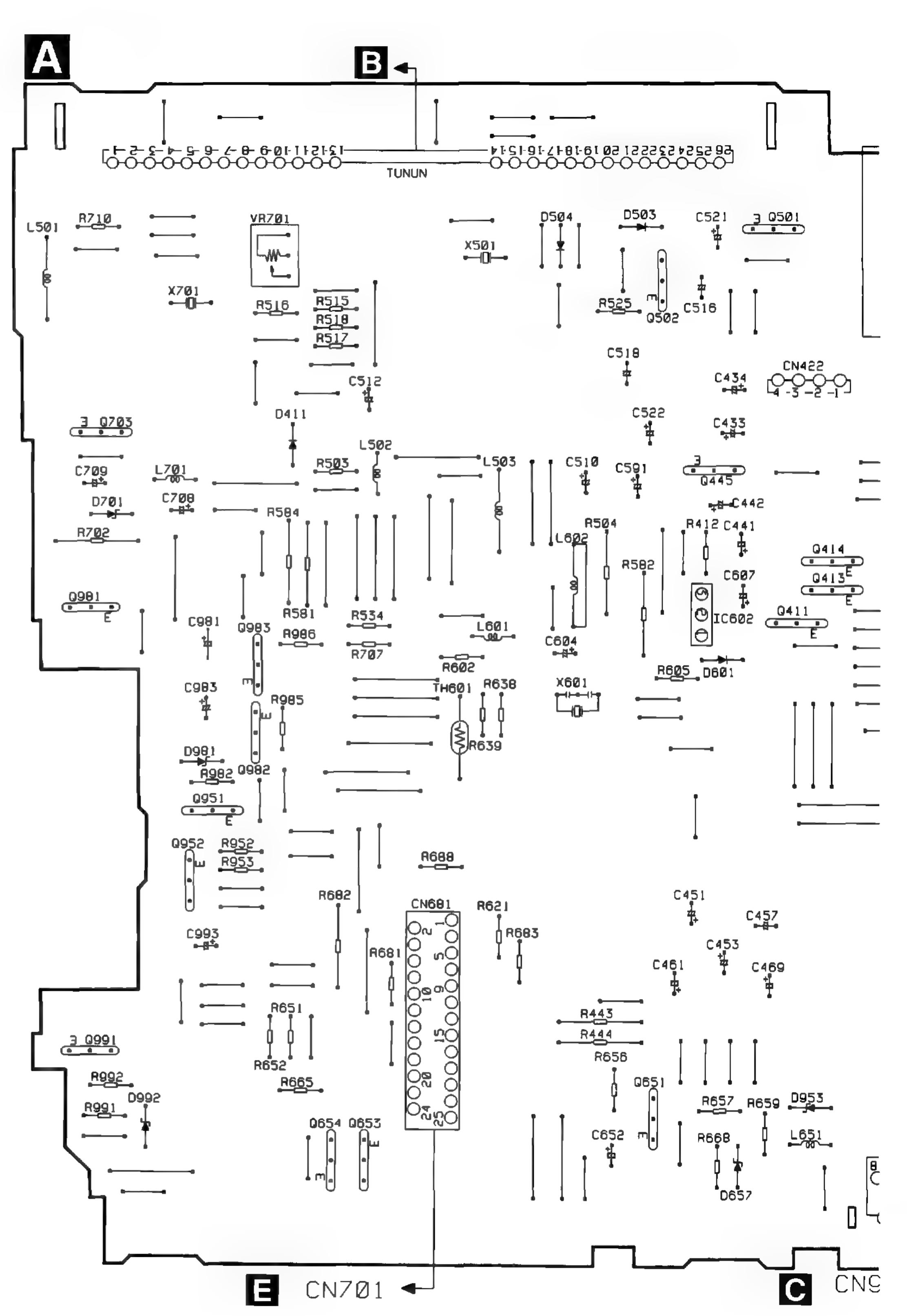
4.1 TUNER AMP UNIT

NOTE FOR PCB DIAGRAMS

- The parts mounted on this PCB include all necessary parts for several destination.
 For further information for respective destinations, be sure to check with the schematic dia-
- 2. Viewpoint of PCB diagrams

gram.





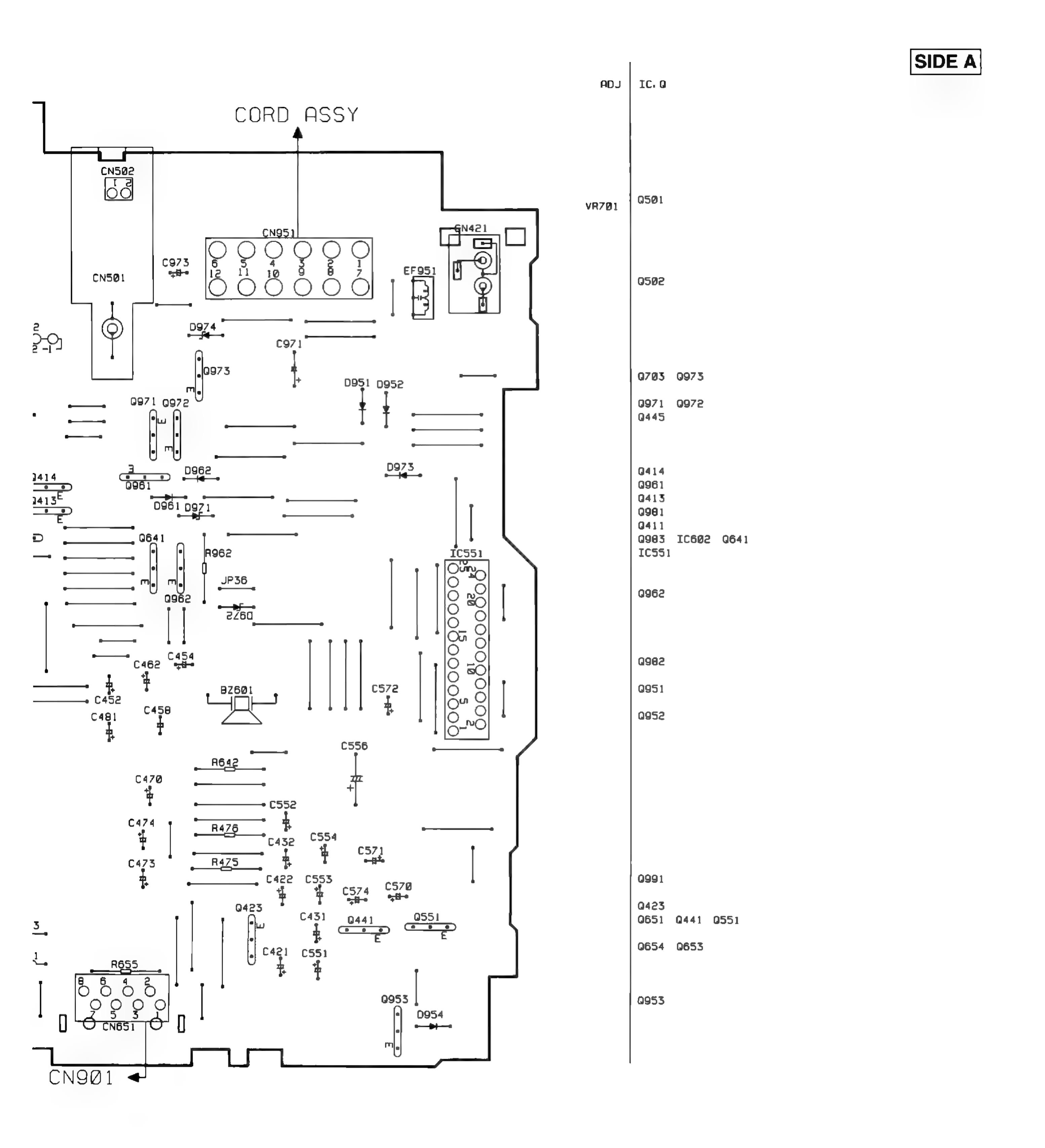
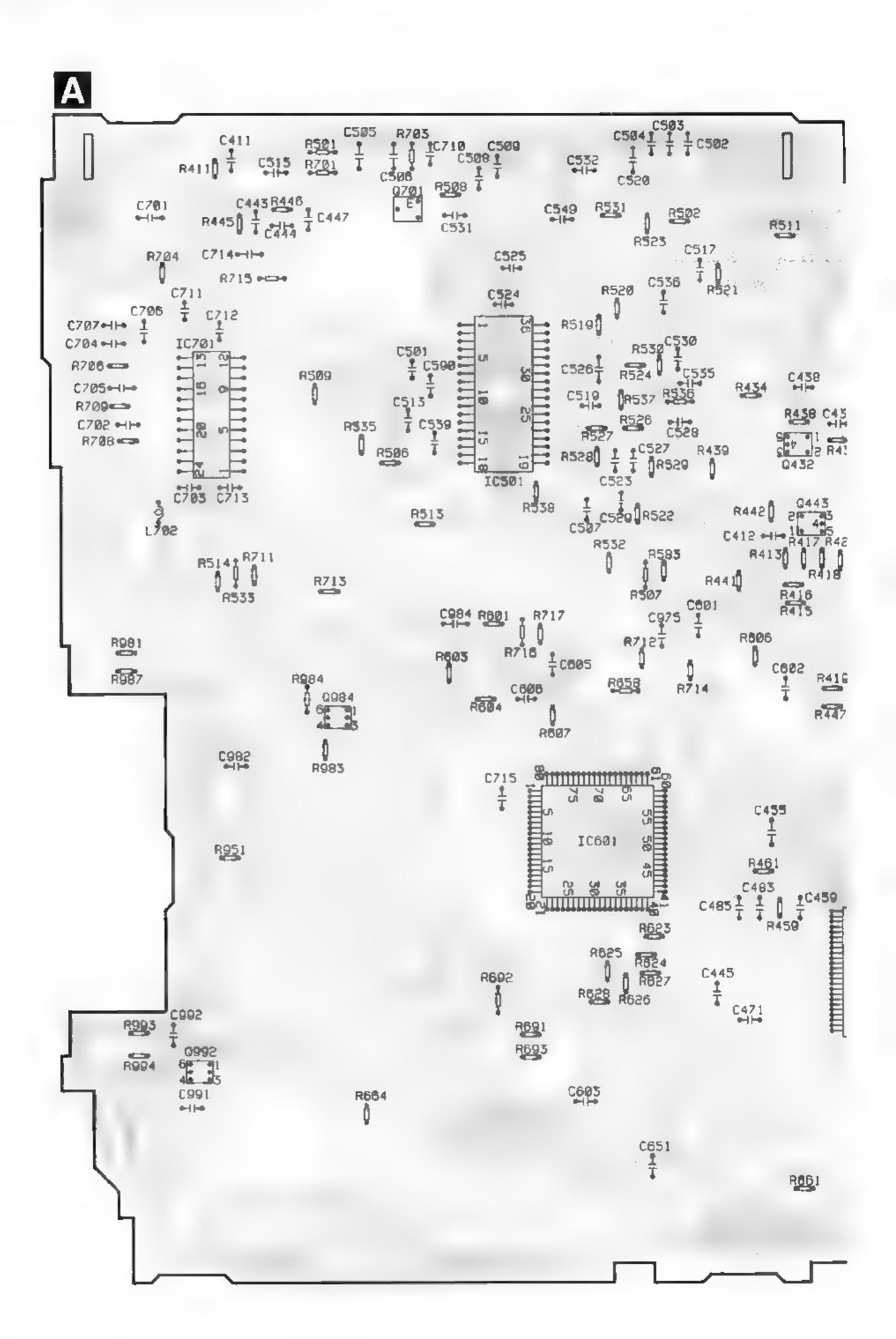
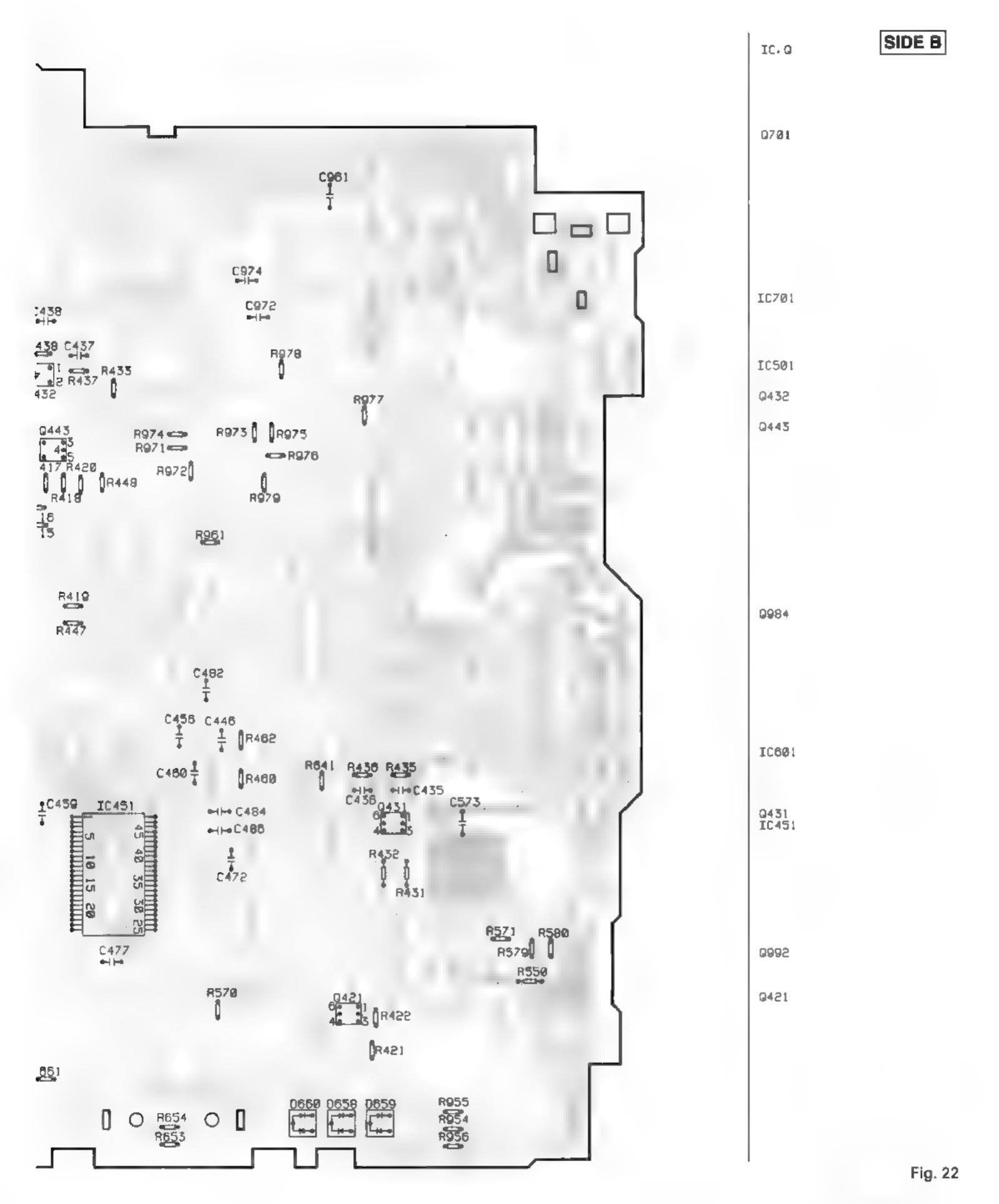
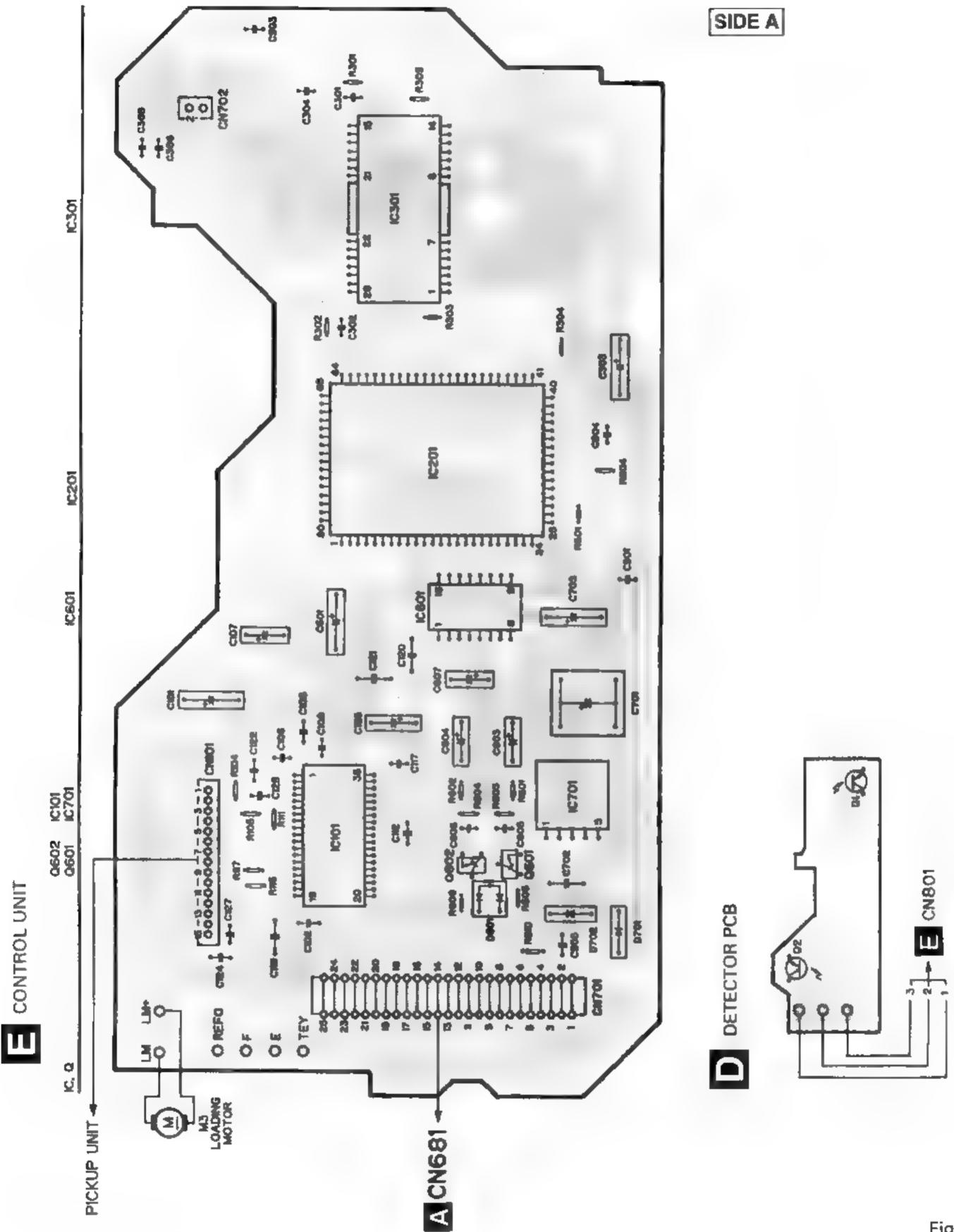


Fig. 21





4.2 CONTROL UNIT, DETECTOR PCB





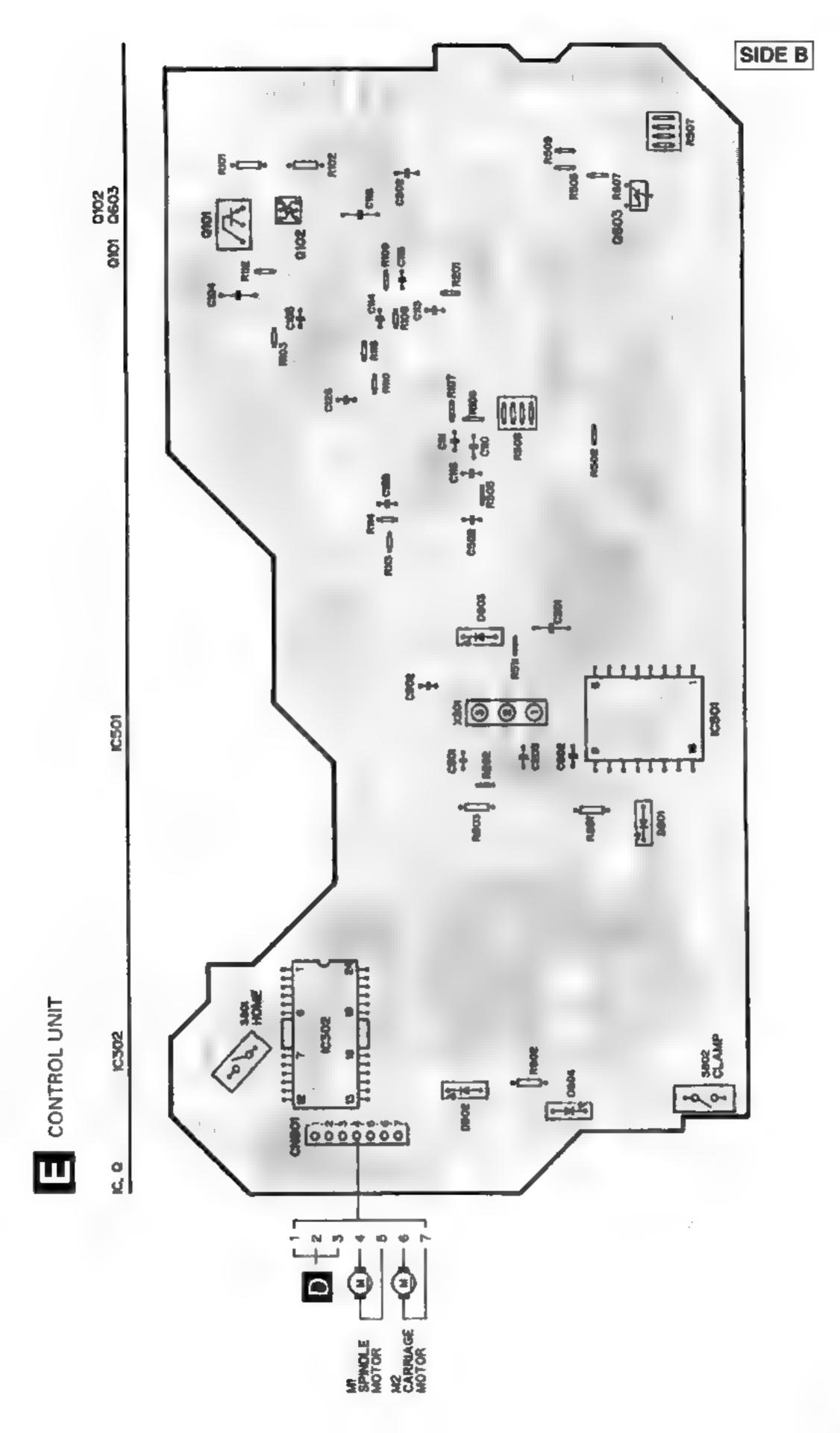
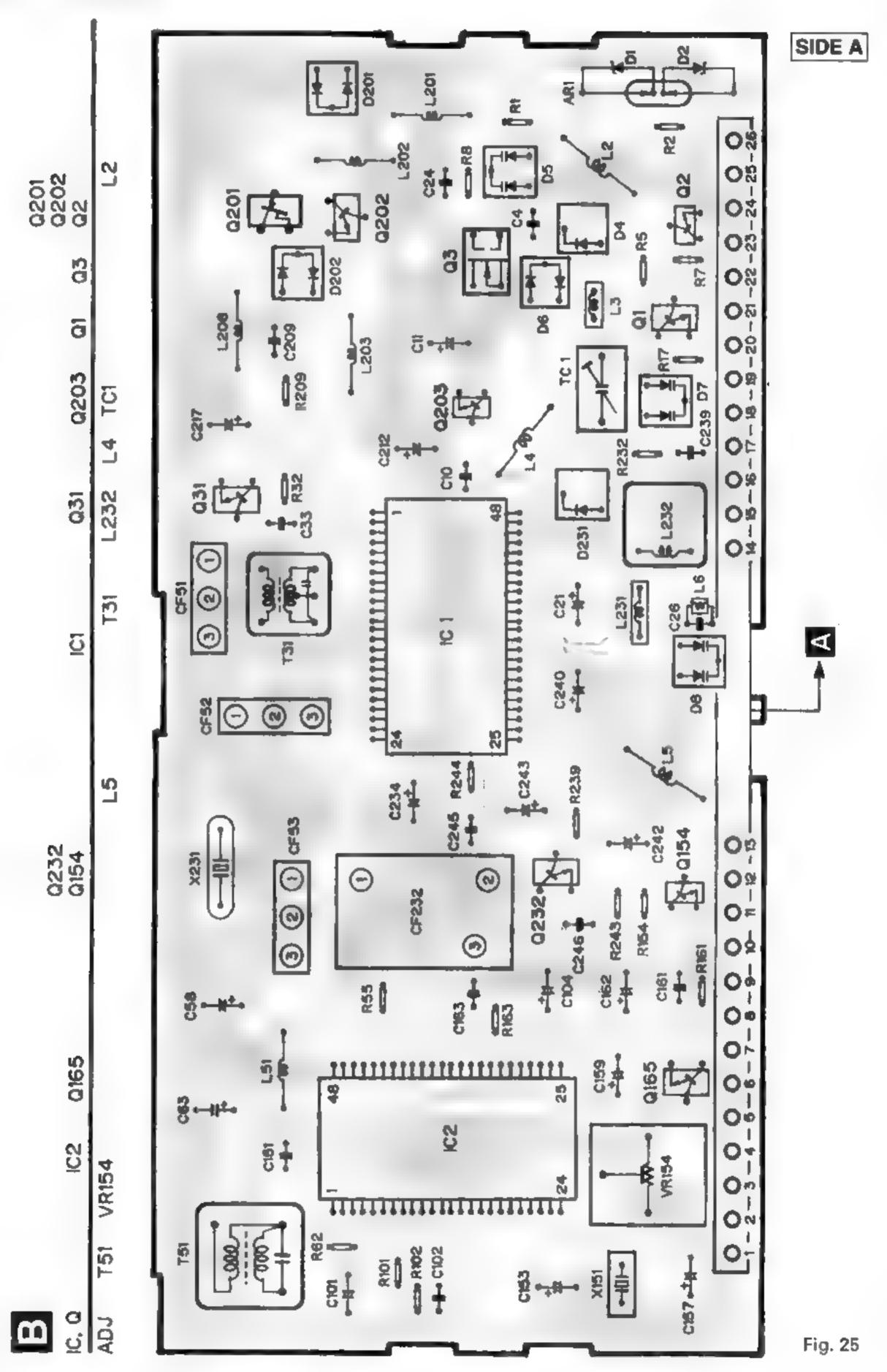
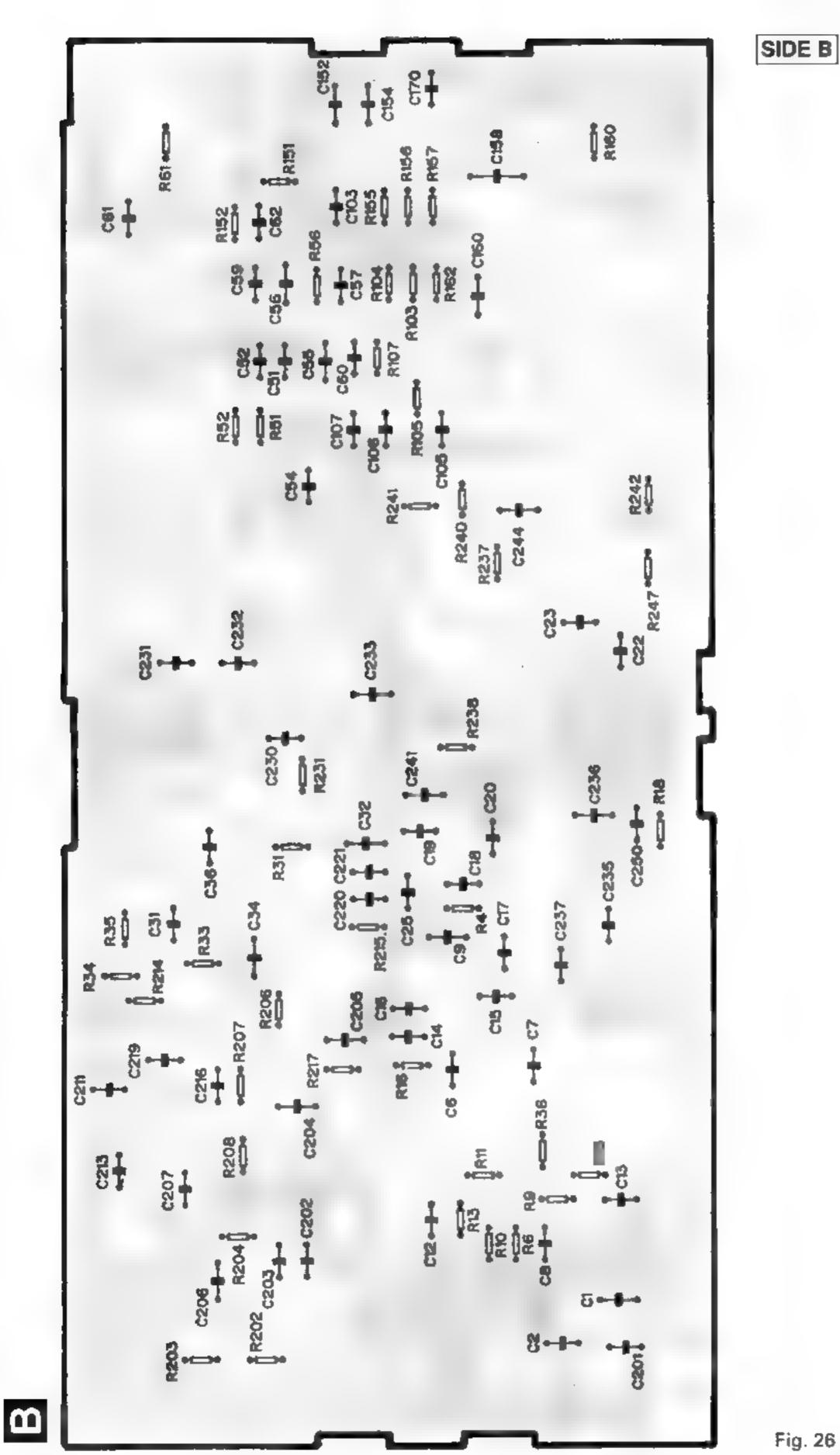


Fig. 24

4.3 FM/AM TUNER UNIT





. ZD

4.4 KEYBOARD UNIT

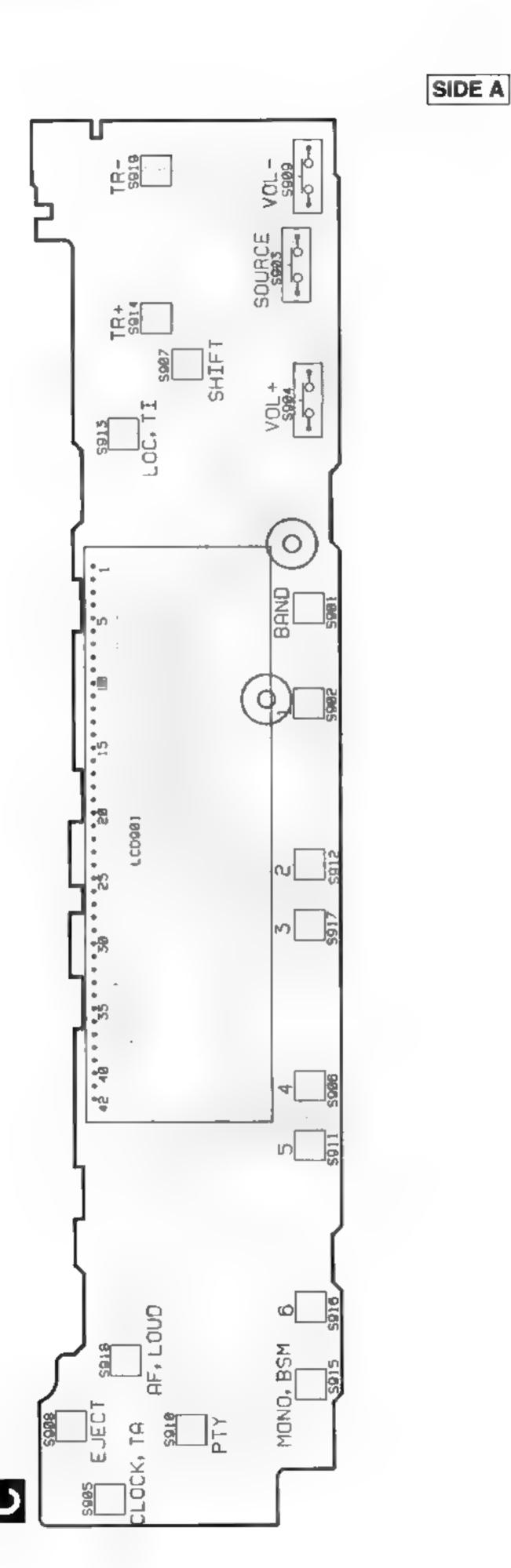


Fig. 27

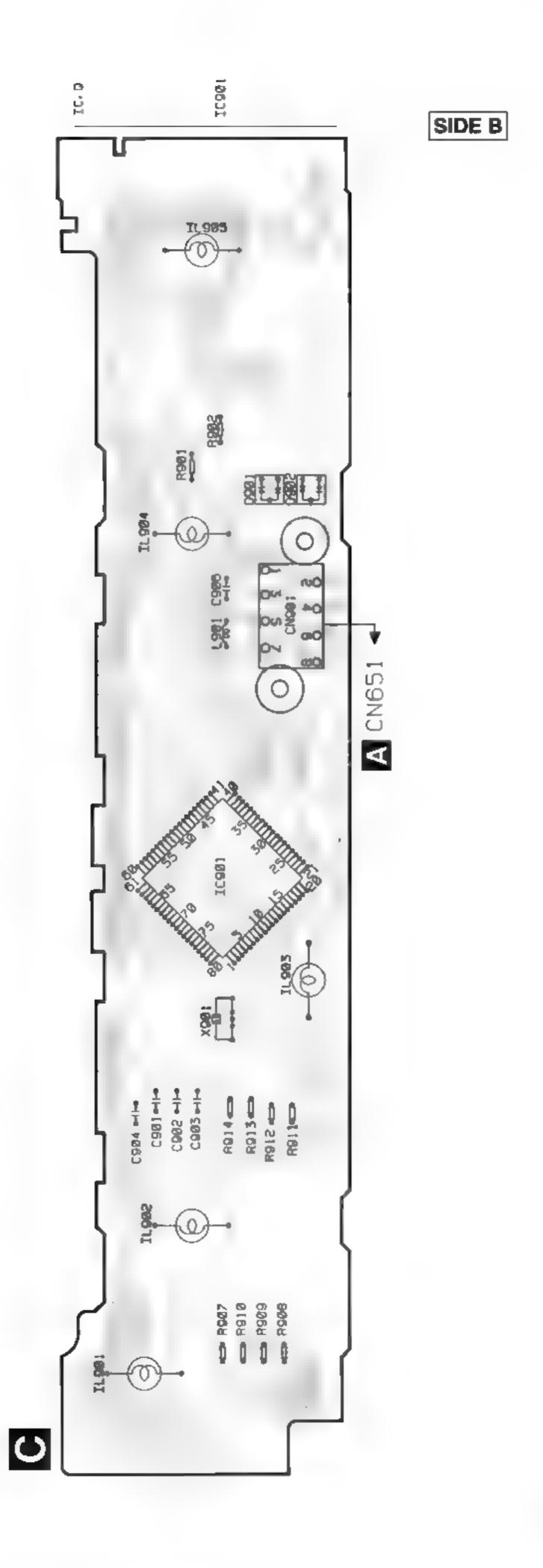


Fig. 28



5. ELECTRICAL PARTS LIST

(1)PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOJ,RS1/OOSOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

===		it Symbol & No.===Part Name	Part No.	===	===Circuit Symbol & No.===Part Name	Part No.
E	1	Number: CWE1417(Except for D		R	7	RS1/16S123J RS1/16S332J
		Number: CWE1485(DEH-436/X1	M/ES, 236/X HM/ES)	R	9	RS1/16S473J
	Unit	Name : FM/AM Tuner Unit		R	10	RS1/16S223J
NAIG	0511.44	IEOLIO		R	11	RS1/16S124J
MIS	CELLA	NEOUS		ь	12	DC1/16CE62 I
10	1	IC	PA4023B	R	13 15	RS1/16S563J RS1/16S271J
IC	1	IC IC	_	R R	15 16	RS1/16S2713
IC	2	IC Transistas	PA4024A	R	16 17	RS1/16S332J
ŭ	- 1	Transistor	2SC2412KLN	_	18	RS1/16S332J
Q	2	Transistor FET	DTC124EU 3SK263	R	10	113 1/ 1033323
Q	3		33K203	R	31	RS1/16S470J
0	31	Transistor	2SC2412KLN	Ä	32	RS1/16\$822J
0	201	FET	2SK932	Ä	33	RS1/16S822J
ŏ	202	Transistor	2SC2412KLN	R	34	RS1/16S331J
õ	203	Transistor	DTC124EU	R	35	RS1/16S331J
Ď	1	Diode	RD39JS	• • • • • • • • • • • • • • • • • • • •		110171000010
	'	D1000	1.0000	R	51	RS1/16S271J
D	2	Diode	RD39JS	R	52	RS1/16S560J
Ď	4	Diode	1SV250	R	55	RS1/16S102J
Ď	5	Diode	KV1410-F1	R	56	RS1/16S823J
Ď	6	Diode	MA157	R	61	RS1/16S392J
D	7	Diode	KV1410-F1			
				R	62	RS1/16S273J
D	8	Diode	KV1410-F1	R	101	RS1/16S272J
D	201	Diode	MA157	R	102	RS1/16S682J
D	202	Diode	MA157	R	103	RS1/16S333J
D	231	Diode	SVC253	R	104	RS1/16S334J
L	2	Coil	CTC1108	_		
	_			R	105	RS1/16S683J
L	3	Inductor	LCTB2R2K2125	R	107	RS1/16S222J
L	4	Coil	CTC1108	R	151	RS1/16S222J
Ŀ	5	Coil	CTC1107	R	152	RS1/16S393J
L	6	Inductor	LCTBR15K1608	R	155	RS1/16S273J
		(DEH-436/X1M/ES,236/X1M/ES)		R	156	DC1/16C2/2 I
1	51	Ferri-Inductor	LAU150K	R	150 157	RS1/16S243J RS1/16S203J
ī	201	Ferri-Inductor	LAU4R7K	R	160	RS1/16S223J
ī	202	Ferri-Inductor	LAU330K	R	161	RS1/16S563J
ī	203	Inductor	CTF1287	R	162	RS 1/16S 105J
Ē	208	Inductor	LAU121K	•	102	110 1/ 100 1000
_				R	163	RS1/16S223J
L	231	Inductor	LCTA3R3J3225	R	202	RS1/16S223J
Т	31	Coil	CTE1116	R	203	RS1/16S225J
Т	51	Coil	CTC1136	R	204	RS1/16S103J
CF	51	Ceramic Filter	CTF1290	R	206	RS1/16S220J
CF	52	Ceramic Filter	CTF1290			
				R	207	RS1/16S101J
CF	53	Ceramic Filter	CTF1290	R	208	RS1/16S102J
CF	232	Ceramic Filter	CTF1348	R	209	RS1/16S471J
- 0	151	Resonator 920.5kHz	CSS1365	R	214	RS1/16S822J
\ <u>\</u>	231 154	Crystal Resonator 10.26MHz	CSS1111	R	215	RS1/16S822J
VR	154	Semi-fixed 150k $\Omega(B)$	CCP1213	m	217	DC4/4004001
DEC	SISTORS			R	217	RS1/16S102J
rie c	io rons			R R	231 232	RS1/16S272J
R	1		RS1/16S225J	R	232 237	RS1/16S473J
Ř	ż		RS1/16S225J	R	237	RS1/16S103J RS1/16S104J
R	4		RS1/16S154J	11	200	113 1/103 1043
Ř	5		RS1/16S391J			
R	6		RS1/16S223J			

===	==Circui	t Symbol & No.===Part Name	Part No.	===	==Circu	it Symbol & No.===Part Name	Part No.
R R R	239 240 241 243 244		R\$1/16\$104J R\$1/16\$332J R\$1/16\$202J R\$1/16\$183J R\$1/16\$392J	CCCC	160 161 162 163 170		CKSQYB104K16 CKSQYB104K16 CEJA3R3M50 CKSRYB102K50 CCSRCH100D50
R	247		RS1/16S123J	C	201		CCSRCH471J50
CA	PACITOR	S		Č	202 203		CCSRCH100D50 CKSRYB332K50
С	1		CCSQCH6R0D50	C C	204 205		CKSQYB473K16 CKSQYB473K16
0000	2 4 6 8		CCSRCK2R0C50 CCSRCH820J50 CCSRCH820J50 CKSRYB103K25	0000	206 207 209		CKSQYB104K16 CCSRCH560J50 CKSQYB104K16
C	9 10		CKSQYB104K16 CCSRCKR50C50	C	211 212		CCSRCH101J50 CEJA470M6R3
CC	11		CEJA1R0M50	C	213		CKSRYB103K25
C C	12 13		CKSRYB222K50 CKSRYB222K50	C	216 217		CCSRCH101J50 CEJA1R5M50
С	14		CCSRCH220J50	C	219 220		CCSRCH471J50 CKSRYB103K25
C	15 16		CCSRCH6R0D50 CCSRCH8R0D50	С	230		CKSRYB103K25
C	17 18		CKSRYB222K50 CKSRYB103K25	C	231 232		CCSRCH330J50 CCSRCH150J50
C	19		CKSRYB222K50	č	233		CKSQYB104K16
C	20		CKSRYB222K50	0	234		CEJA330M10
C	21 22		CEJA100M16 CCSRTH9R0D50	Ç	235 236		CKSRYB332K50 CKSQYB473K16
С	23		CCSRTH120J50	C	237 239		CCSRCH120J50 CKSRYB472K50
C	24 25		CCSRCH471J50 CKSRYB103K25	С	240		CEJAR47M50
С	26	(Except for DEH-436/X1M/ES,236/	CCSRCH101J50 X1M/ES)	C	241 242		CKSQYB104K16 CEJAR47M50
С	31		CKSRYB103K25	C	243 244		CEJAR33M50 CKSQYB473K16
C	32 33		CKSQYB472K50 CCSRCH5R0C50	Č	245		CKSRYB333K16
С	34		CKSQYB104K16	C	246		CKSQYB473K16
C C	36 51		CCSRRH201J50 CKSRYB223K25	С	250		CCSRCH471J50
С	52		CKSRYB103K25		Unit Unit	Number: CWX1889 Name: Control Unit	
C	54 55		CCSRCH470J50 CKSQYB223K25		CELLAI		
C C	56 57		CKSQYB104K16 CKSRYB472K50	IC	101	IC	UPC2572GS
С	58		CEJA330M10	IC IC	201 301	IC IC	UPD63702GF
C C	59 60		CKSRYB103K25 CKSRYB102K50	IC	302	IC	XLA6997FP XLA6285FP
CC	61		CCSRCH270J50	IC	601	IC	TA2063F
-	62		CKSRYB103K25	Q Q	701 101	IC Transistor	PQ05TZ51 2SD1664
C	63 101		CEJAR22M50 CEJANP100M10	Q	102 601	Transistor Transistor	UMD2N 2SD1781K
C	102 103		CKSRYB182K50 CKSRYB682K25	ā	602	Transistor	2SD1781K
С	104		CEJA2R2M50	Q D	603 601	Transistor Diode	2SB709A MA151WA
CC	105 106		CKSRYB103K25 CCSRCH151J50	D	701 702	Diode	1SR154-400
CC	107 151		CKSRYB103K25	D	801	Diode	1SR154-400 CL200IRX
C	152		CKSRYB472K50 CKSQYB104K16	D	802		CL200IRX
C	153		CEJA3R3M50	X S	201 801	Ceramic Resonator 16.93MHz Switch(Home)	CSS1363 CSN1028
0000	154 157 158 159		CKSQYB104K16 CEJA3R3M50 CKSYB474K16	Š	802	Switch(Clamp)	CSN1028
	100		CEJA220M6R3				

DEH-48,435,43,436,235,236

==:	===Circuit Symbol & No.===Part Name	Part No.	= =:	===Circ	uit Symbol & No.===Part Name	Part No.
R R	SISTORS 101 102 103	RS1/8S100J RS1/8S120J RS1/16S102J	CCCCC	303 304 305 306 502		CEV470M16 CKSRYB103K25 CKSRYB103K25 CKSRYB103K25 CKSRYB471K50
R R R R	104 105 106 107 108 109	RS1/16S822J RS1/16S682J RS1/16S822J RS1/16S333J	CCCCC	601 602 603 604 605		CEV101M6R3 CKSQYB104K16 CEV4R7M35 CEV4R7M35 CKSRYB152K50
R R	110 111 112	RS1/16S683J RS1/16S134J RS1/16S273J RS1/16S222J	0000	606 607 701 702	22 μ F/6.3V	CKSRYB152K50 CEV220M6R3 CCH1233 CKSYB334K16
R R R	113 114 115 116	RS1/16S103J RS1/16S103J RS1/16S102J	CCC	703 901 902 903		CEV101M6R3 CCSRCH471J50 CCSRCH271J50 CCSRCH471J50
R R R	117 201 202 304	RS1/16S163J RS1/16S104J RS1/16S473J RS1/16S0R0J	C	Uni	t Number : CWM4964(DEH-48/X1M t Number : CWM4965(DEH-435/X1I t Number : CWM4966(DEH-43/X1M	M/UC)
RRRR	501 505 507 508 510	R\$1/16\$0R0J R\$1/16\$102J RA4C102J RA4C681J R\$1/10\$0R0J		Uni Uni Uni	t Number : CWM4967(DEH-436/X11 t Number : CWM4968(DEH-235/X11 t Number : CWM4969(DEH-236/X11 t Name : Tuner Amp Unit	M/ES) M/UC)
RRRRR	601 602 603 604 605	RS1/16S102J RS1/16S102J RS1/16S223J RS1/16S223J RS1/16S162J	IC IC IC IC	451 501 551 601 602	NEOUS IC IC IC IC IC	SN761027DL PM2004B TDA7384A PDR027B
R R R	606 607 801 802	RS1/16S162J RS1/16S103J RS1/8S751J RS1/8S751J	adda	421 423 431 432	See Contrast table(2) See Contrast table(2) Transistor See Contrast table(2)	S-80734AN IMH3A
CAI	PACITORS		ā	441	Transistor	DTA124ES
00000	101 102 103 104 105	CEV101M6R3 CKSQYB104K16 CEV470M6R3 CKSYB334K16 CCSRCH330J50	aaaaa	501 502 551 641 651	Transistor Transistor Transistor See Contrast table(2) Transistor	2SC2458 DTC114ES DTC144ES
00000	106 107 108 109 110	CKSRYB103K25 CEV4R7M35 CKSQYB273K50 CCSRCH101J50 CKSQYB104K16	adada	653 654 951 952 961	Transistor Transistor Transistor Transistor Transistor Transistor	2SB1236 DTC124ES 2SB1243 DTC124ES 2SB1243
00000	111 112 113 114 115	CKSRYB332K50 CKSQYB473K16 CKSRYB103K25 CKSRYB391K50 CCSRCH121J50	aaaaa	962 971 972 973 981	Transistor Transistor Transistor Transistor Transistor Transistor	DTC114ES 2SC2458 2SC2458 2SD1859 2SD2396
00000	116 117 118 119 120	CKSRYB682K25 CKSRYB333K16 CKSYB334K16 CKSYB334K16 CKSYB334K16	daada	982 983 984 991 992	Transistor Transistor Transistor Transistor Transistor Transistor	2SA1674 2SA1674 IMH1A 2SD2396 IMD2A
00000	121 122 123 124 125	CKSYB334K16 CKSQYB104K16 CKSRYB472K50 CKSQYB104K16 CCSRCH6R0D50	0000	503 504 601 657 658	Diode Diode See Contrast table(2) Diode See Contrast table(2)	1SS133 1SS133 HZS6L(B2)
CCCCC	126 127 201 202 203	CKSRYB153K25 CCSRCH102J25 CKSYB334K16 CKSQYB104K16 CKSQYB104K16	D D D	659 660 951 952 961	See Contrast table(2) See Contrast table(2) See Contrast table(2) Diode Diode Diode Diode	1SR139-200 1SR139-200 1SR139-200

DEH-48,435,43,436,235,236

===	==Circu	it Symbol & No.===Part Name	Part No.	===	===Circu	it Symbol & No.===Part Name	Part No.
D D D	962 971 972 973	Diode Diode Diode Diode	1SR139-200 HZS6L(C3) HZS7L(C2) 1SR139-200	R R R	532 533 534 535	See Contrast table(2)	RS1/10S224J RS1/8S0R0J RD1/4PU102J
D	974	Diode	HZS6L(B1)	R	536		RS1/8S102J
חחוו	981 992 501 502 503	Diode Diode Ferri-Inductor Ferri-Inductor Ferri-Inductor	HZS9L(B3) HZS9L(B1) LAU220K LAU2R2K LAU2R2K	R R R	537 550 570 571 579		RS1/10S0R0J RS1/8S0R0J RS1/10S103J RS1/10S3331J
L L TH X	601 651 601 501	Ferri-Inductor Ferri-Inductor Ferri-Inductor Thermistor Crystal Resonator 7.200MHz	LAU101K LAU101K CCX1031 CSS1379	R R R R	580 581 582 583 584		RS1/10S103J RD1/4PU102J RD1/4PU102J RS1/10S562J RD1/4PU102J
X BZ	601 601	Ceramic Resonator 4.194MHz See Contrast table(2) FM/AM Tuner Unit See Con	CSS1047 ntrast table(2)	R R R	601 602 603	See Contrast table(2) See Contrast table(2)	RN1/10SE2202D
RES	SISTORS	5		R	604 605		RS1/10S393J RD1/4PU102J
RRRR	421 422 431 432 433	See Contrast table(2)	RS1/10S104J RS1/8S471J RS1/8S471J RS1/10S102J	R R R R	606 607 621 624 626	See Contrast table(2)	RS1/10S124J RS1/10S473J RD1/4PU473J RS1/10S0R0J
R R R R	434 435 436 437 438		RS1/10S102J RS1/10S223J RS1/10S223J RS1/10S223J	R R R	627 628 638 639 641	See Contrast table(2) See Contrast table(2)	RS1/10S473J RD1/4PU473J RD1/4PU473J
R R R	441 442 443 444 445		RS1/10S0R0J RS1/10S0R0J RD1/4PU222J RD1/4PU222J RS1/10S162J	R R R R	642 651 652 653 654	See Contrast table(2)	RD1/4PU472J RD1/4PU472J RS1/10S222J RS1/10S222J
R R R R	446 459 460 461 462		RS1/10S162J RS1/10S272J RS1/10S272J RS1/10S151J RS1/10S151J	R R R	655 656 657 658 659		RD1/4PU222J RD1/4PU222J RD1/4PU222J RS1/8S222J RD1/4PU473J
R R R R	475 476 501 502 503		RD1/4PU471J RD1/4PU471J RS1/8S102J RS1/10S222J RD1/4PU472J	R R R R	661 664 665 668 681		RS1/10S1R0J RS1/10S472J RD1/4PU102J RD1/4PU222J RD1/4PU222J
RRRRR	504 506 507 508 509	See Contrast table(2)	RD1/4PU223J RS1/8S473J RS1/10S102J RS1/10S472J	R R R R	682 683 688 691 692		RD1/4PU222J RD1/4PU222J RD1/4PU681J RS1/10S102J RS1/8S102J
R R R R	511 513 514 515 516		RS1/10S222J RS1/10S472J RS1/10S473J RD1/4PU681J RD1/4PU681J	R R R R	693 951 952 953 961		RS1/10S102J RS1/10S472J RD1/4PU331J RD1/4PU331J RS1/10S472J
R R R	517 518 519 520 521		RD1/4PU101J RD1/4PU681J RS1/10S392J RS1/10S392J RS1/10S152J	R R R R	962 971 972 973 974		RD1/2PM561J RS1/10S473J RS1/10S473J RS1/10S473J
R R R R	522 523 524 525 526		RS1/10S682J RS1/10S103J RS1/10S561J RD1/4PU272J RS1/10S472J	R R R R	975 976 977 978 979		RS1/10S103J RS1/10S473J RS1/10S101J RS1/10S472J RS1/10S472J
R R R R	527 528 529 530 531		RS1/10S682J RS1/10S472J RS1/10S681J RS1/10S222J RS1/10S103J	R R R R	981 982 983 984 985		RS1/10S1R0J RD1/4PU471J RS1/10S472J RS1/8S472J RD1/4PU102J

====Circuit Symbol & No.===Part Name	Part No.	=====Circuit Symbol & No.===Part Name	Part No.
R 986 R 987 R 991 R 992 R 993	RD1/4PU102J RS1/10S221J RD1/4PU221J RD1/4PU221J RS1/10S472J	C 524 C 525 C 526 C 527 C 529	CCSQCH150J50 CCSQCH150J50 CKSYB332K50 CKSQYB103K50 CKSQYB103K50
R 994 CAPACITORS	RS1/10S122J	C 530 C 531 C 532 C 535	CKSQYB103K50 CCSQCH101J50 CKSQYB103K50 CKSQYB223K50
C 421 C 422 C 431 C 432 C 433	CEJA3R3M50 CEJA100M16 CEJA100M16 CEJA100M16	C 536 C 539 C 551 C 552 C 553	CKSQYB103K50 CKSQYB473K50 CEJAR22M50 CEJAR22M50 CEJAR22M50
C 434 C 435 C 436 C 437	CEJA100M16 CCSQCH220J50 CCSQCH220J50 CCSQCH220J50	C 554 C 556 3300µF/16V C 570	CEJAR22M50 CCH1150 CEJA100M16
C 438 C 443 C 444 C 445	CCSQCH220J50 CKSQYB473K50 CKSQYB473K50 CKSQYB102K50	C 571 C 572 C 573 C 574	CEJA330M10 CEJA1R0M50 CKSYB104K50 CEJA1R0M50
C 446 C 447 C 451	CKSQYB102K50 CKSQYB102K50 CEJA2R2M50 CEJA2R2M50	C 590 C 591 C 604 C 605	CKSQYB103K50 CEJA220M10 CEJA4R7M35 CKSQYB473K50
C 452 C 453 C 454 C 455	CEJA4R7M35 CEJA4R7M35 CKSYB104K50	C 606 C 607 C 651 C 652	CKSQYB473K50 CEJA2R2M50 CKSQYB473K50 CEJA4R7M35
C 456 C 457 C 458 C 459 C 460	CKSQYB104K50 CEJANP100M16 CEJANP100M16 CKSQYB822K50 CKSQYB822K50	C 961 C 971 470μF/16V C 972 C 973 C 974	CKSYB473K50 CCH-114- CKSQYB473K50 CEJA101M10 CKSQYB473K50
C 461 C 462 C 469 C 470 C 471	CEJA1R0M50 CEJA2R2M50 CEJA2R2M50 CKSQYB333K50	C 981 C 982 C 983 C 984	CEAS331M10 CKSQYB103K50 CEJA101M16 CKSYB473K50
C 472 C 473 C 474 C 477 C 481	CKSQYB333K50 CEJA220M6R3 CEJA2R2M50 CKSQYB104K50 CEJA470M10	C 991 C 992 C 993 Unit Number : CWM4973(Except for I	CKSQYB473K50 CKSQYB102K50 CEAL101M10 CEAL101M/UC
C 482 C 483 C 484 C 485	CKSQYB104K50 CKSQYB183K50 CKSQYB183K50 CKSQYB102K50	Unit Number : CWM5203(DEH-235/X1) Unit Name : Keyboard Unit MISCELLANEOUS	S)
C 486 C 501 C 502 C 503 C 504 C 505	CKSQYB102K50 CKSQYB103K50 CKSQYB223K50 CKSQYB223K50 CKSQYB473K50 CCSCH101J50	IC 901 IC D 901 Diode (Except for DEH-235/X1M/UC,236) D 902 Diode (Except for DEH-235/X1M/UC,236)	DA204K
C 506 C 507 C 508 C 509 C 510	CKSYB103K50 CKSQYB102K50 CKSQYB103K50 CKSQYB223K50 CEJA220M10	L 901 Inductor X 901 Ceramic Resonator 4.97MHz S 903 Switch S 904 Switch S 909 Switch	LCTB4R7K3216 CSS1312 CSG-253 CSG-253 CSG-253
C 512 C 513 C 515 C 516 4.7μF/16V C 517	CEJA220M10 CKSQYB102K50 CKSQYB223K50 CCH1250 CKSQYB103K50	IL 901 Lamp 14V 40mA IL 902 Lamp 14V 40mA IL 903 Lamp 14V 40mA IL 904 Lamp 14V 40mA IL 905 Lamp 14V 40mA	CEL1481 CEL1481 CEL1481 CEL1481
C 518 4.7μF/16V C 519 C 520 C 522 C 523	CCH1250 CKSQYB103K50 CKLSR473K16 CEJA220M10 CKSQYB104K50	LCD 901 LCD	CAW1330

===	==Circuit Symbol & No.===Part Name	Part No.	====	=Circu	uit Symbol & No.===Part Name	Part No.
RES	SISTORS			Unit	t Number : t Name : Detector PCB	
R	901	RS1/8S222J		Ulli	i Name . Detector PCB	
R R R	902 908 909	RS1/8S222J RS1/10S0R0J RS1/10S0R0J	Q Q	1 2	Photo-transistor Photo-transistor	CPT-230S-X CPT-230S-X
R	911	RS1/10S0R03	Misc	ellane	eous Parts List	
R	912	RS1/10S471J			Pickup Unit(SERVICE)	CXX1230
R	913	RS1/10S471J	M	1	Motor Unit(Spindle)	CXA9407
R	914	RS1/10S471J	M	2	CRG Motor Unit(Carriage)	CXA9392
CA	PACITORS		M	3	Load Motor Unit(Loading)	CXA9391
C	901 902	CKSQYB103K50 CKSQYB103K50				
6	903	CKSQYB103K50				
Č	904	CKSQYB103K50				
č	906	CKSQYB473K50				

(2) CONTRAST TABLE

DEH-48/X1M/UC, DEH-435/X1M/UC, DEH-43/X1M/UC, DEH-436/X1M/ES, DEH-235/X1M/UC and DEH-236/X1M/ES have the same construction except for the following:

			Part No.			
Circuit Symbol & No.	DEH-48/X1M/UC	DEH-435/X1M/UC		DEH-436/X1M/ES	DEH-235/X1M/UC	DEH-236/X1M/ES
Q421	IMH3A	ІМНЗА	Not used	Not used	Not used	Not used
Q423	DTA124ES	DTA124ES	Not used	Not used	Not used	Not used
Q432	FMG3A	Not used	Not used	Not used	Not used	Not used
Q641	DTC114ES	Not used	Not used	Not used	Not used	Not used
D657	HZS6L(B2)	HZS6L(B2)	HZS6L(B2)	HZS6L(B2)	Not used	Not used
D658,659,660	MA153	MA153	MA153	MA153	Not used	Not used
FM/AM Tuner Unit	CWE 1417	CWE1417	CWE1417	CWE 1485	CWE1417	CWE 1485
BZ601	CPV1011	Not used	Not used	Not used	Not used	Not used
R421,422	RS1/10S104J	RS1/10S104J	Not used	Not used	Not used	Not used
R506	RS1/10S0R0J	RS1/10S0R0J	RS1/10S0R0J	Not used	RS1/10S0R0J	Not used
R535	Not used	Not used	Not used	RS1/10S182J	Not used	RS1/10S182J
R602	RD1/4PU104J	RD1/4PU473J	RD1/4PU333J	RD1/4PU333J	RD1/4PU473J	RD1/4PU333J
R603	RS1/10S333J	RS1/10S333J	RS1/10S473J	RS1/10S104J	RS1/10S333J	RS1/10S104J
R626	RS1/10S0R0J	RS1/10S0R0J	RS1/10S0R0J	RS1/10S0R0J	Not used	Not used
R627	Not used	Not used	Not used	Not used	RS1/10S473J	RS1/10S473J
R641	RS1/10S202J	Not used	Not used	Not used	Not used	Not used
R642	RD1/4PU102J	Not used	Not used		Not used	Not used
C421,422	CEJA3R3M50	CEJA3R3M50	Not used		Not used	Not used
C433,434	CEJA100M16	Not used	Not used	Not used	Not used	Not used
C437,438	CCSQCH220J50	Not used	Not used		Not used	Not used
C651	CKSQYB473K50	CKSQYB473K50	CKSQYB473K50	CKSQYB473K50	Not used	Not used

6. ADJUSTMENT

6.1 TUNER ADJUSTMENT

Connection Diagram

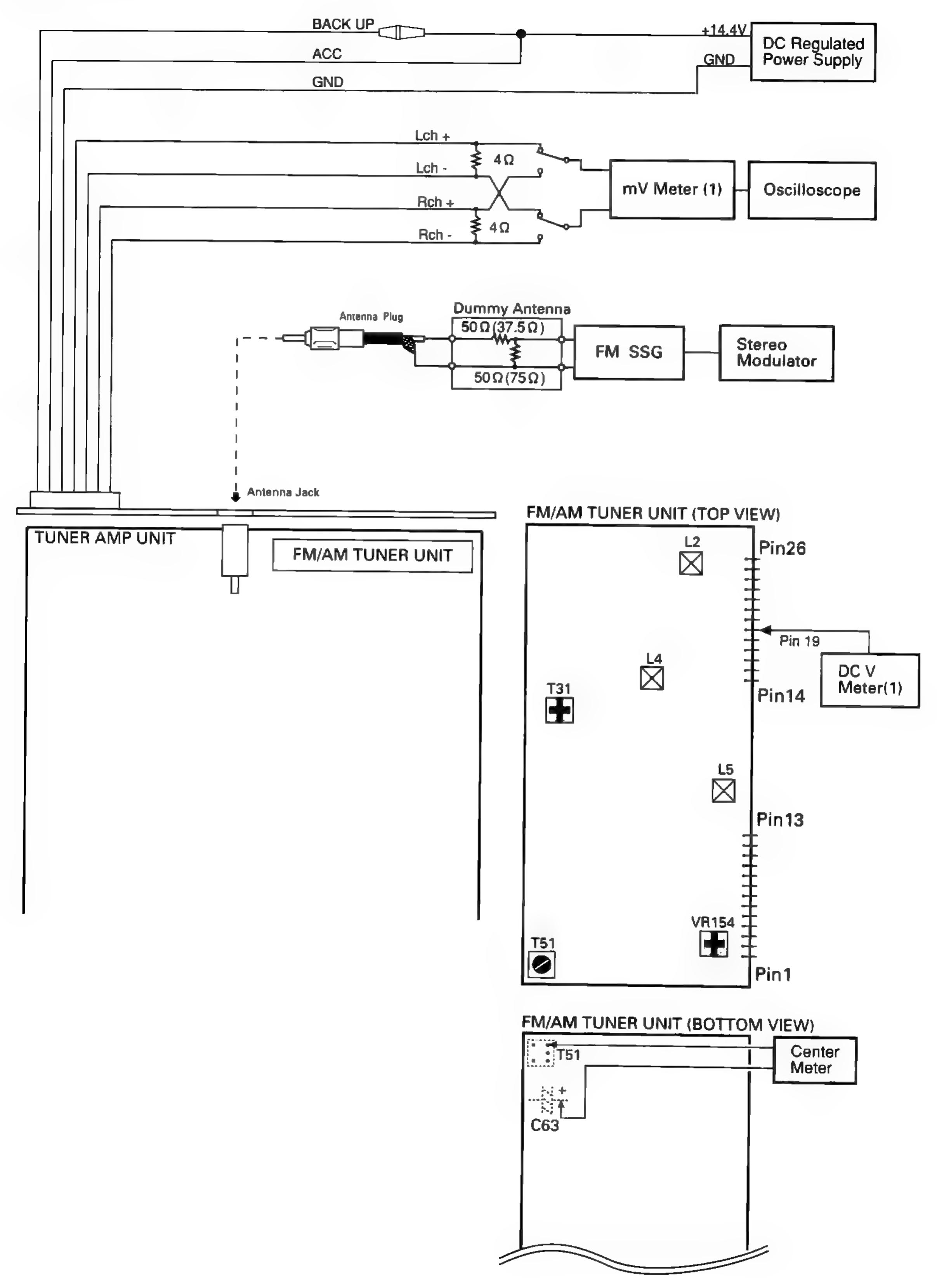


Fig. 29

FM ADJUSTMENT(DEH-48/X1M/UC, DEH-435/X1M/UC, DEH-43/X1M/UC, DEH-235/X1M/UC)

Modulation M:MONO MOD., 400Hz 30%(22.5kHz Dev.)

S:STEREO MOD., 1kHz, L or R=30%(20.25kHz+7.5kHz Dev.)

NOTE:Before proceeding to further adjustments after switching power ON, let the tuner run for ten minutes to allow the circuits to stabilize.

		FM SS	G	Displayed	Adjustment	Adjustment Method
	No.	Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	••••	••••	107.9	L5	DC V Meter(1): 6V
IF.	1	98.1 M	60	98.1	T51	Center Meter: 0
ANT Coil	1	98.1 M	5	98.1	L2	mV Meter(1): Maximum
RF Coil_	1	98.1 M	5	98.1	L4	mV Meter(1): Maximum
IFT	1	98.1 M	5	98.1	T31	mV Meter(1): Maximum (STEREO MODE)
ARC	1	98.1 S	39	98.1	VR154	mV Meter(1): Separation 5dB (STEREO MODE)

FM ADJUSTMENT(DEH-436/X1M/ES, DEH-236/X1M/ES)

		FM SS	SG	Displayed	Adjustment	Adjustment Method
	No.	Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	****	••••	108.0	L5	DC V Meter(1): 6V
IF	1	98.1 M	60	98.1	T51	Center Meter: 0
ANT Coil	1	98.1 M	5	98.1	L2	mV Meter(1): Maximum
RF Coil	1	98.1 M	5	98.1	L4	mV Meter(1): Maximum
IFT	1	98.1 M	5	98.1	T31	mV Meter(1): Maximum (STEREO MODE)
ARC	1	98.1 S	39	98.1	VR154	mV Meter(1): Separation 5dB (STEREO MODE)

6.2 CD ADJUSTMENT

1)Precautions

 This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND.

If REFO and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting ing and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- Test mode starting procedure
 Switch ACC, back-up ON while pressing the 4 and 6 keys together.

- Test mode cancellation
 Switch ACC, back-up OFF.
- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment, the following malfunctions may occur.
 - *During PLAY, even if the eject button is pressed, the disc will not be ejected and the unit will remain in the PLAY mode.
- *The unit will not load a disc.
 - When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.
- When loading and unloading discs during adjustment procedures, always wait for the disc to be properly clamped or ejected before pressing another key. Otherwise, there is a risk of the actuator being destroyed.
- Turn power off when pressing the button TR+ or the button TR- key for focus search in the test mode. (Or else lens may stick and the actuator may be damaged.)
- SINGLE/4TRK/10TRK/32TRK will continue to operate even after the key is released. Tracking is closed the moment C-MOVE is released.
- JUMP MODE resets to SINGLE as soon as power is switched OFF.

6.3 CHECKING THE GRATING

Checking the Grating After Changing the Pickup Unit

·Note:

Unlike previous CD mechanism modules the grating angle of the PU unit cannot be adjusted after the PU unit is changed. The PU unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted PU unit for the CD mechanism module. Changing the PU unit is thus best considered as a last resort. However, if the PU unit must be changed, the grating should be checked using the procedure below.

·Purpose:

To check that the grating is within an acceptable range.

Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or track searching taking a long time, may appear.

· Method:

· Measuring Equipment

·Oscilloscope, Two L.P.F.

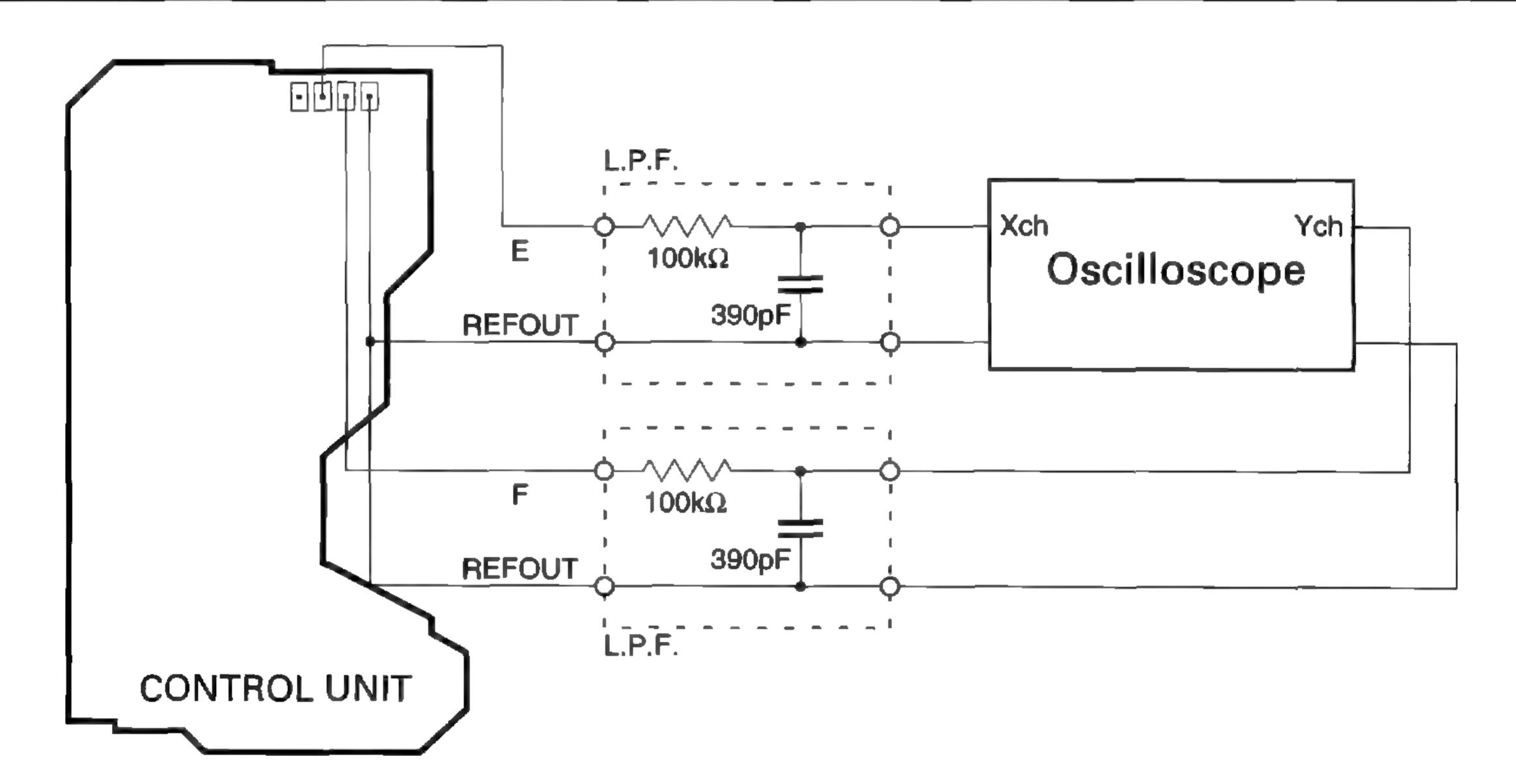
Measuring Points

-E, F, REFOUT -ABEX TCD-784

·Disc

· Mode

·TEST MODE



·Checking Procedure

- 1. In test mode, load the disc and switch the 5V regulator on.
- 2. Using the TR+ and TR- buttons, move the PU unit to the innermost track.
- 3. Press key 3 to close focus, the display should read "91". Press key 2 to implement the tracking balance adjustment the display should now read "81". Press key 3 4 times. The display will change, returning to "81" on the fourth press.
- 4. As shown in the diagram above, monitor the LPF outputs using the oscilloscope and check that the phase difference is within 75°. Refer to the photographs supplied to determine the phase angle.
- 5. If the phase difference is determined to be greater than 75° try changing the PU unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than 75° then the mechanism should be judged to be at fault.

Note

Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" (the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

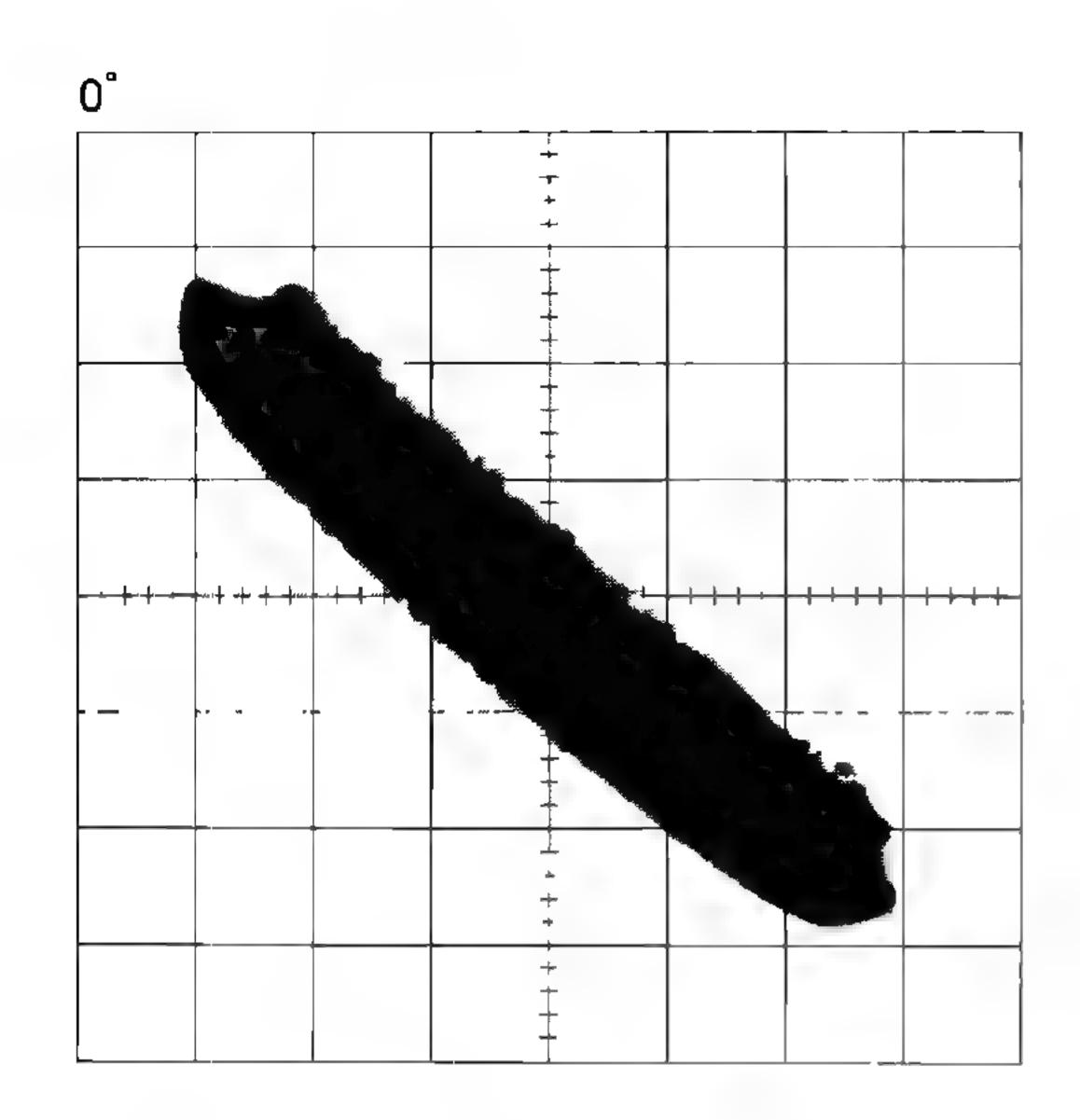
·Hint

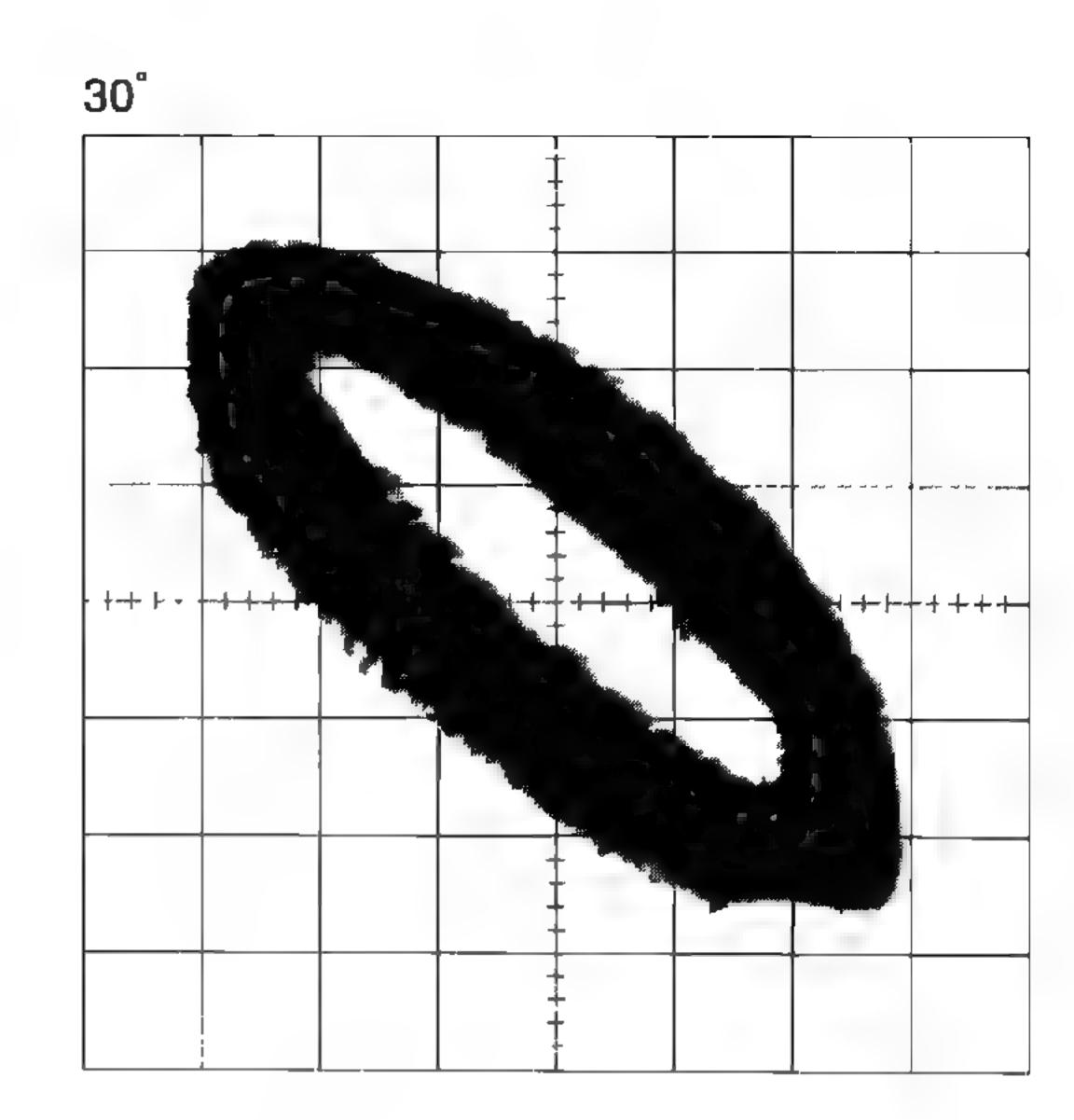
Reloading the disc changes the clamp position and may decrease the "wobble".

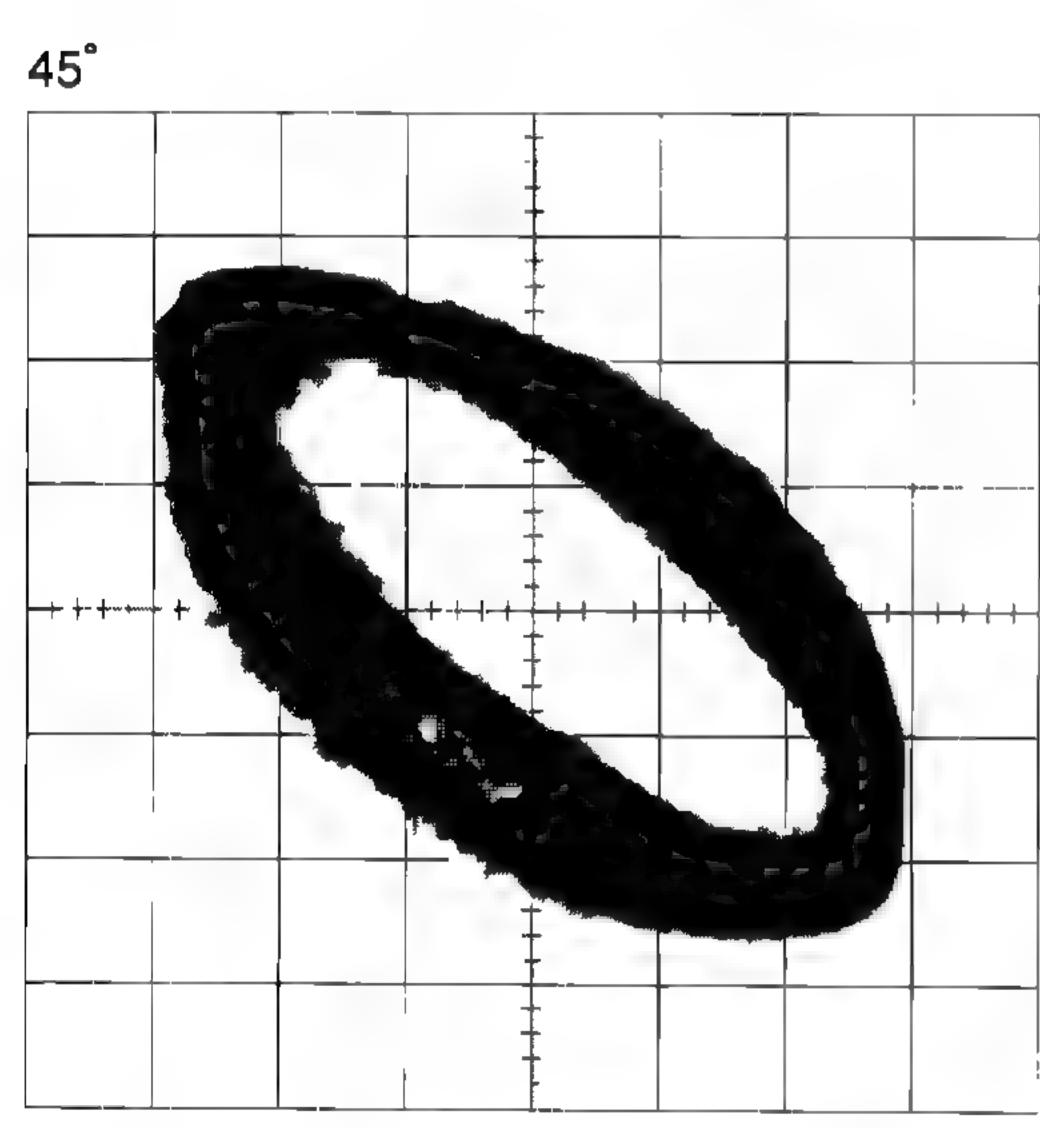
DEH-48,435,43,436,235,236

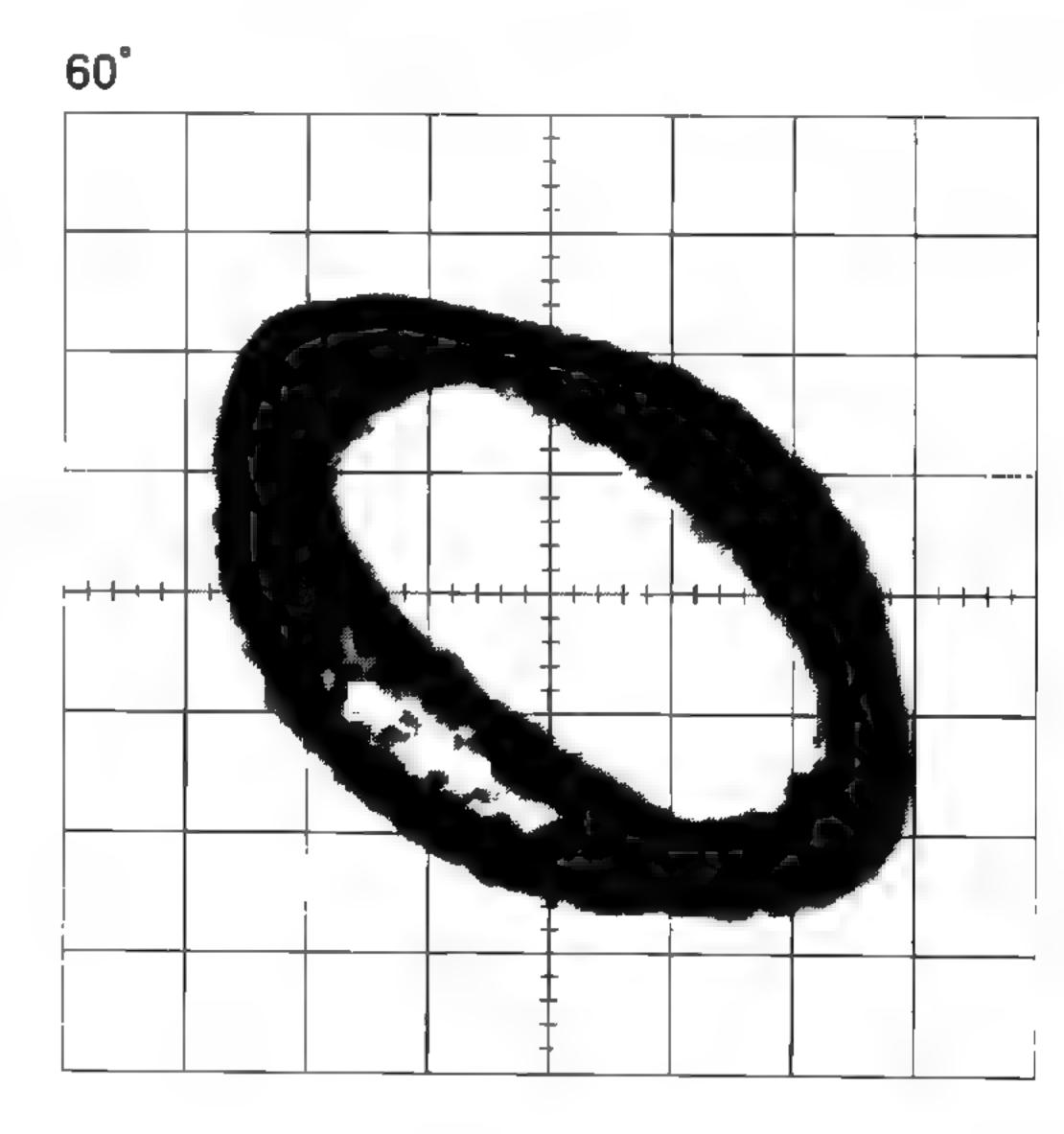
Grating waveform

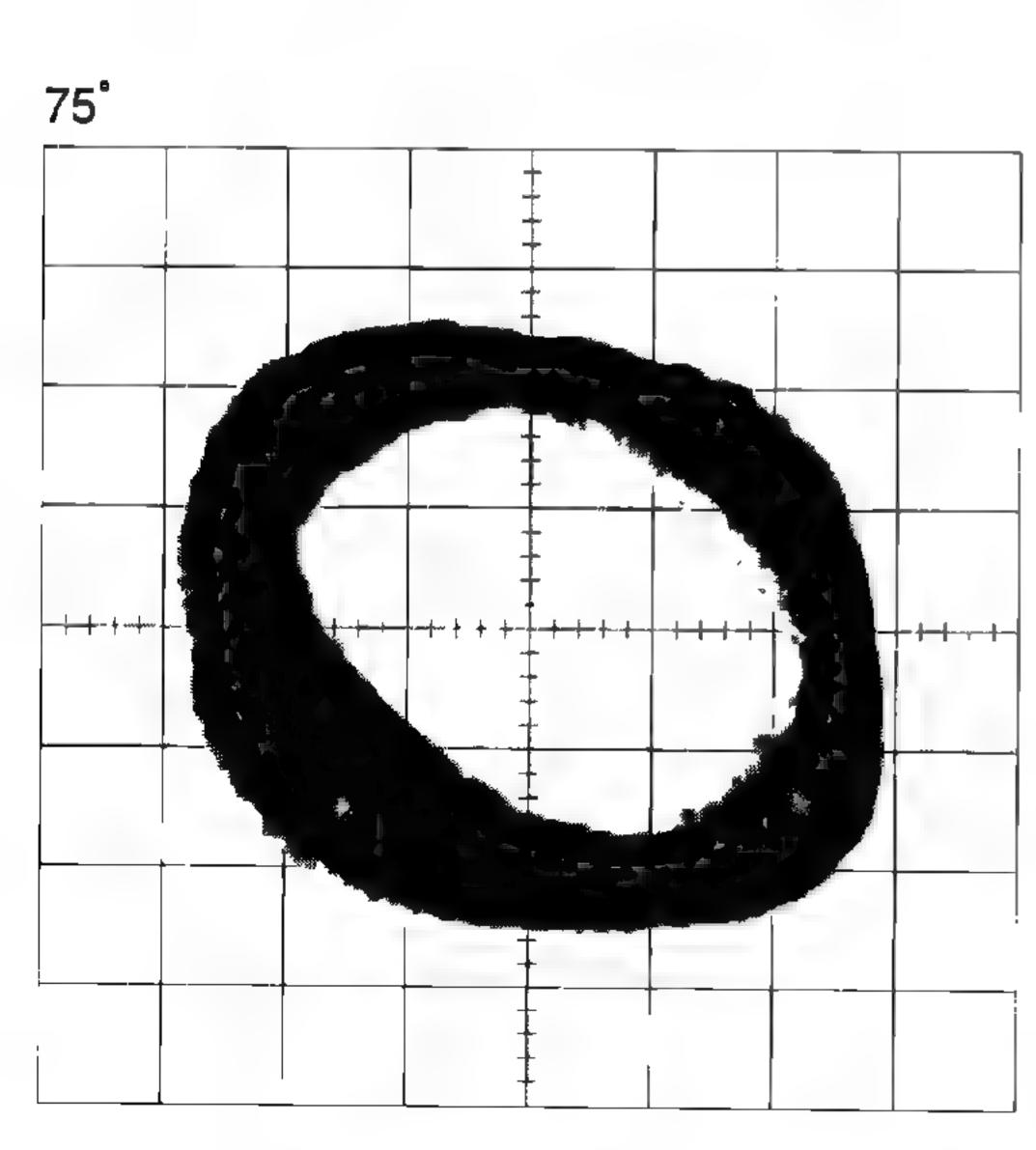
Ech → Xch 20mV/div, AC Fch → Ych 20mV/div, AC

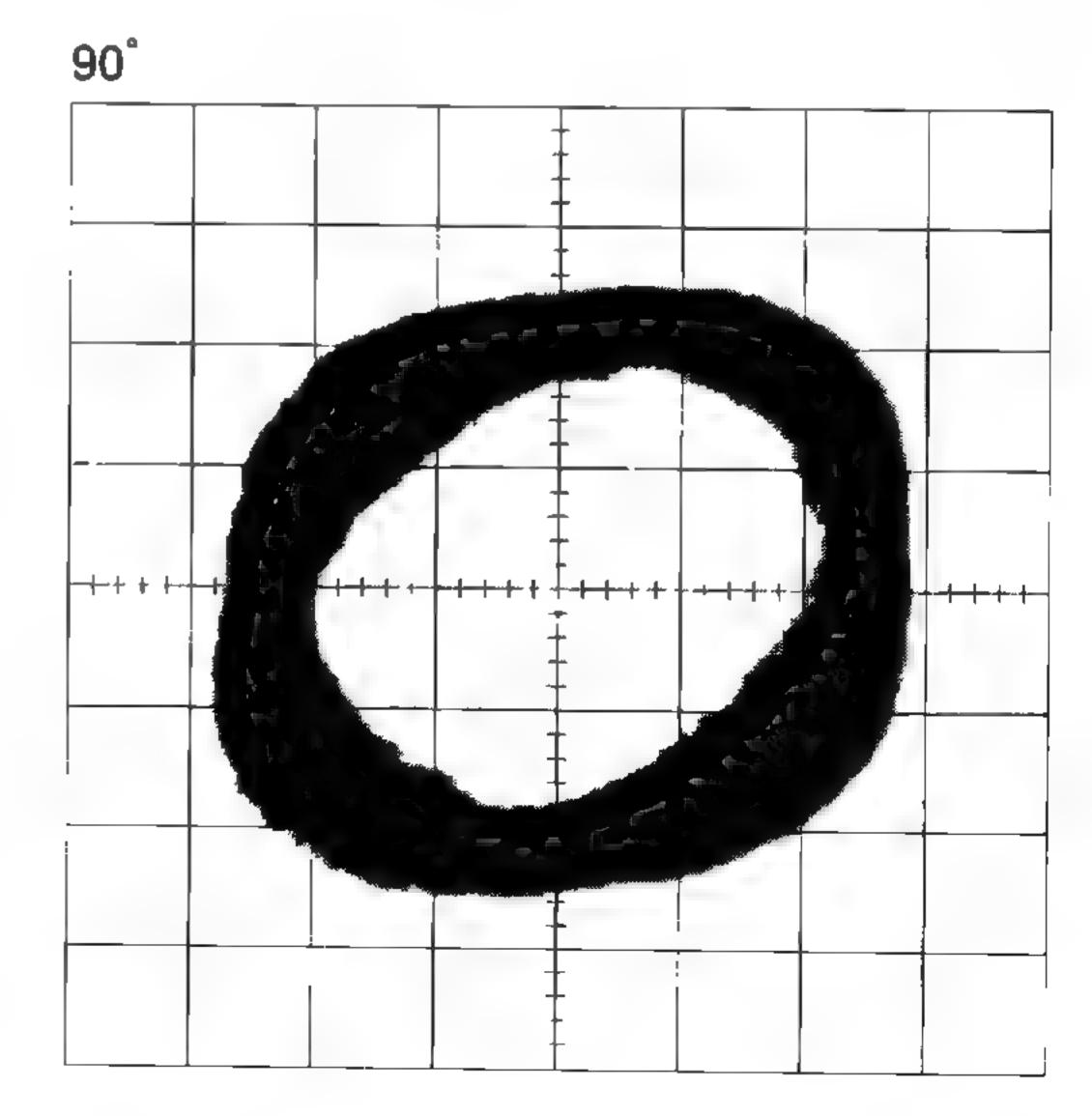






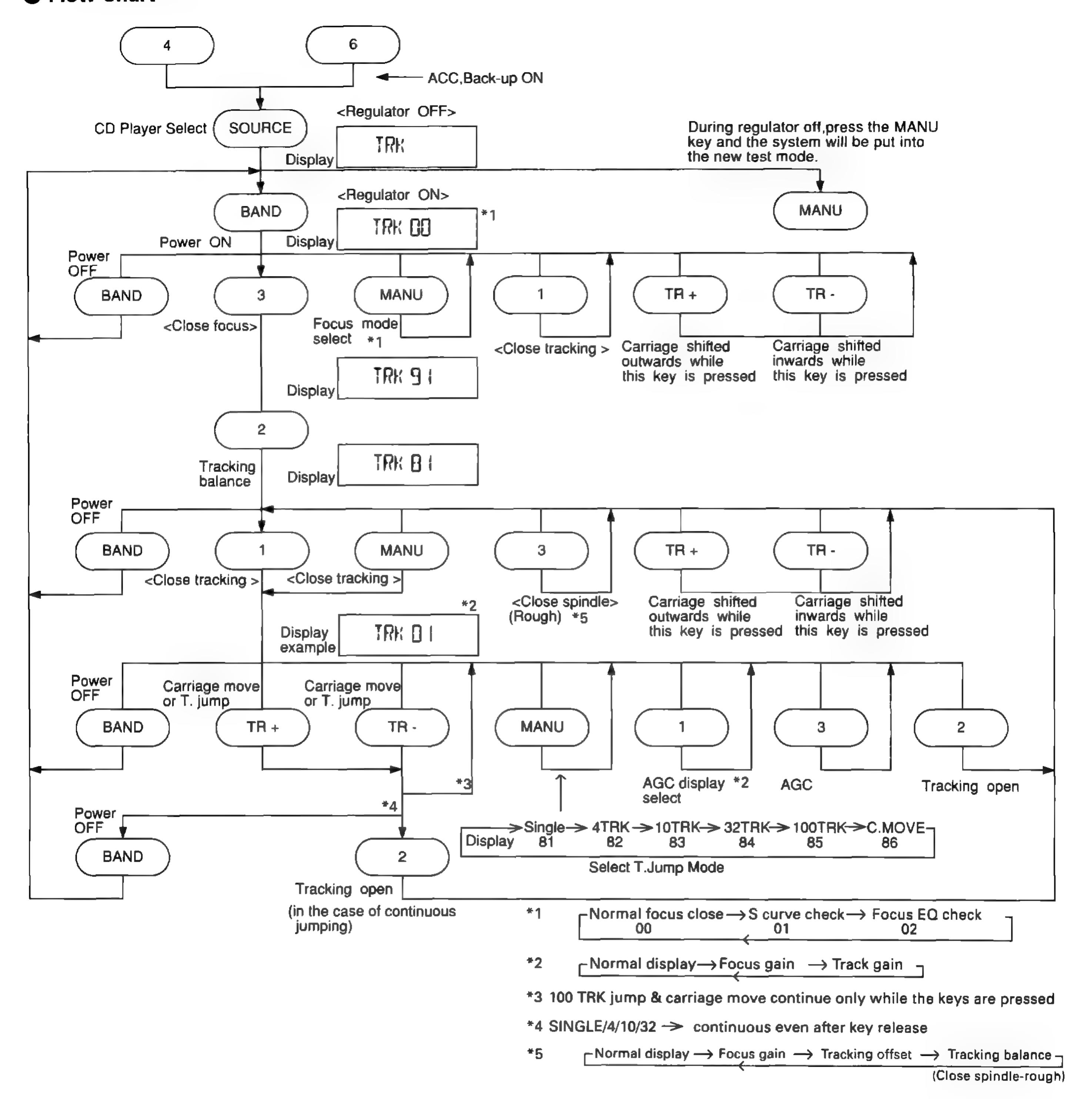






6.4 TEST MODE

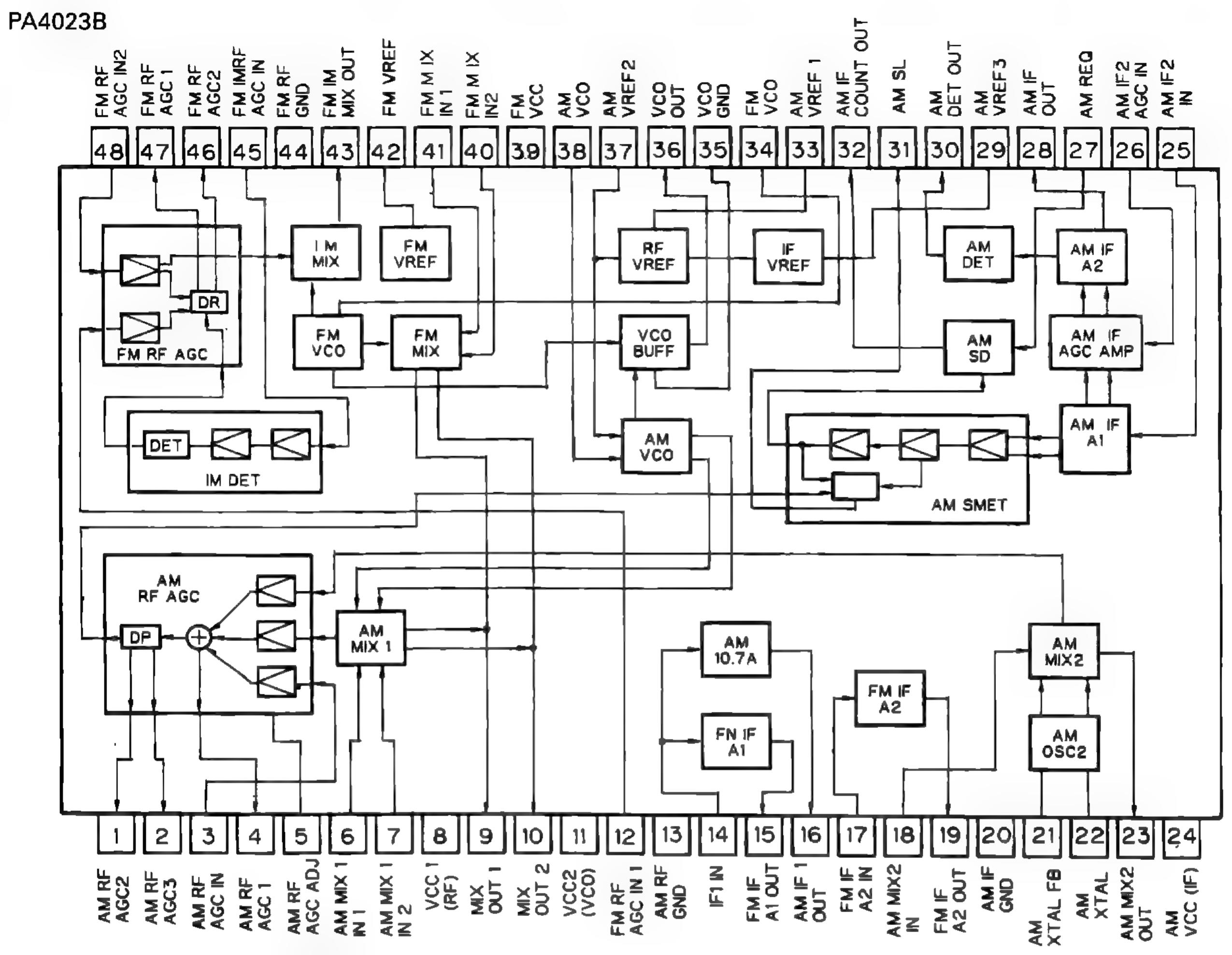
Flow Chart



7. GENERAL INFORMATION

7.1 PARTS

7.1.1 IC



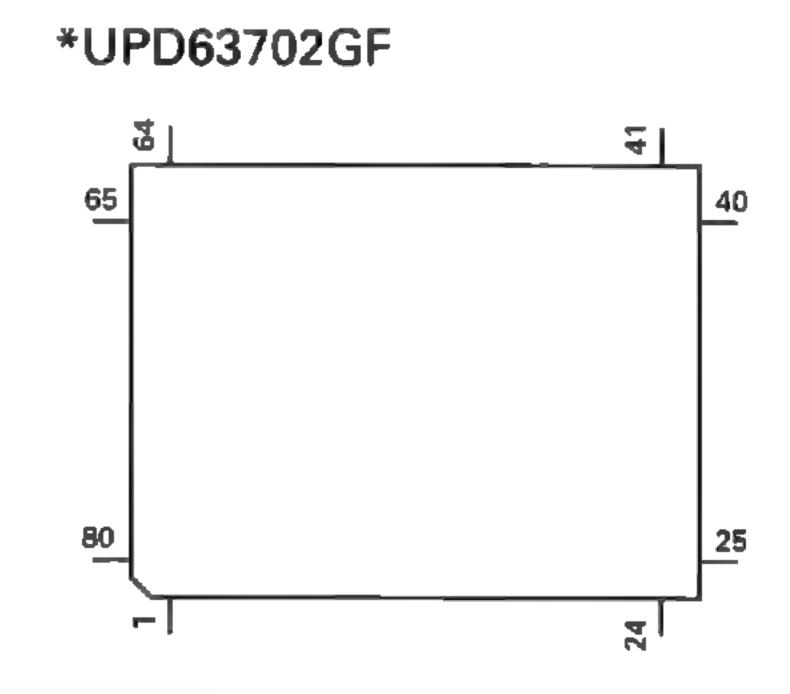
Pin Functions (UPC2572GS)

	Dia Maria		
Pin No.	Pin Name	1/0	Function and Operation
1	EFM-IN		EFM comparator input
2	AGC-OUT	0	AGC amplifier output
3_	C. AGC		Connects AGC peak detection condenser
4	RF-IN	1	RF signal DC component cut input
5	RF-OUT	0	RF amplifier output
6	RF-	1	RF amplifier inverted input
7	C1, 3T		Connects RF3T component detection condenser
8	C2, 3T		Connects RF3T component detection condenser
9	Vcc		Power supply
10	A		A signal input
11	C		C signal input
12	B	1	B signal input
13	D		D signal input
14	F		F signal input
15	E		E signal input
16	PD	1	APC amplifier input
17	LD	0	APC amplifier output
18	LDON		Laser diode ON/OFF input
19	VREF-OUT	0	Reference voltage output
20	VREF-IN		Reference voltage input
21	DET-OUT	0	Vibration detection circuit output

Pin No.	Pin Name	I/O	Function and Operation
22	DET-IN	1	Vibration detection circuit input
23	TE-OUT2	0	Tracking error amplifier output (fourfold gain)
24	TE-OUT1	0	Tracking error amplifier output (singlefold gain)
25	TE-	1	Tracking error amplifier inverted input
26	GND		GND
<u>2</u> 7	FE-	1	Focus error amplifier inverted input
28	FE-OUT	0	Focus error amplifier output
29	C.FE	1	Focus error signal DC component cut input
30	3T-OUT	0	RF3T component output
31	MIRR	0	MIRR signal output
32	RFOK	0	RFOK signal output
33	DEFECT	0	DEFECT signal output
34	C. DEF		Connects DEFECT signal detection condenser
35	EFM-OUT	0	EFM comparator output
36	ASY	1	EFM comparator level input
37	TE-BAL	1	Tracking balance control
38	FE-BAL	1	Focus balance control

UPC2572GS

38 37 36 35 34 33 32 31 30 29 28 27 26 25 24 23 22 21 20

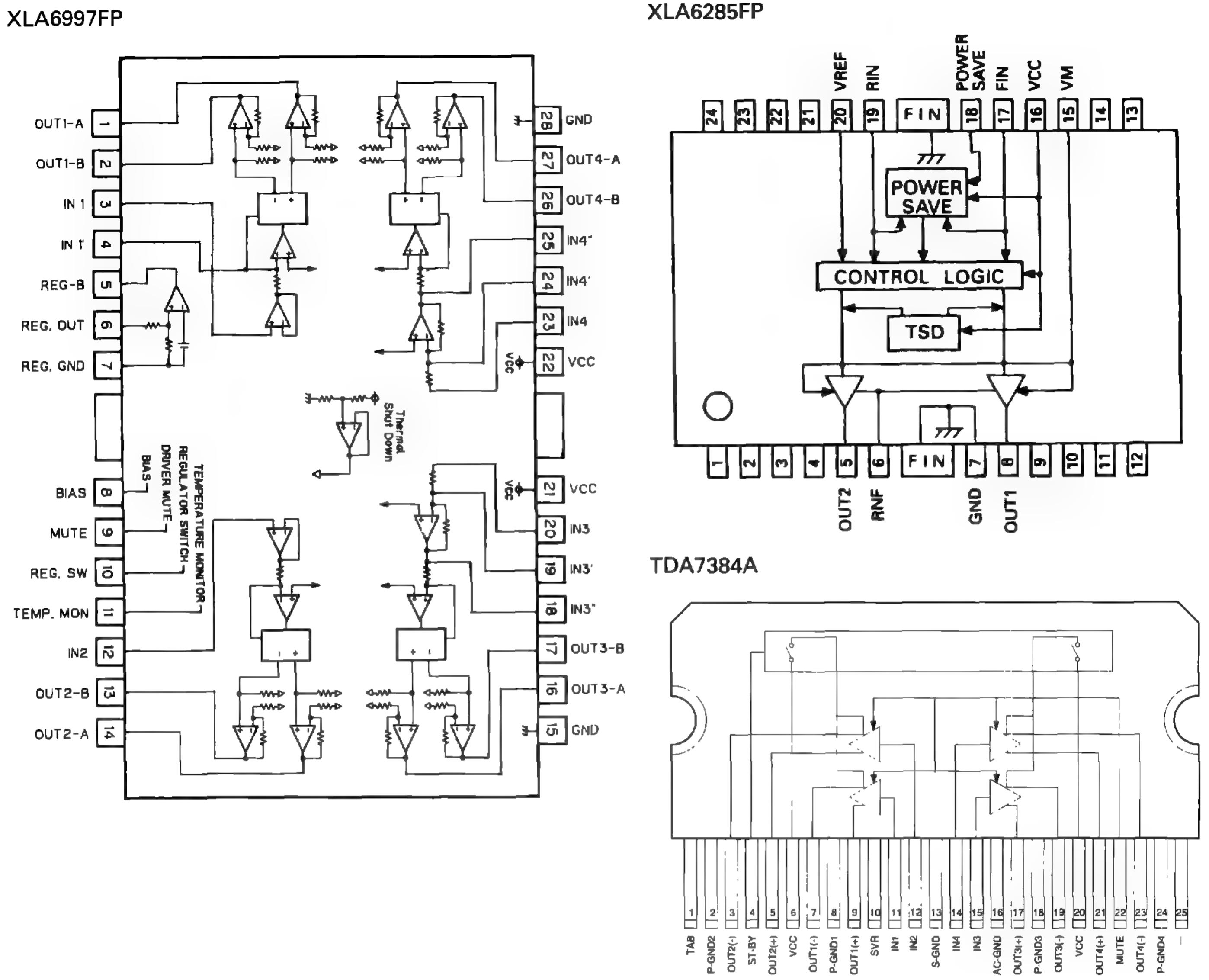


IC's marked by* are MOS type.

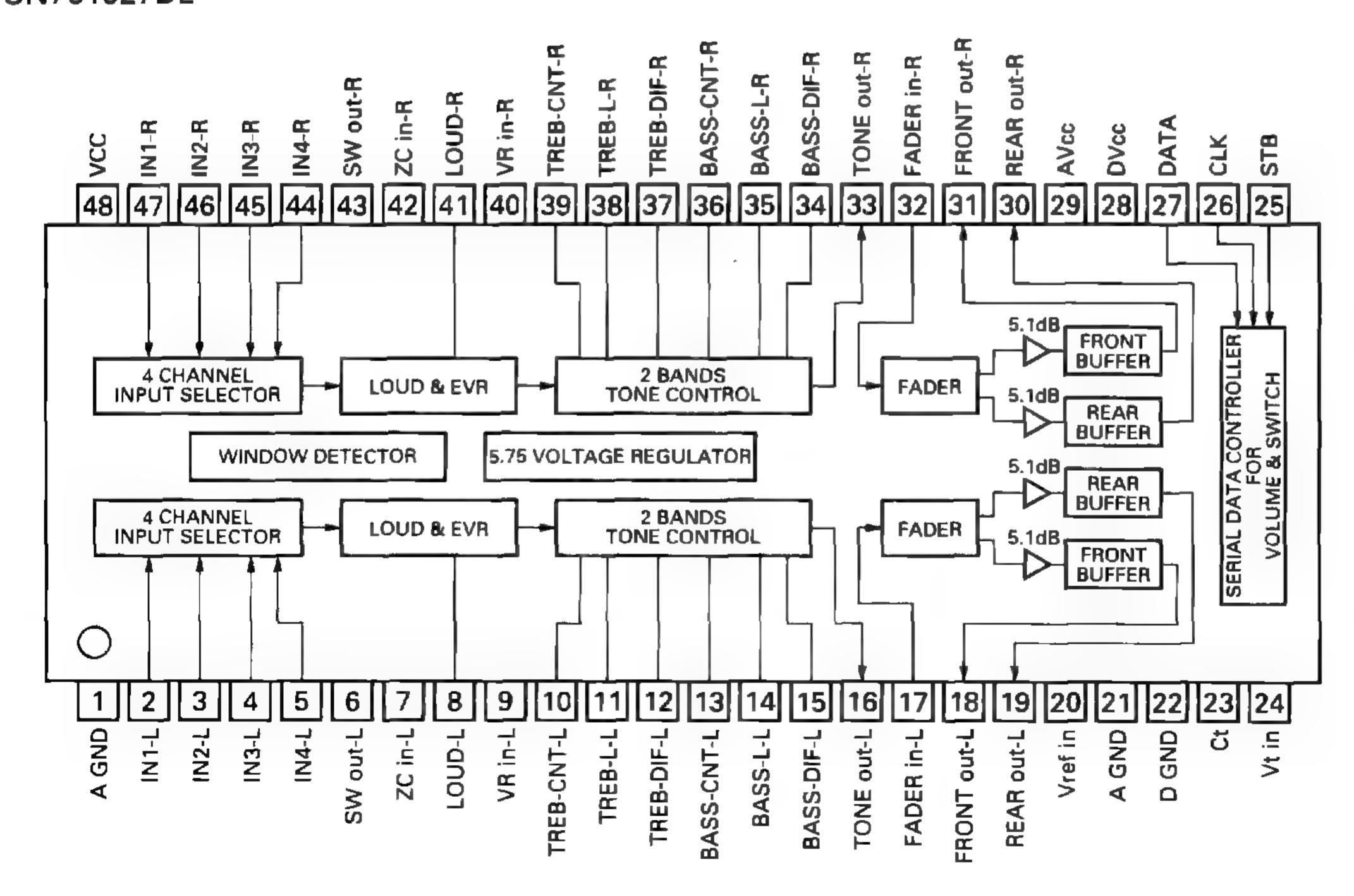
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

Pin Func	tions (UPD63	702GF)	
Pin No.	Pin Name	1/0	Function and Operation
1	D.VDD		Supplies current of positive voltage to the logic circuits
2	RST]	System reset input pin
3	AO	1	Microcomputer interface
			AO="L": STB active and set to address register
			AO="H": STB active and set to parameter
4	STB		Signal to latch serial data within the LSI
5	SCK		Clock input pin to input and output serial data
6	SO	0	Outputs serial data and status signal
7	SI		Serial data input pin
8	D.GND		Logic circuit GND
9	X.GND		Crystal oscillation circuit GND
10	XTAL	_	Crystal oscillator connection pin
11	XTAL	0	Crystal oscillator connection pin
12	X.VDD		Supplies current of positive voltage to the crystal oscillation circuit
13	DA.VDD		Supplies current of positive voltage to the D/A converter
14	R+	0	Right channel analog audio data output pin
15	R-	0	Right channel analog audio data output pin
16,17	DA.GND		D/A converter GND
18	<u>L-</u>	0	Left channel analog audio data output pin
19	L+	0	Left channel analog audio data output pin
20	DA.VDD		Supplies current of positive voltage to the D/A converter
21	D.VDD		Supplies current of positive voltage to logic circuit
22	FLAG	0	Flag output pin to indicate that audio data currently being output consists of
			noncorrectable data
23	WDCK	O	Pin to output double the frequency of LRCK
24	C16M	O	Pin to output the clock
25	<u>EMPH</u>	0	Output pin for the pre-emphasis data in the sub-Q code

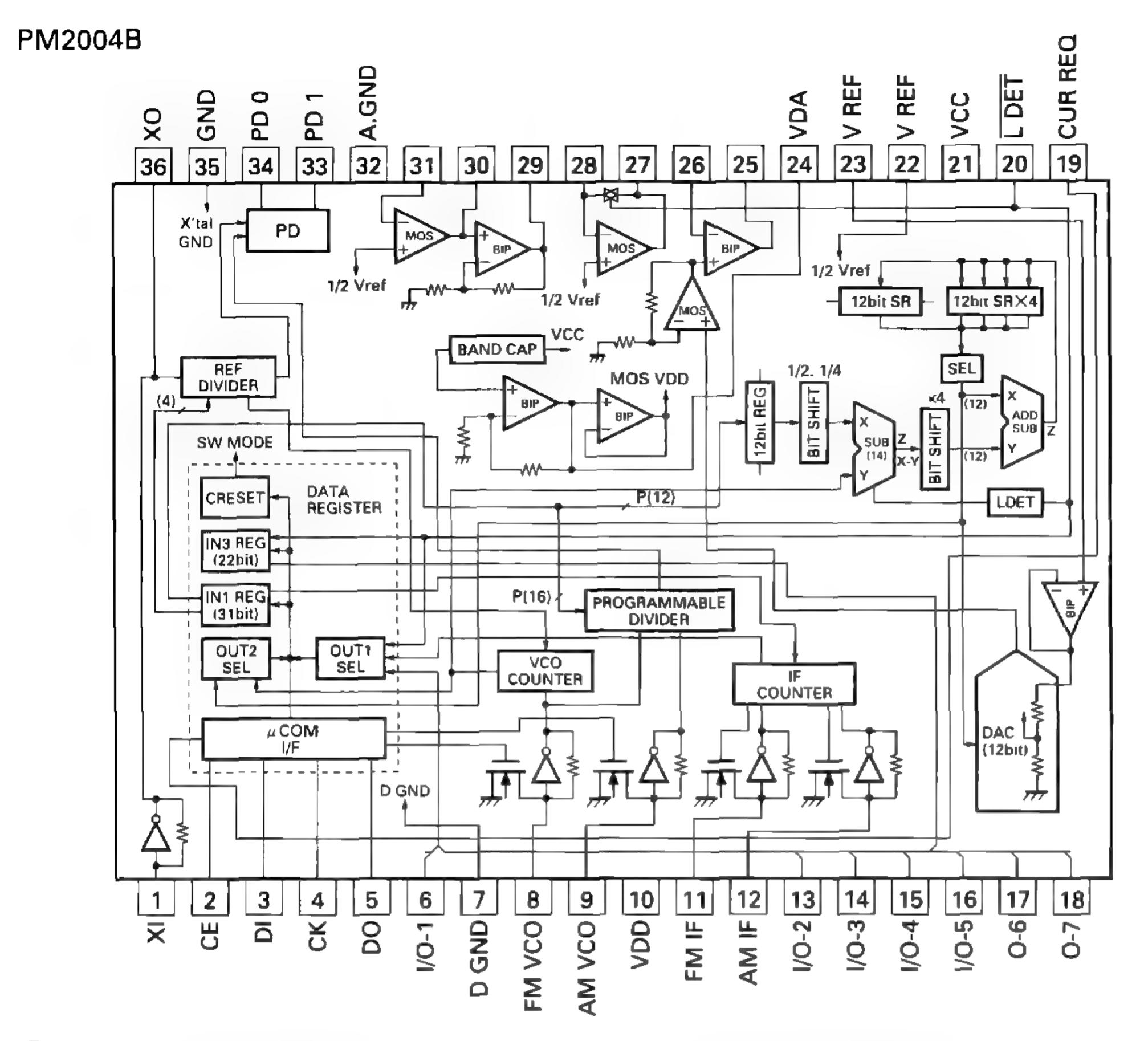
Pin No.	Pin Name	1/0	Function and Operation
26	DIN	I	Input pin for serial audio data
27	DOUT	0	Output pin for the serial audio data
28	SCKO	0	Output pin for the clock for the serial audio data
29	LRCK	0	Signals to distinguish the right and left channels of the audio data output
			from DOUT. Frequency is 44.1kHz at 50% duty at normal regeneration
30	TX	0	Output pin for the digital audio interface data
31	CTLV	† <u>-</u> -	Oscillation control pin for high-frequency clock generation VCO used for the
		'	digital PLL upon regeneration at fast speed of 2- or 4-fold
32	POUT	0	Output point for phase comparison
33	D.GND		GND for the logic circuit
34	VCO	 	Input pin for the inverter
35	VCO	10	Output pin for the inverter
36	D.VDD	$+$ $\overline{}$	Supplies current of positive voltage to the logic circuit
37	PLCK	 	Pin for monitoring the bit clock
		+	
38	LOCK	O	Indicates "H" when the synchronized pattern detection signal matches the
			frame counter output at the EFM recovery modulation, and "L" when they
	14/50/6		don't match
39	WFCK	0	Minute-cycle signal for the bit clock, the signal indicates the cycle of 1 frame
			(approx. 7.35kHz)
40	RFCK	0	Minute-cycle signal for the clock, the signal indicates cycle of 1 frame
			(approx. 7.35kHz)
41	D.GND		GND for the logic circuit
42,43	TEST0,1	1	Test pins
44,45	TM2, TM4	1	Pins for controlling regeneration at fast speed of 2- or 4-fold
46-49	T4-T7	I	Test pins
50,51	C1D1, C1D2	0	Output pin for indicating the C1 error correction results
52-54	C2D1-C2D3	0	Output pin for indicating the C2 error correction results
55	D.VDD		Supplies current of positive voltage to the logic circuit
56	SFSY	0	Outputs 1 word of the subcode. Generally, 1 cycle is approx 136 micro seconds
57	SBSY	0	The signal indicates the beginning of the subcode block. The SFSY signal is
			output at high level every 98 times
58	SBSO	0	Output pin for the subcode data
59	SBCK	I	Input pin for the clock signal for read-out of the subcode data
60	A.GND		GND for the analog circuit
61	MD	0	Output pin for the spindle drive
62	SD	0	Output pin for the sled drive
63	TD	ō	Output pin for the tracking drive
64	FD	Ŏ	Output pin for the focus drive
65	FBAL	ŏ	Output pin for the focus balance control
66	TBAL	10	Output pin for the tracking balance control
67	A.VDD	_ 	Supplies current of positive voltage to the analog circuit
68	TBC	 	Switches coefficient banks for the tracking filter
69	EFM	 	Input pin for the EFM signal
70	HOLD	+;	Input pin for the Erivi signal
71	RFOK	 	
72	MIRR	 	Input pin for the RFOK signal
		+	Input pin for the MIRR signal
73	A.GND	 	GND for the analog circuit
74	HOME	<u> </u>	Home position detector input
75	VR1		The signal input through these pins is digitized to 8-bit by the A/D converter,
		 	which by operation of the assigned register, can be read into the microcomputer
76	FE		Inputs a focus-error signal from the RF amplifier
77	TE	1!	Inputs a tracking-error signal from the RF amplifier
78	TEC	11	Input pin for the tracking comparator
79	REFOUT	10	Output point for midpoint potential for the A/D converter for the LSI portion
80	A.VDD		Supplies current of accurate voltage to the analog circuit



*SN761027DL



DEH-48,435,43,436,235,236

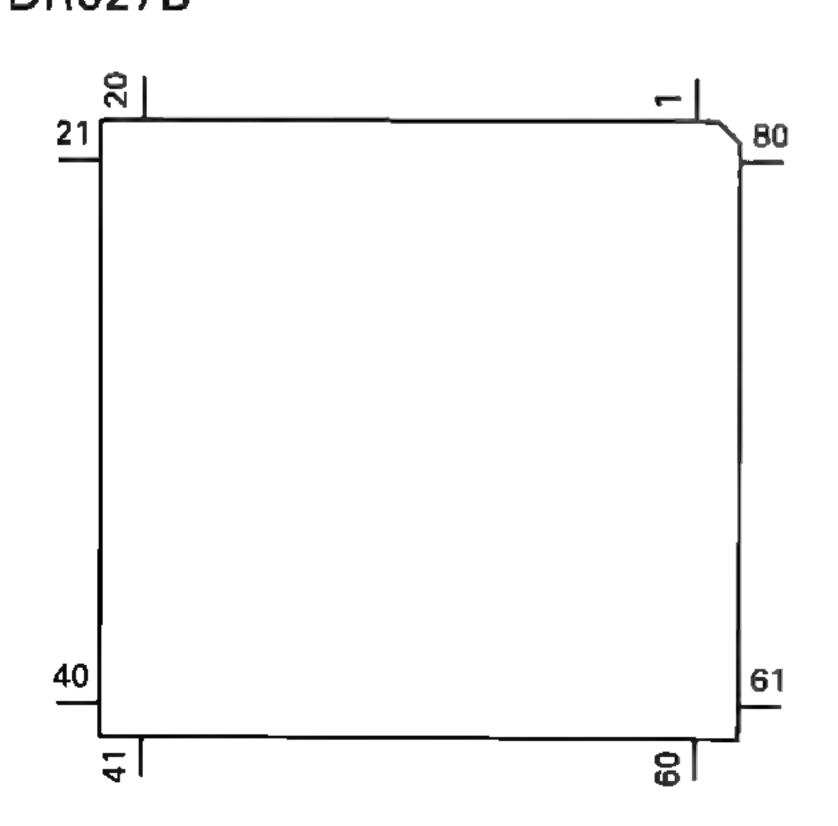


● Pin Functions (PDR027B)

	tions (PDHUZ			
Pin No.	Pin Name	I/O	<u>Format</u>	Function and Operation
1	MODEL1			Model select input
2,3	NC			Not used
4	AVSS			GND
5_	ST	<u> </u>		FM stereo input
6	SD			SD input
7	AVREF1			A/D converter reference voltage
8	KYDT			Key data input
9	DPDT	0	С	Display data output
_10	NC			Not used
11	PDI	I		Data input from PLL IC
12	PDO	0	С	Data output for PLL IC
13	PCK	0	С	Serial clock output for PLL IC
14	PCE	0	С	Chip enable output for PLL IC
15	CURRO	0	С	Tuner voltage FIX output
16	XSI			Data input from CD mechanism module LSI
17	XSO	0	С	Data output for CD mechanism module LSI
18	XSCK	0	С	Clock output for CD mechanism module LSI
19	NC			Not used
20	AM	0	С	AM power control output
21	FM	0	С	FM power control output
22	VDCONT	0	С	VD control output
23	CONT	0	С	Servo driver power supply control
24	XAO	0	С	Command/Data output for CD mechanism module LSI
25	XRST	0	C	Reset output for CD mechanism module LSI
26	XSTB	0	С	Strobe output for CD mechanism module LSI
27	CLAMP			Disc clamp sense input
28	MIRR			Mirror detector input
29	FOK	I		Focus OK signal input
30	LOCK			Spindle lock detector input

Pin No.	Pin Name	I/O	Format	Function and Operation
31	CDLOAD	Ö	С	Load motor loading control output
32	NC			Not used
33	VSS			GND
34	CDEJET	0	С	Load motor eject control output
35	CD5VON	0	С	CD +5V power supply control output
36	DLED	0	N	Alarm LED output
37,38	MODEL2,3			Model select input
39,40	NC			Not used
41	SWVDD	0	С	Grille power supply control output
42	SYSPW	Ō	C	System power supply control output
43	ILMPW	Ō	C	Illumination power supply control output
44	MUTE	0	Ċ	System mute output
45	PEE	ō	Ċ	Beep tone output
46	DOORH	ō	C	Door system select output
47	DRSENS	 		Door open/close sense input
48	NC	 	 	Not used
49	VST	0	c	Strobe pulse output for electronic volume
50	VCK	ō	C	Clock output for electronic volume
51	VDT	ō		Data output for electronic volume
52-54	NC	 	 	Not used
55	DRELAY	0	c	External relay output
56	TUNPW	0	 	Tuner power supply control output
57	LPFSW	0	c	Output for FIE
58,59	NC	 	 	Not used
60	RESET			Reset input
61	LDET	 		PLL lock sense input
62	NC	 	<u> </u>	Not used
63	ASENS	 	 	
64	BSENS	 		ACC power sense input
65	DSENS	 '	1	Back up power sense input
	CLKIN			Grille detach sense
66 67		 		Clock input
	NC	 		Not used Reversely
68 69	VDD			Power supply Crystal cocillator connection pin
70	X2	 		Crystal oscillator connection pin
71	X1	+		Crystal oscillator connection pin
72	XT2	 		Connect to GND
73		 	-	Not used Toot program mode input
	TESTIN	+-'		Test program mode input
74	AVDD	_		Positive power supply terminal for analog circuit
75	AVREF0		 	A/D converter reference voltage
76	SL		-	SD level input from tuner
77	TEMP		 	Temperature detect input
78	VDSENS	 		VD power supply short detection input
79	DSCSNC	 		Disc sense input
80	EJTSNC			Disc eject position sense input

*PDR027B



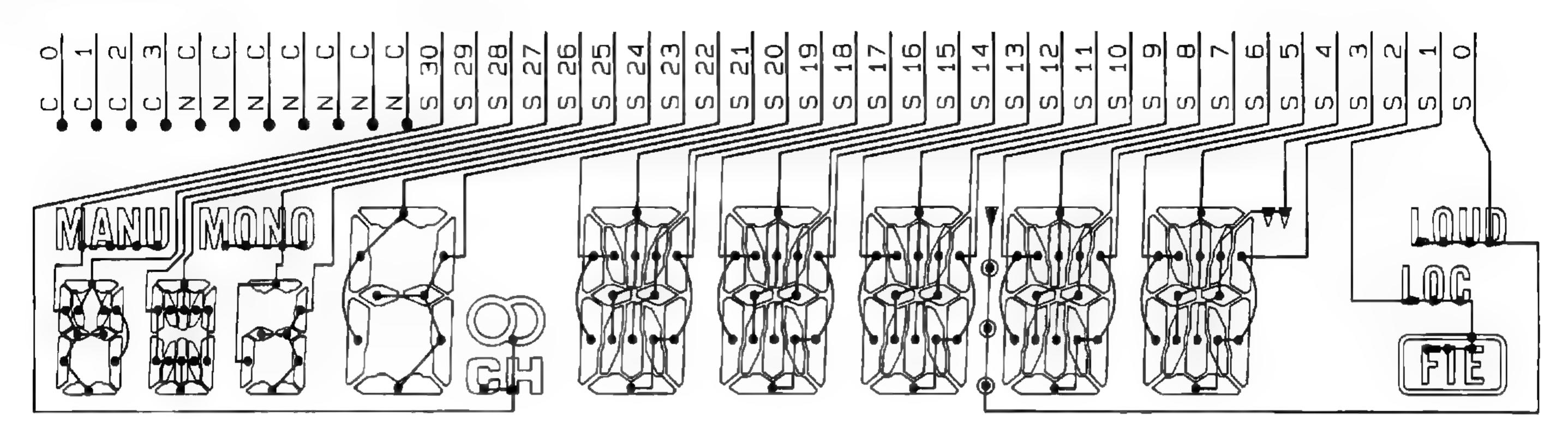
Format	Meaning
C	CMOS
N	N channel open drain

DEH-48,435,43,436,235,236

7.1.2 DISPLAY

CAW1330

SEGMENT



COMMON

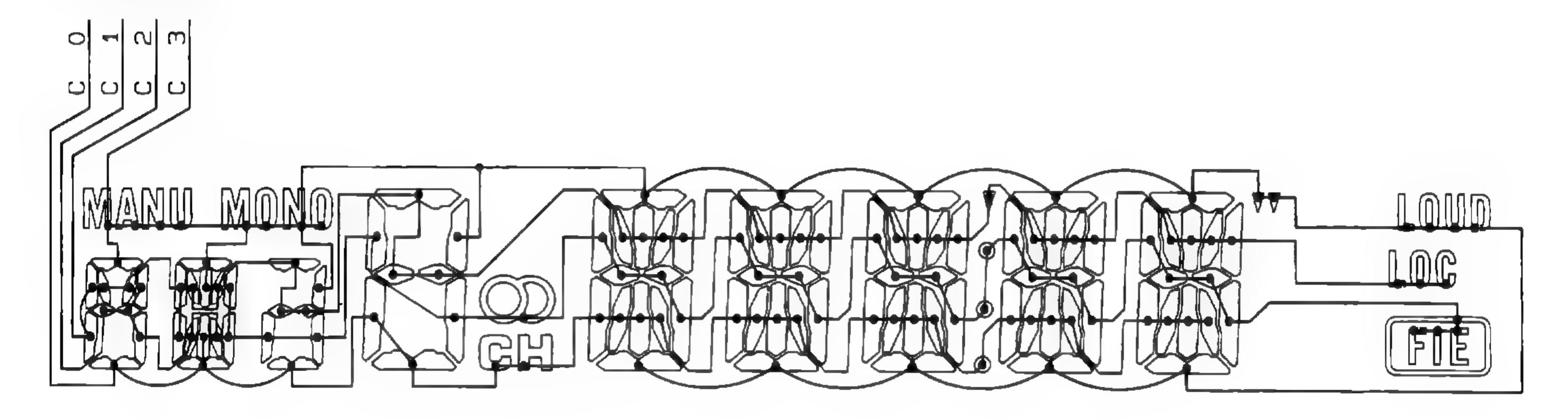


Fig. 30

7.2 DIAGNOSIS

7.2.1 DISASSEMBLY

Removing the Case(Not shown)

- 1. Remove the two screws.
- 2. Insert and turn a flat screwdriver to remove the case.

Removing the Detach Grille Assy(Fig.31) (Except for DEH-235/X1M/UC, 236/X1M/ES)

- 1. Press the detach button, and then pull detach grille Assy.
- Removing the Panel Assy(Fig.31)
 (Except for DEH-235/X1M/UC, 236/X1M/ES)
- 1. Disconnect the two stoppers and then remove the panel assy.

Removing the CD Mechanism Module (Fig.31,32)

- 1. Remove the four screws.
- 2. Disconnect the connector.
- 3. Remove the CD Mechanism Module.

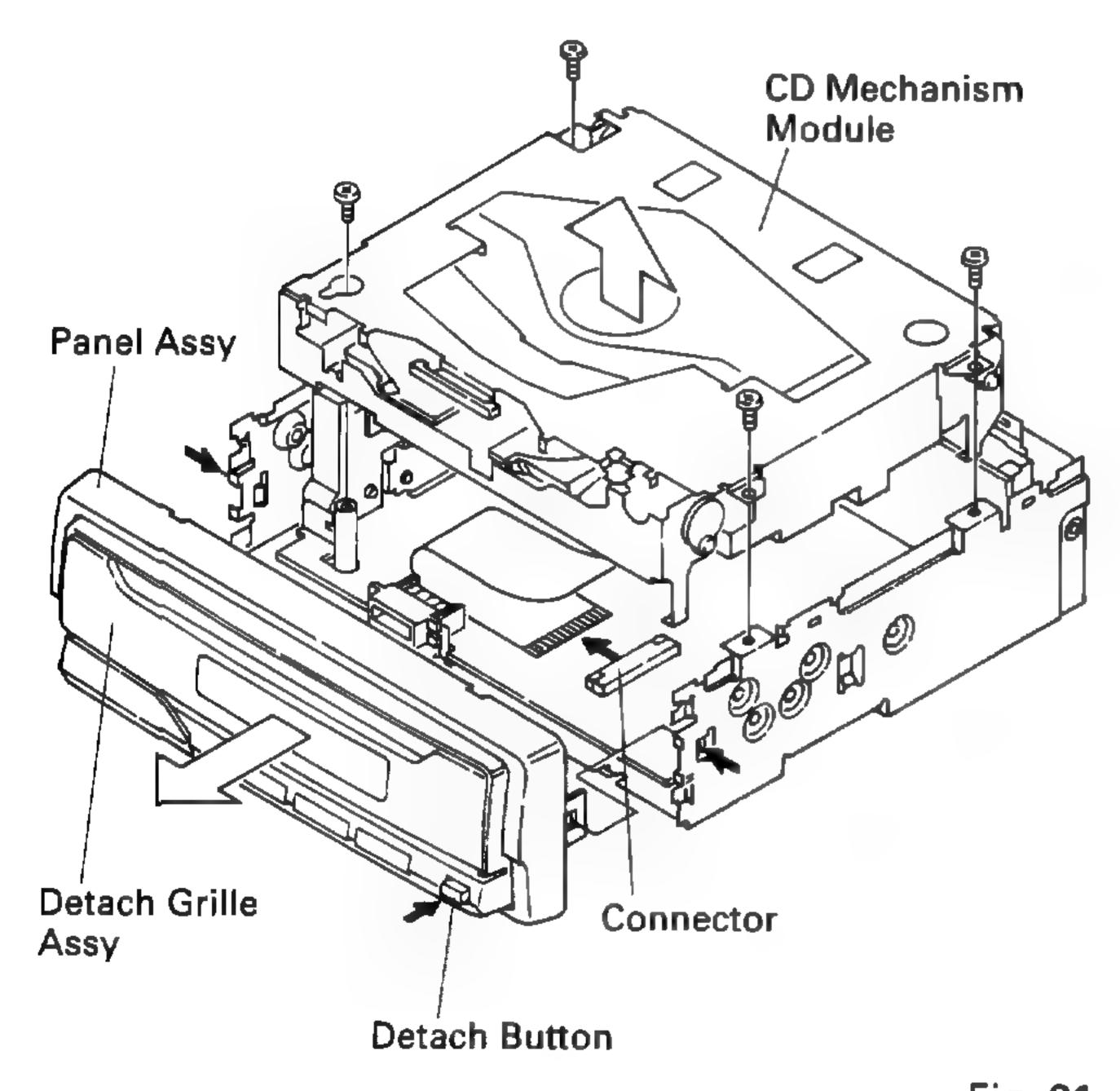
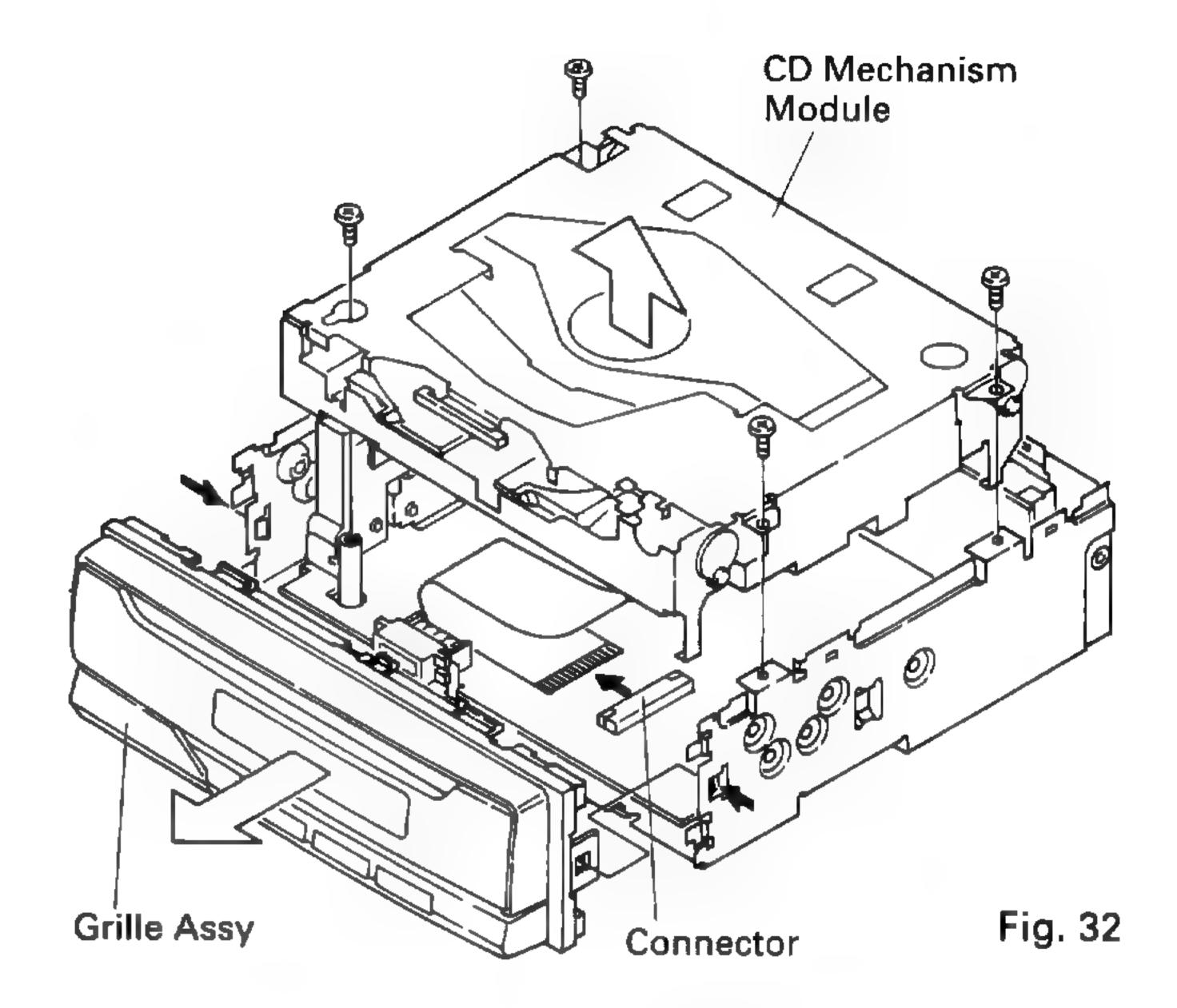


Fig. 31

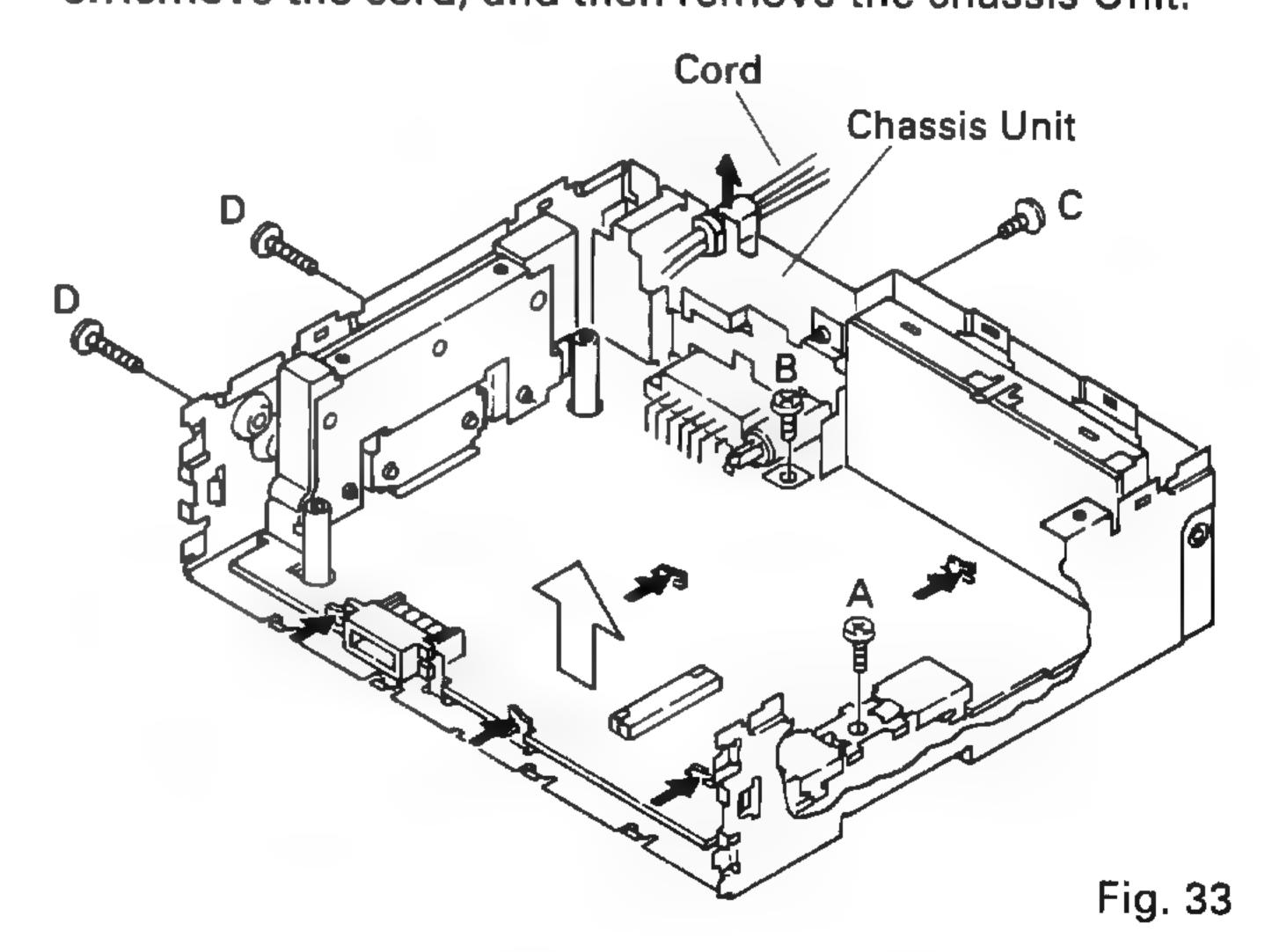
• Removing the Grille Assy(Fig.32) (DEH-235/X1M/UC, DEH-236/X1M/ES)

- 1. Disconnect the connector.
- 2. Disconnect the two stoppers indicated by arrows, and then remove the grille assy.



Removing the Chassis Unit(Fig.33)

- 1.Remove the screw A, screw B, screw C and two screws D.
- 2. Stretch the five claws.
- 3. Remove the cord, and then remove the chassis Unit.



7.2.2 TEST MODE

Error Number Indication

If the CD should fail to operate or if an error has taken place during operation the player will enter into the error mode, and the cause of the error will be numerically indicated.

This is aimed at assisting in analysis or repair.

(1) Basic Means of Display

- ·With ERROR indicated in "MODE" on IP-BUS Display data, an error code is transmitted by the use of MIN and SEC. The MIN and SEC data will be identical.
- ·Examples of Display

ER-XX

(2) Error Codes

1 Error G	<u> </u>		
Error Code	Classification	Description	Cause/Detail
10	ELECTRIC	Carriage home failure	Carriage doesn't move to or from the innermost position →Home switch failed and/or carriage immobile
11	ELECTRIC	Focus failure	Focus failed →Defects, disc upside-down, severe vibration
12	ELECTRIC	SETUP failure Subcode failure	Spindle failed to lock or subcode unreadable →Spindle defective, defect, severe vibration
14	ELECTRIC	Mirror failure	Unrecorded CD-R The disc is upside-down, defects, vibration
17	ELECTRIC	Set up failure	AGC protect failed →Defects, disc upside-down, severe vibration
19	ELECTRIC	Set up failure	Tracking error waveform is too unbalanced (>50%) or level is too small →The P.U.unit or tracking error circuitry is N.G.
30	ELECTRIC	Search time out	Failed to reach target address →Carriage/tracking defective and/or defects
A0	SYSTEM	Power failure	Power overvoltage or short circuit detected →Switching transistor defective and/or power abnormal

[&]quot;defects" means scratches, dirt etc an the surface of the disc.

New Test Mode(aging operation and setup analysis)

The single CD player plays in normal mode. After being set up, it will display FOK (focus), LOCK (spindle), subcode, sound skip, protection against a mechanical error or the like, occurrence of an error, cause and time of an expiry, if any, (and disk number).

During the setup, the CD software operation status (internal RAM and C-point) is displayed.

(1) How to enter NEW TEST Mode

See the test mode flow chart Page 65.

(2) Relations of keys between TEST and NEW TEST Modes

Keys	Test N	lode		New Test Mode
	Regulator OFF	Regulator ON	PLAY in progress	Error Occurred, Protection Activated
BAND	Regulator ON	Regulator OFF		Time of occurrence / cause of error select
TR+		FWD-Kick	TRACK+/FF	
TR-		REV-Kick	TRACK-/REV	
1		Tracking close	SCAN	
2		Tracking open	REPEAT	
3		Focus close	RANDOM	
MANU	To New Test	Focus Mode	AUTO/MANU	TRACK No./ time of occurrence select
	Mode Select			

(3) Error Cause (Error Number) Code

Error Code	Classification	Mode	Description_	Cause	Detail
40	ELECTRIC	PLAY	FOK=L 100ms	Put out of focus	Scratch,
41	ELECTRIC	PLAY	LOCK=L 100ms	Spindle unlock	Stain,
42	ELECTRIC	PLAY	Subcode unacceptable 500ms	Failed to read subcode	Vibration, Servo defect,
43	ELECTRIC	PLAY	Sound skipped	Last address memory operated	etc

(4) Indicating an Operation Status During Setup

Status No.	Description	Protection operation
01	Carriage home mode started	None
02	Carriage moving inwards	10-second time out, Home switch failed
03	Carriage moving outwards	10-second time out, Home switch failed
05	Carriage moving outwards	None
11	Setup started	None
12	Spindle turn/Focus search started	None
13	Waiting for focus closure (XSI=L)	Failure to close focus
10,14	Waiting for focus closure (FOK=H)	Failure to close focus
15, 16, 17	Focus closed, Tracking open	Focus disrupted
18	During focus AGC	Focus disrupted
	Subcode waiting	
19	During tracking AGC	Disrupted focus
20	Waiting for MIRR, LOCK or subcode read	Focus disrupted, MIRR NG, Failure to lock,
	Carriage closed, SPINDLE=ADAPTIVE	Failed to read subcode

5) Example of Display.

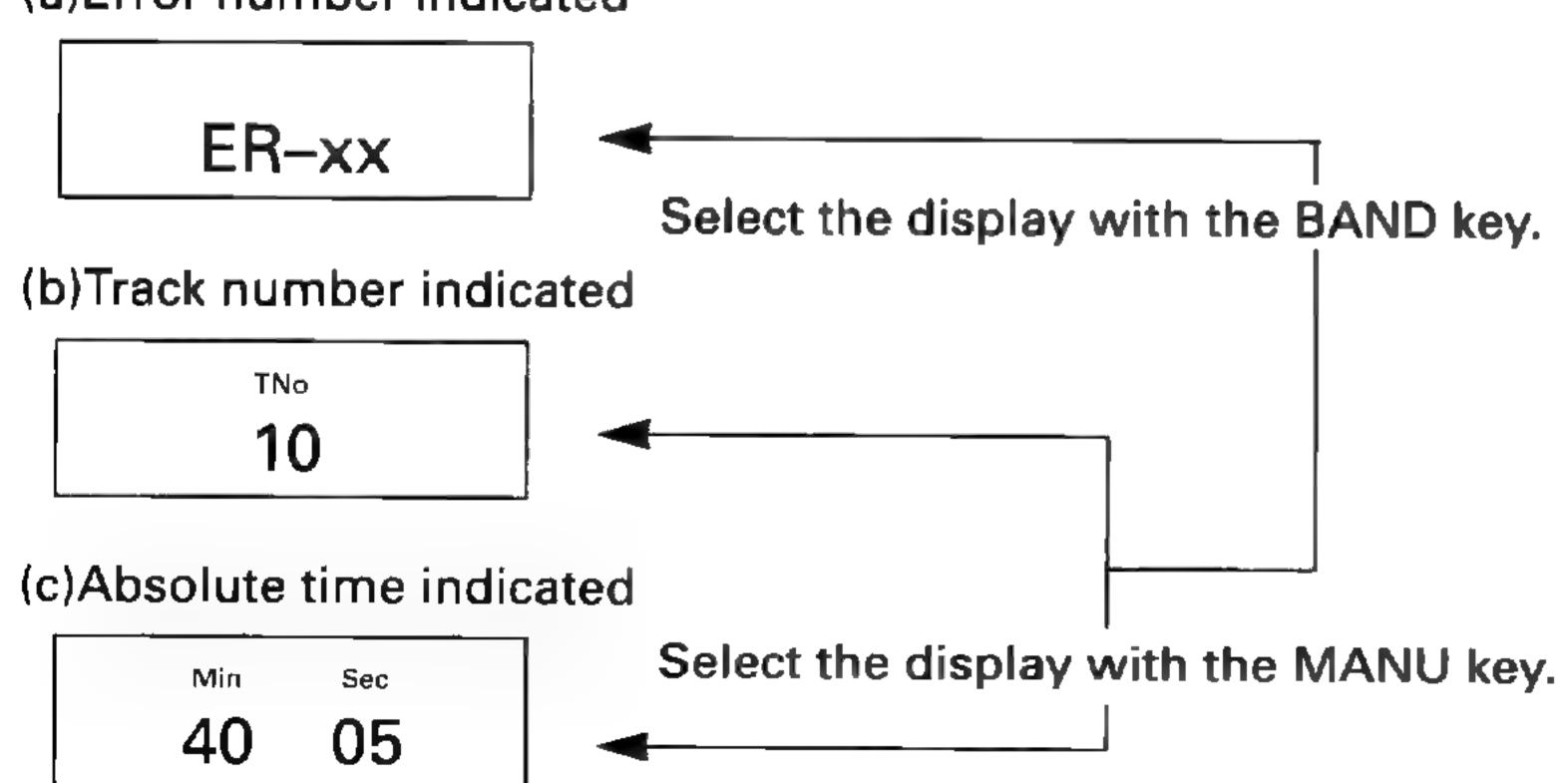


ivian	uai	
Min	Sec	
11	11	

·Operation (PLAY, SEARCH, etc.) in progress perfectly identical with that in the normal mode.

· Protection/Error upon occurrence

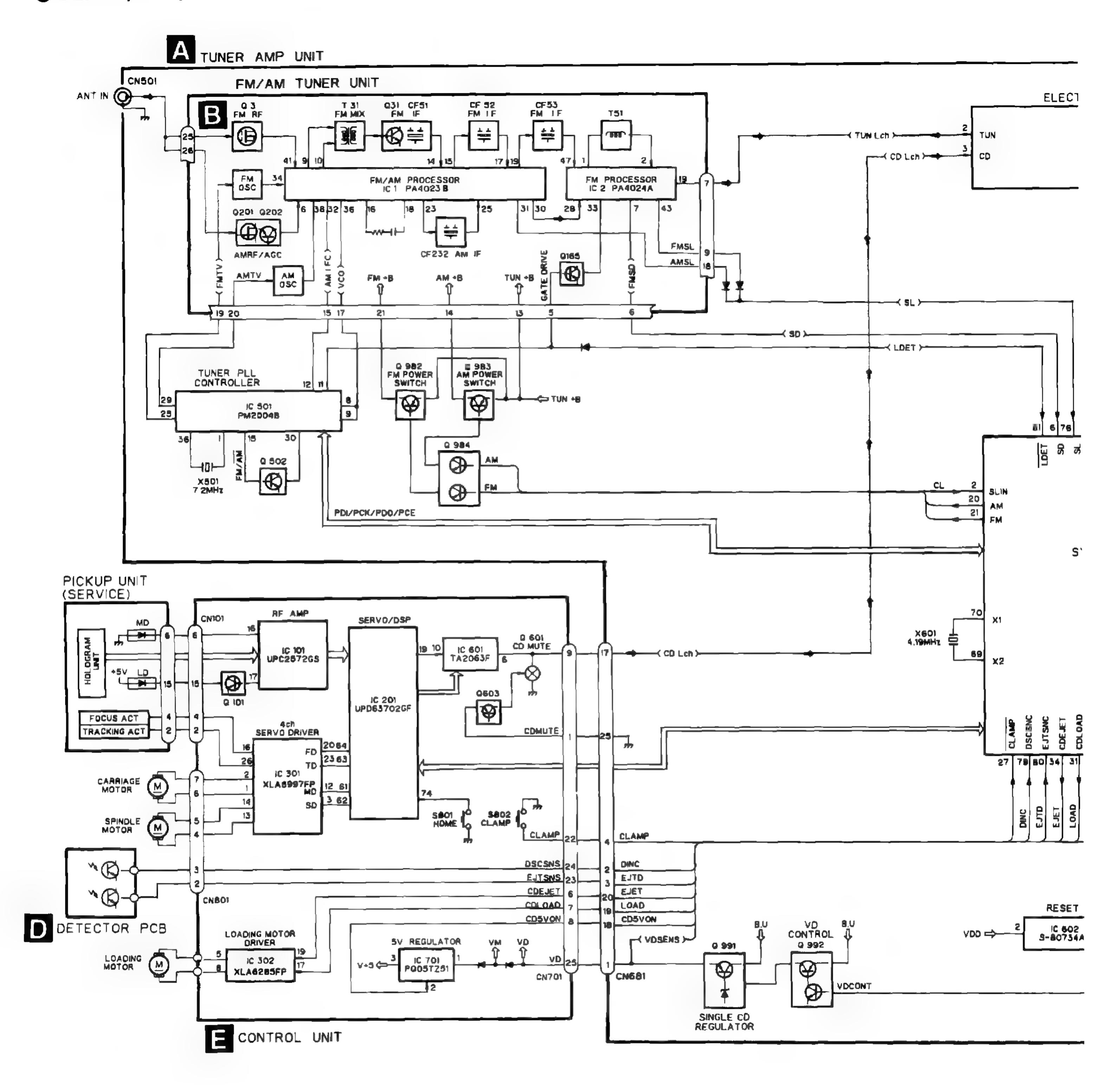
(a)Error number indicated



DEH-48,435,43,436,235,236

7.3 BLOCK DIAGRAM

● DEH-48/X1M/UC



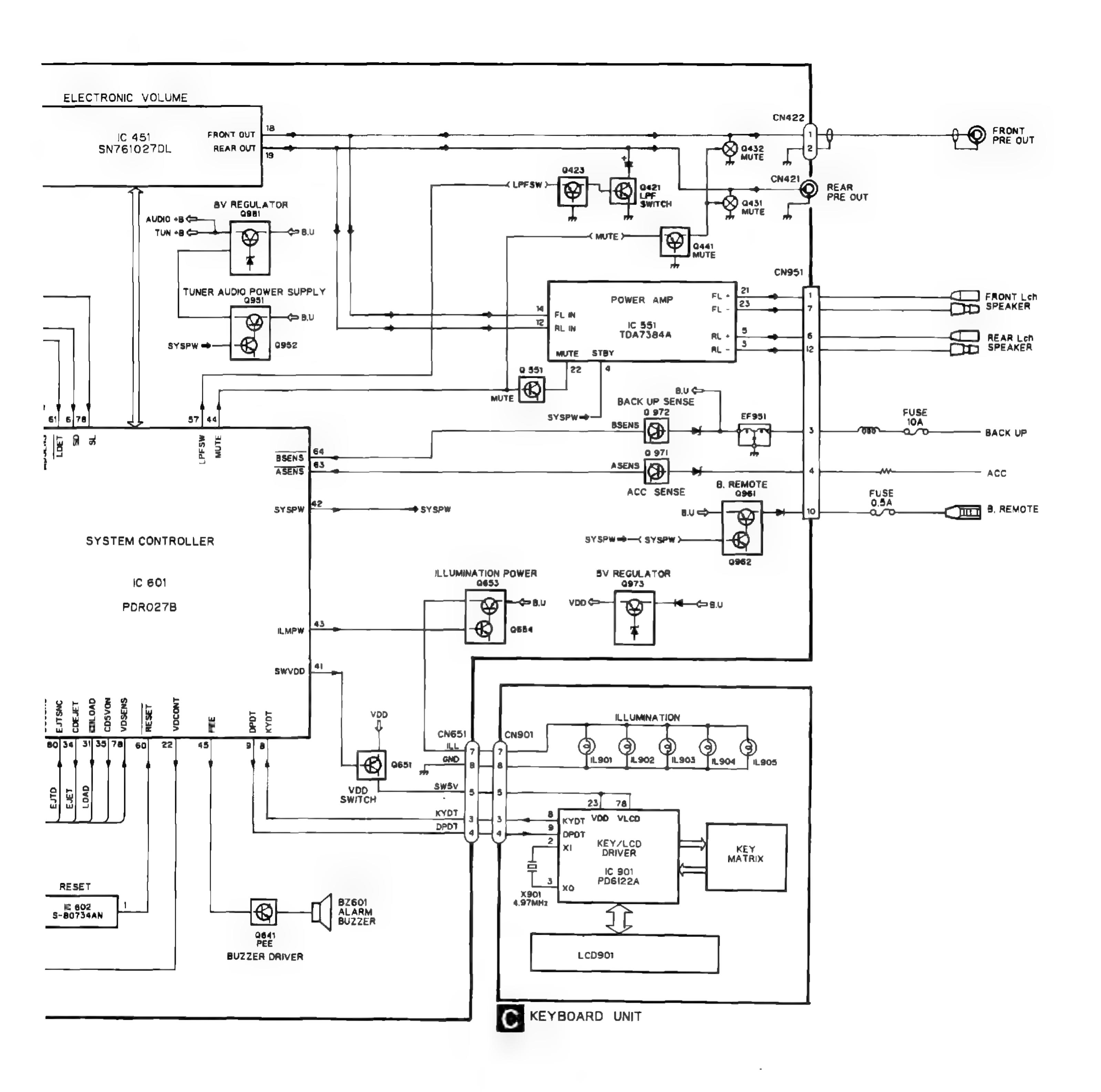
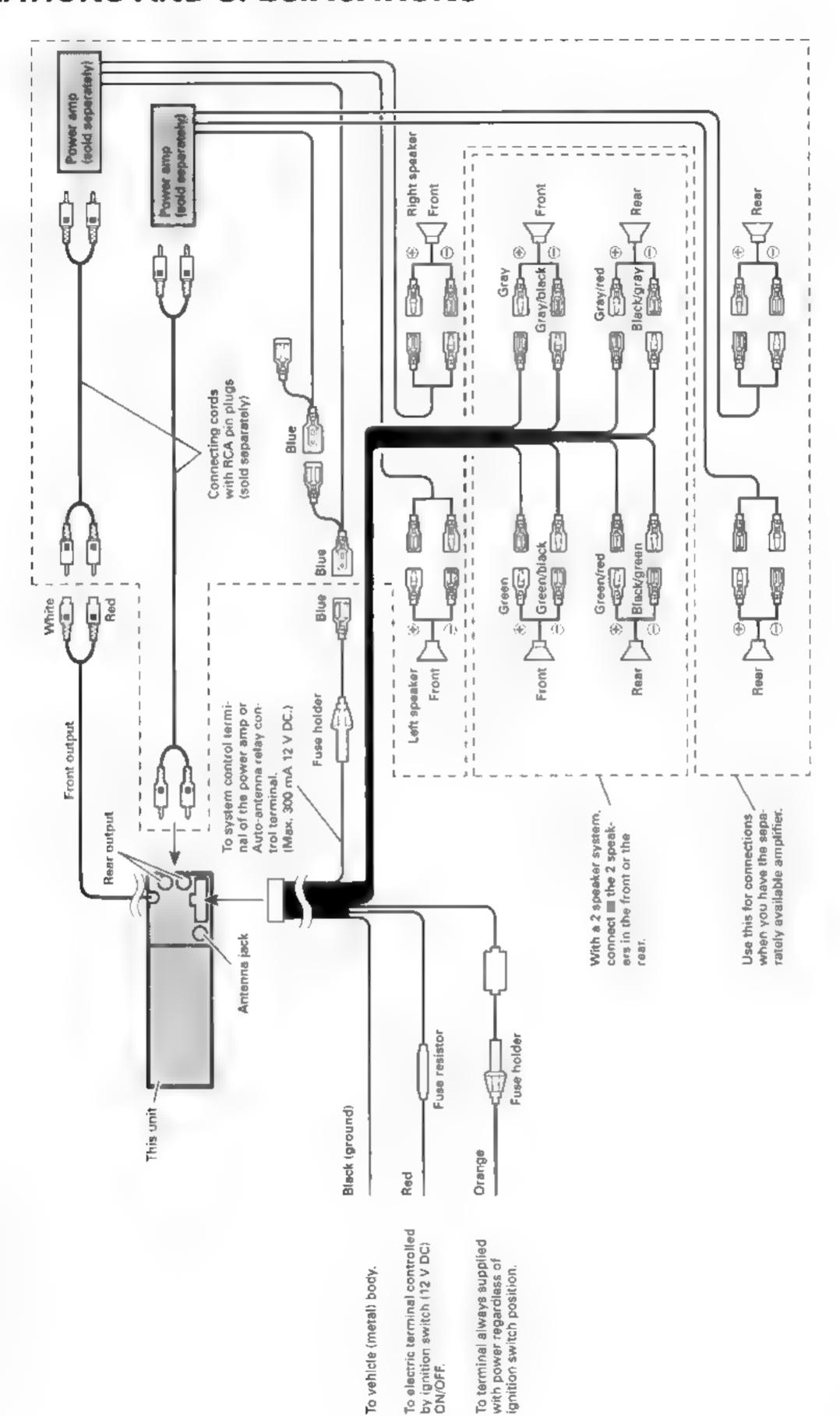


Fig. 34

8. OPERATIONS AND SPECIFICATIONS



Connection Diagram

Fig. 35

Adjustment Audio

for adjustment, the setting returns to the Volume default mode. When another mode is selected The audio modes are selected for adjustment with the S button. Volume adjustment is the nxode after 8 seconds.

Volume Adjustment

· Press the (+) button or the (-) button repeatedly to raise or lower the volume.

The display shows low to high volumes from "VOLOU" to "VOL30."

decreases the volume level more rapidly. Note: Holding down the buttons increases or

Using the F. I. E. function

The F. I. E. (Front Image Enhancer) function is a simple method of enhancing front inaging by cutting mid- and high-range frequency output from the rear speakers, limiting their output to low-range frequencies.

Note: When the F. L. E. function is deactivated, the rear speakers output sound in all frequencies, not only bass sounds. Reduce the volume before disengaging F. L. E. to prevent a sudden increase in volume.

1. Press the S button once to select the F. I. F.

After adjustment use the 5 button to return to the normal display. "FIE" appears on the display.

2. Press the (▶) button to activate the F. L. E.

"FIE" is displayed and "FIE" indicator lights on the display.







Operation Tuner

Tuner Source and Band

· Push the SOURCE button to select Tuner. ("...." indicator lights when stereo station selected.) The Frequency appears on the display.

· Use the BAND button to select the desired

(FM1, FM2, FM3, AM)

Manual and Seek Tuning

Both Manual (step-by-step) and Seek (automatic) tuning are available. Press the MANU batton to switch alternately between the Manual and Seek tuning modes.

The "MANU" indicator lights when Manual tuning is selected and turns OFF when Seek tuning is selected.

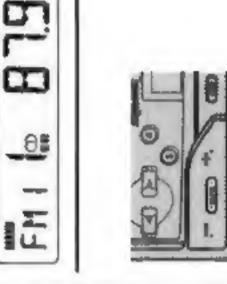
2. Press the (P) button to tune the receiver to a higher frequency.

MANU ON (Manual tuning): The frequency changes step by step. MANU OFF (Seek Tuning):

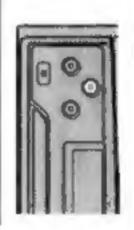
The tuner automatically seeks out and receives

broadcasting stations.

Press the (4) button to tune the receiver to a lower frequency.











Audio Adjustment

Bass/Treble Adjustment

This tuner/CD player is equipped with two tone adjustment modes, the Bass Adjustment and Treble Adjustment modes.

 Press the S button 3 times to select tone adjustment mode. "BAS" or "TRE" appears on the display.
After adjustment use the 5 button to return to
the normal display.

0

 Press the (◄) button or the (►) button to select "Bass Adjustment mode" or "Treble Adjustment mode". Press the (+) button or the (-) button, respectively, to increase or decrease the intensity of the base or treble, whichever is selected.
 The display shows "+6" -- "-6".

0

E P

4. Repeat steps 2-3 above for the other Bass mr. Treble Adjustment mode.

Loudness Adjustment

The Loudness function compensates for deficiencies in the low and high sound ranges at low volume.

 Press the LOUD button to activate the Loudness function.

"LOUD" indicator lights.

0

 To cancel the Loudness function, press the LOUD button again. 0

0

0

 To cancel the E. I. E. function, press the (◄) batton.

"FIE" indicator OFF.

 Use the S button to select the Fader/Balance mode.

This function adjusts the front and rear speaker volumes for better balanced listening. (Refer to next section.)

Balance Adjustment

The function allows you to select a Fader/Balance setting that provides ideal listening conditions in all occupied scats.

 Press the S button 2 times to select the Fader/Balance mode. "F." or "B." appears on the display.

After adjustment use the 5 button to return to the normal display.

 Press the (+) button or the (-) button to shift the balance progressively to the front or rear speakers.

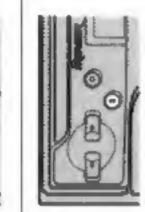
"F-F15" - "F-R15" is displayed as it moves from front to rear. Note: "F-0" is the proper setting when 2 speak-

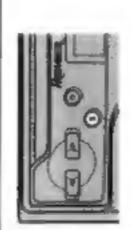
CIS are in use

 Press the (4) button or the (P) button to shift the balance to the left or right speaker, respectively.

"B-L9" ~ "B-R9" is displayed as it moves from left to right.











button to select the tuner or turn the source To stop CD playback, press the SOURCE ÓF.

When the built-in CD player is selected again. playback begins at approximately the same place (track/playing time).

- * Inserting more than one disc at a time may
- * Discs left partially inserted after ejection may damage the built-in CD player.
 - * If a disc cannot be inserred fully or playback fails, make sure the recorded side is down, push the Eject button and check the disc for damage before reinserting it. incur damage or fall out.
- " If a CD is inserted with the recorded side up. it will be ejected automatically after a few
- * If the built-in CD player cannot operate pro-perly, an error message (such as ER-14) appears on the display. Refer to "CD Player Troubleshooting"

When problems occur with CD playback, an error message appears on the display. Refer to the table below to identify the problem, then take the suggested corrective action. If the error persists, contact your dealer or your nearest PIONEER Service Center.

Troubleshooting

Player

Turn the ignition ON and OFF, or switch to a

mechanical problem.

ER- 10, 11, 12, 14, 17, 30, A0

Electrical or

Unrecorded CD. Scratched disc.

back to the CD player.

different source, then

Discontinue play until

temperature drops.

the machine

CD player overheating.

HEAT

Recommended action

Possible cause

Message

ER- 11, 12, 14, 17, 30 Dirry disc.

ER-11, 12, 17, 30

ER- 14

Replace the disc. Check the disc.

Clean the disc

Player CD

The built-in CD player plays one standard 12 cm or 8 cm (single) CD at a time. Do not use an adapter when playing 8 cm CD.

1PX 05

Inserting and Removing Discs

- Insert the disc with the recorded (iridescent)
- CD playback begins immediately, whether or not the player is ON or the built-in CD source selected. The track number and playing time are

0 0



- select the built-in CD player.
- CD is loaded.

· Press the Eject button to eject any disc loaded in the disc slot.

Playing the Built-in CD player

- To play a CD that is already loaded, press the SOURCE button with a CD loaded to
- The built-in CD player is selected only when a
- Note: See "Audio Adjustment" on pages 12-14 for volume and tone adjustment.



- surface down.
- displayed.

le) System Usable discs A Signal format	in.] Frequency characteristics Signal-to-noise ratio Dynamic range Number of channels in.] FM tuner Frequency range(Except fo Usable sensitivity	Signal-to-noise ratio N × 4 Frequency response N × 4 Frequency response Selectivity Three-signal intermodulation (desire signal level) AM tuner Frequency range(Except for DEH-436/X1M/ES, 236/X1M
General Power source 14.4 V DC (10.8 — 15.1 V allowable) Grounding system Negative type Max. current consumption 10.0 A Dimensions 10.0 A	(DIN) (chassis)	ontinuous power output is 15 W per channel min. into 4 ohms, both channel on fiven 50 to 15,000 Hz with no more than 5% THD. Iaximum power output. Solution of impedance and impedanc

110 dBf)

signal level:

Frequency range(DEH-436/X1M/ES, 236/X1M/ES)

modification without notice due Note: Specifications and the design are subject to possible improvements.